

An aerial photograph of a large, circular, white-roofed facility under construction. The facility has a central circular area with a green lawn. The surrounding area is a mix of bare trees and some greenery. In the background, there are other buildings and a road. The text "A New Compact 3 GeV Light Source in Japan" is overlaid in white, sans-serif font across the center of the image.

A New Compact 3 GeV Light Source in Japan

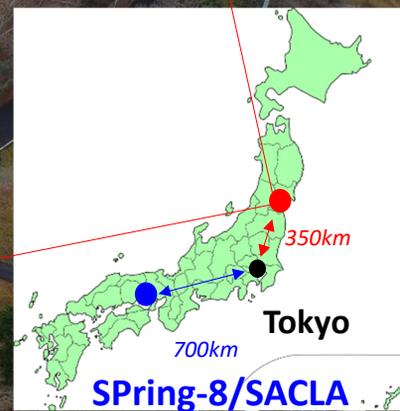
*Nobuyuki Nishimori
on behalf of the Japanese 3 GeV accelerator team*

QST

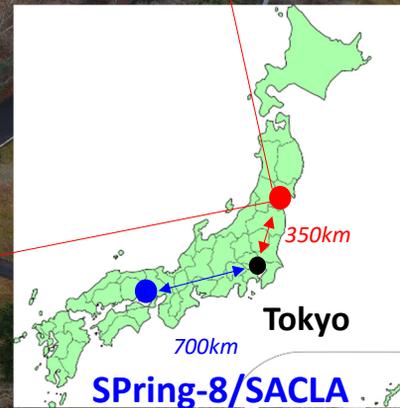
An aerial photograph showing the construction of a large, circular light source building. The building has a prominent white, curved roof that forms a ring around a central area. The surrounding area is a mix of bare trees and some greenery, indicating a late autumn or winter setting. In the foreground, there are several large, rectangular structures, likely part of the facility's infrastructure, and various construction materials and equipment are visible on the ground. The overall scene depicts a major engineering project in progress.

A new 3GeV MBA light source named NanoTerasu is upcoming. Building construction started in 2019.

NanoTerasu will form a Japanese photon science platform together with SPring-8, which has covered a wide spectral range from UV to hard X-rays.



NanoTerasu focuses on brighter and more coherent soft to tender X-rays with superior stability and reliability.



Installation of the accelerator system is in progress for the first light in 2023.

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3GeV Linac



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3GeV Linac



3GeV storage ring



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3GeV Linac



3GeV storage ring



Experimental hall

Outline

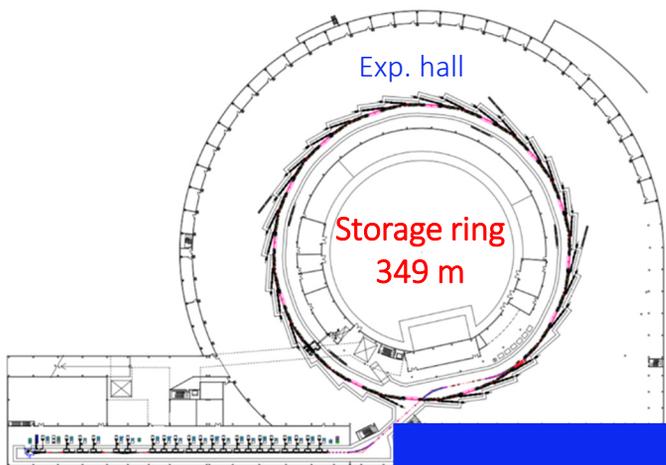
1. *Light source overview*
2. *Accelerator system*
 - 2-1. *Storage ring*
Lattice, Magnet, Vacuum, RF, Beam injection
 - 2-2. *Injector Linac*
3. *Schedule & Status*
4. *Summary*

1. Light source overview

Accelerator system:

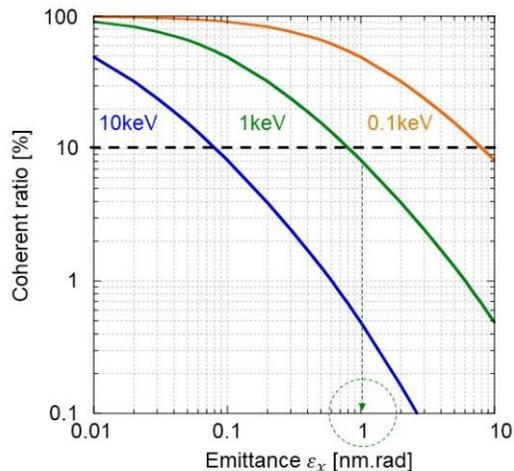
- Storage ring target emittance set around 1 nm.rad providing a high coherence at SX wavelengths
- 3-GeV C-band full-energy injector linac enabling a future extension to SX FEL (Free Electron Laser)

Ring parameters	
Beam energy	3 GeV
Natural emittance	1.14 nm.rad
Stored current	400 mA
Max. number of undulators	14
Max. number of multi-pole wigglers (MPWs)	14

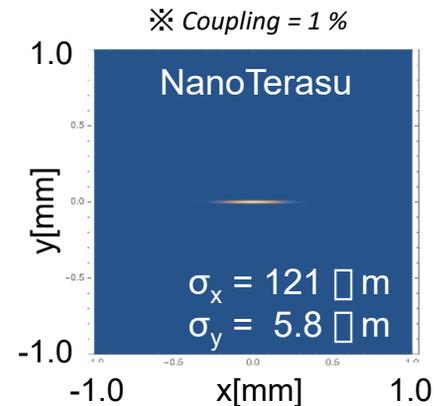


Injector linac
110 m

SX-FEL area
for future upgrade

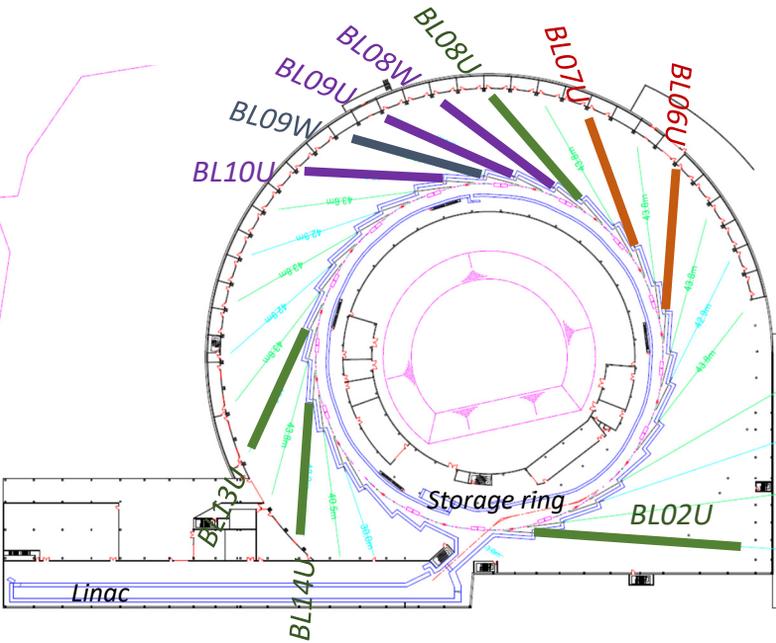


Beam size at undulator center

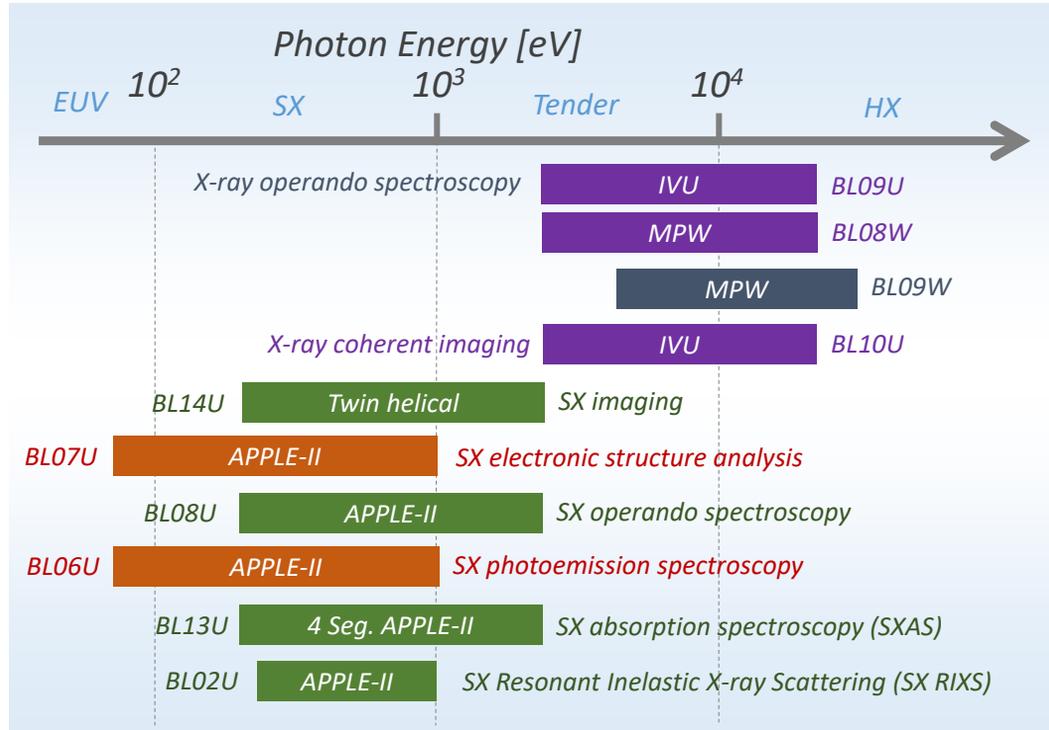


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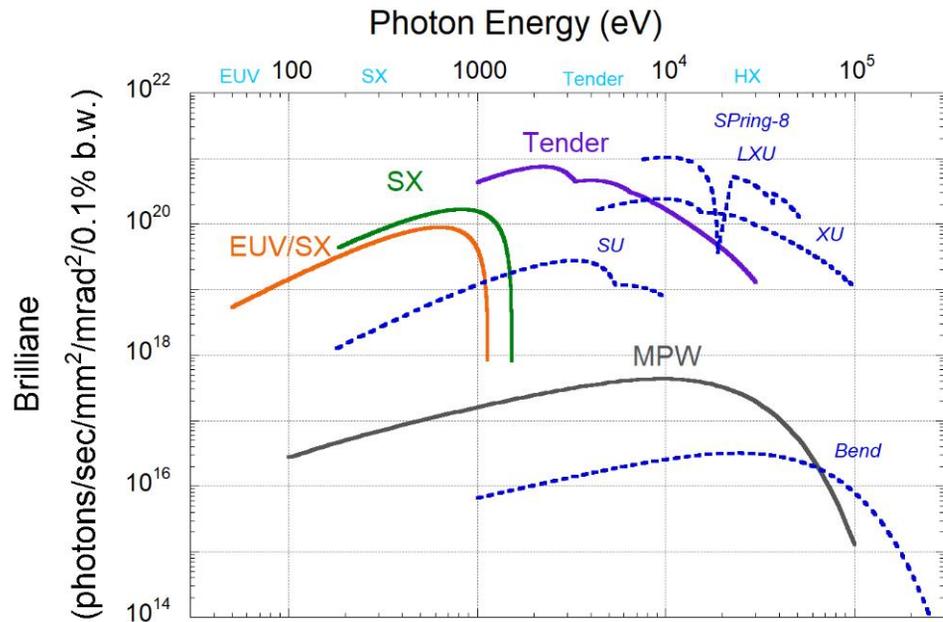
Undulators and MPWs in the first phase 10 beamlines



Typical beamline length is 60m from ID center



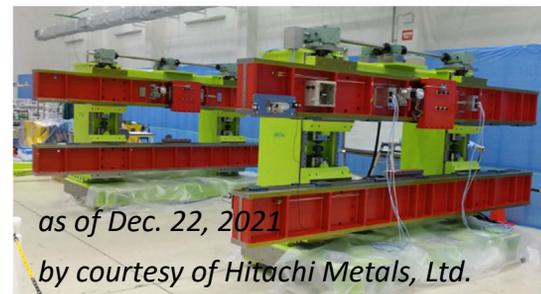
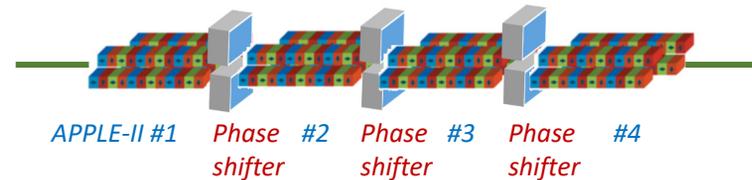
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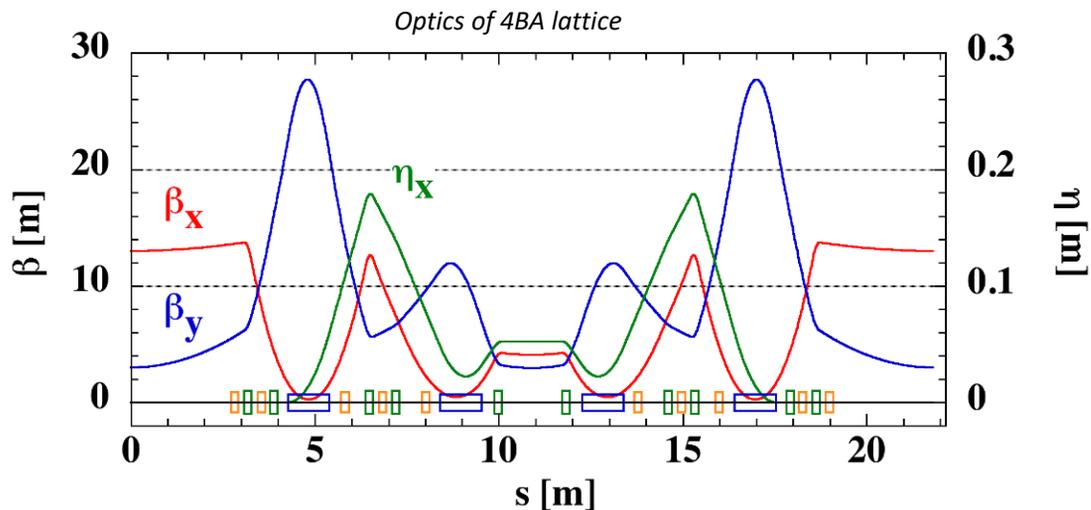
- Brilliance $\sim 10^{21}$ photons/sec/mm²/mrad²/0.1% b.w. for 1-3 keV
- MPW Hard X-ray (HX) sources

APPLE-II is the workhorse of the SX sources.

BL	ID	\square_w (mm)	N_w
02U 07U	APPLE-II	56	71
06U 08U	APPLE-II	75	53
13U	4 Seg. APPLE-II	56	11 x 4



2-1. Storage ring (SR): 4BA lattice

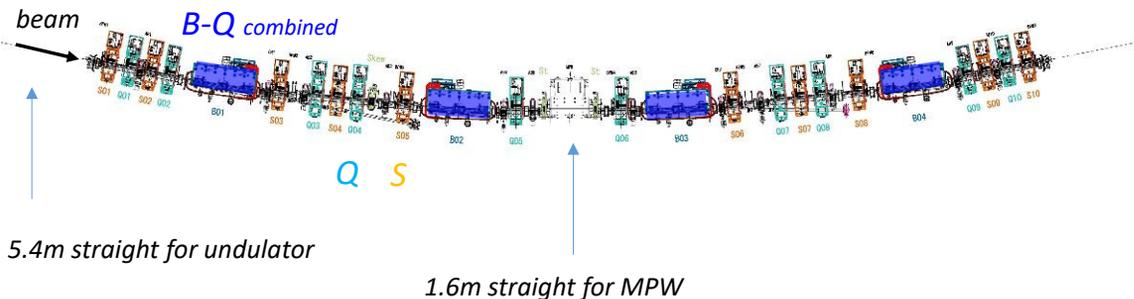


Ring parameters	
Natural emittance	1.14 nm.rad
Energy spread	0.084 %
Betatron tune (ν_x, ν_y)	(28.17, 9.23)
Natural chromaticity (ξ_x, ξ_y)	(-60.50, -40.99)
Damping partition number (J_x, J_y, J_z)	(1.389, 1.0, 1.611)
RF accelerating frequency	508.759 MHz
Harmonic number	592
Natural bunch length	2.92 mm (9.74 ps)

Magnet	Max. fields	#/cell	#/ring
B-Q combined	0.87 T -7.1 T/m	4	64
Quadrupole	49 T/m	10	160
Sextupole	1540 T/m ²	10	160

H-focusing: 8 quads.

V-focusing: 4 B-Q combined bends + 2 quads.



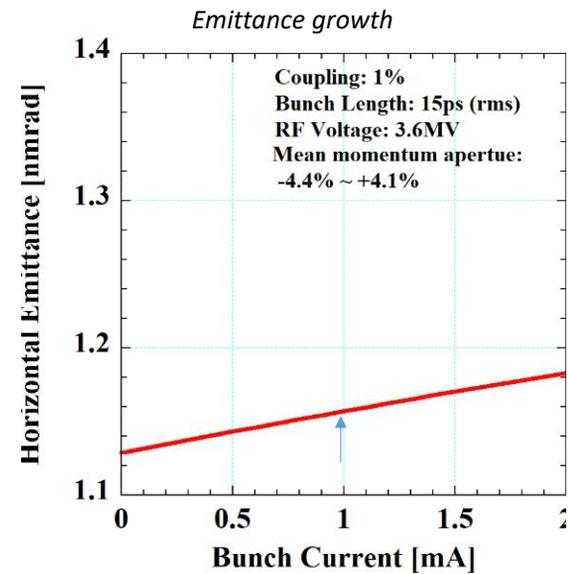
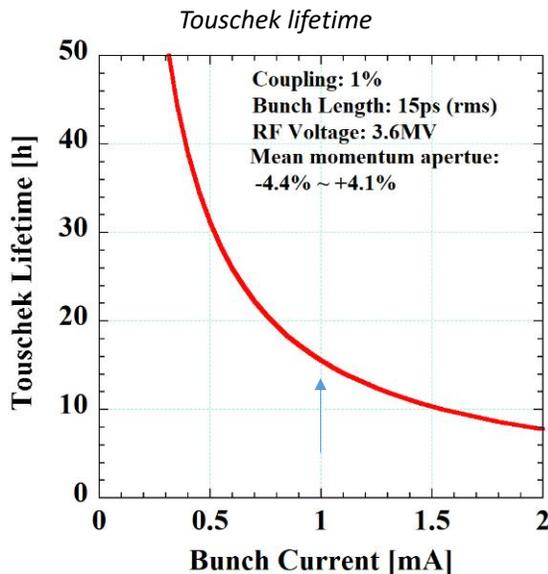
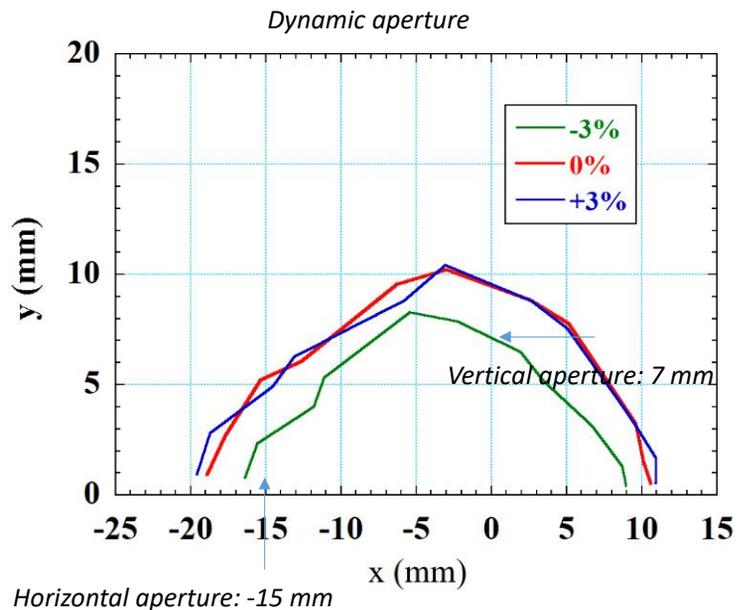
2-1. SR: Electron beam dynamics

Optimization of sextupoles and dynamic aperture

- Target chromaticity (+1, +1)
- Horizontal aperture: -15 mm for stable beam injection
- Vertical aperture: 7 mm larger than IVU min. gap

Touschek lifetime and intrabeam scattering

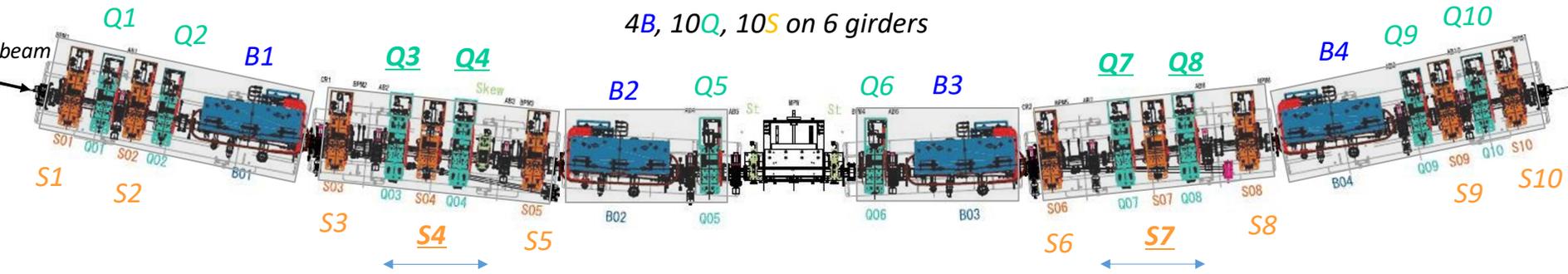
- Touschek Lifetime of 15 hours
- Small emittance growth by intrabeam scattering



2-1. SR: Magnet

Concept

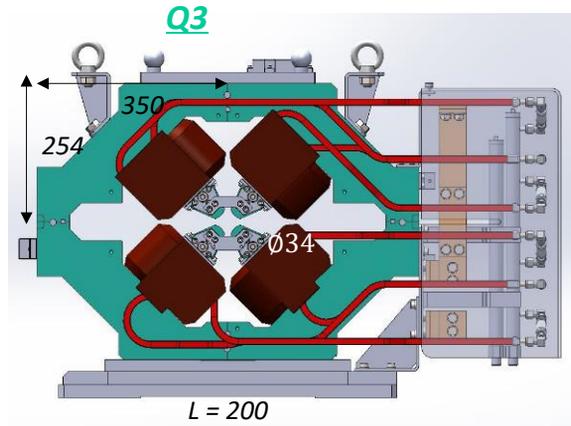
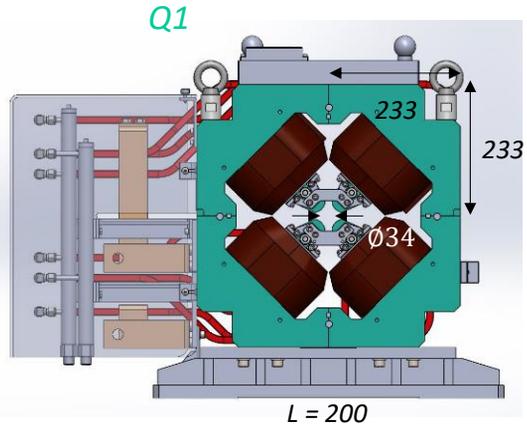
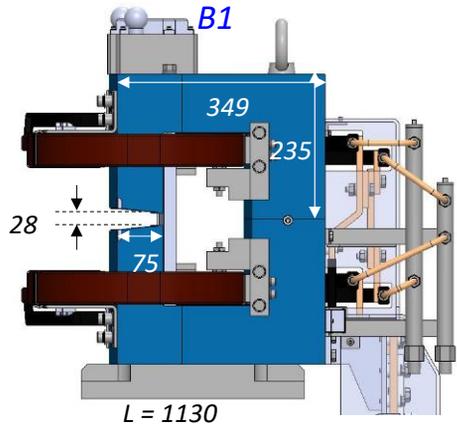
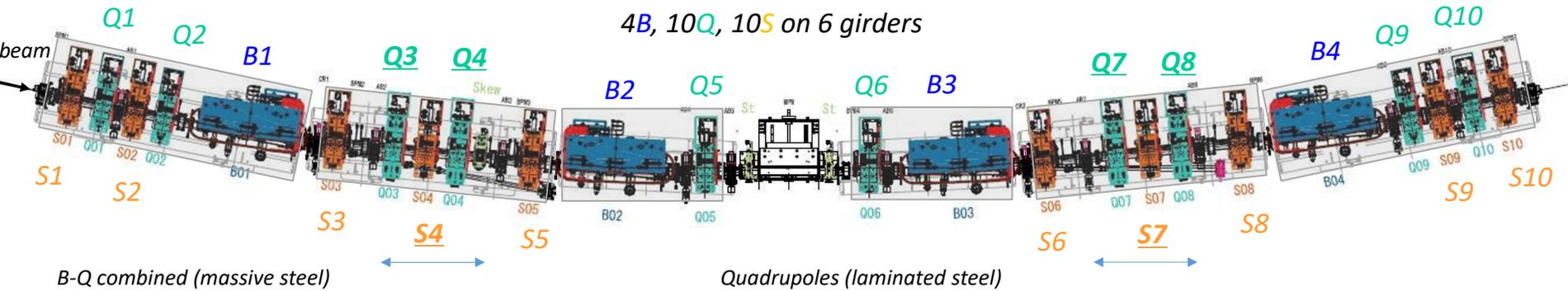
Magnet system with small number of types and power supplies for low cost and easy maintenance



2-1. SR: Magnet

Concept

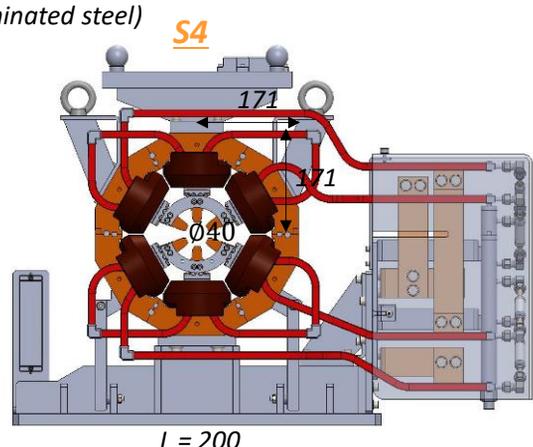
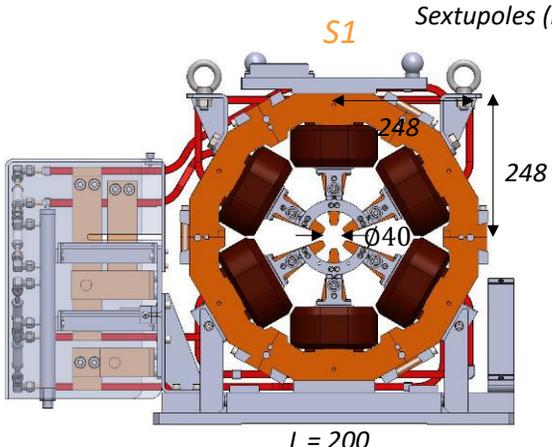
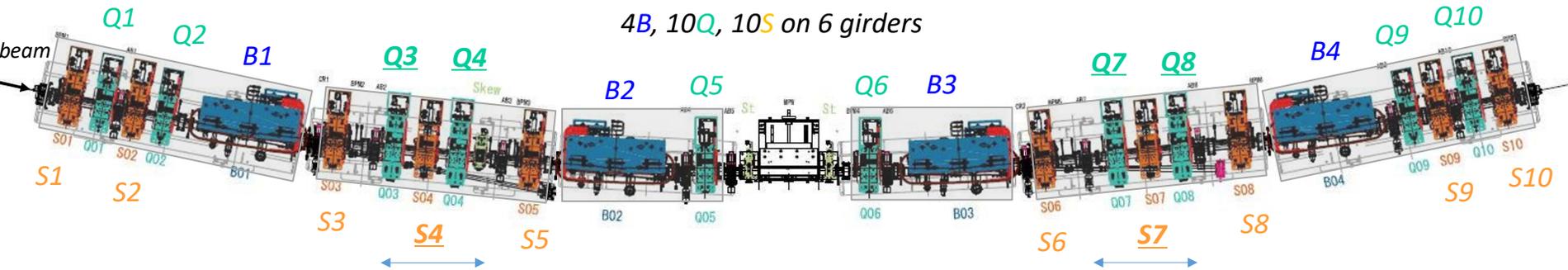
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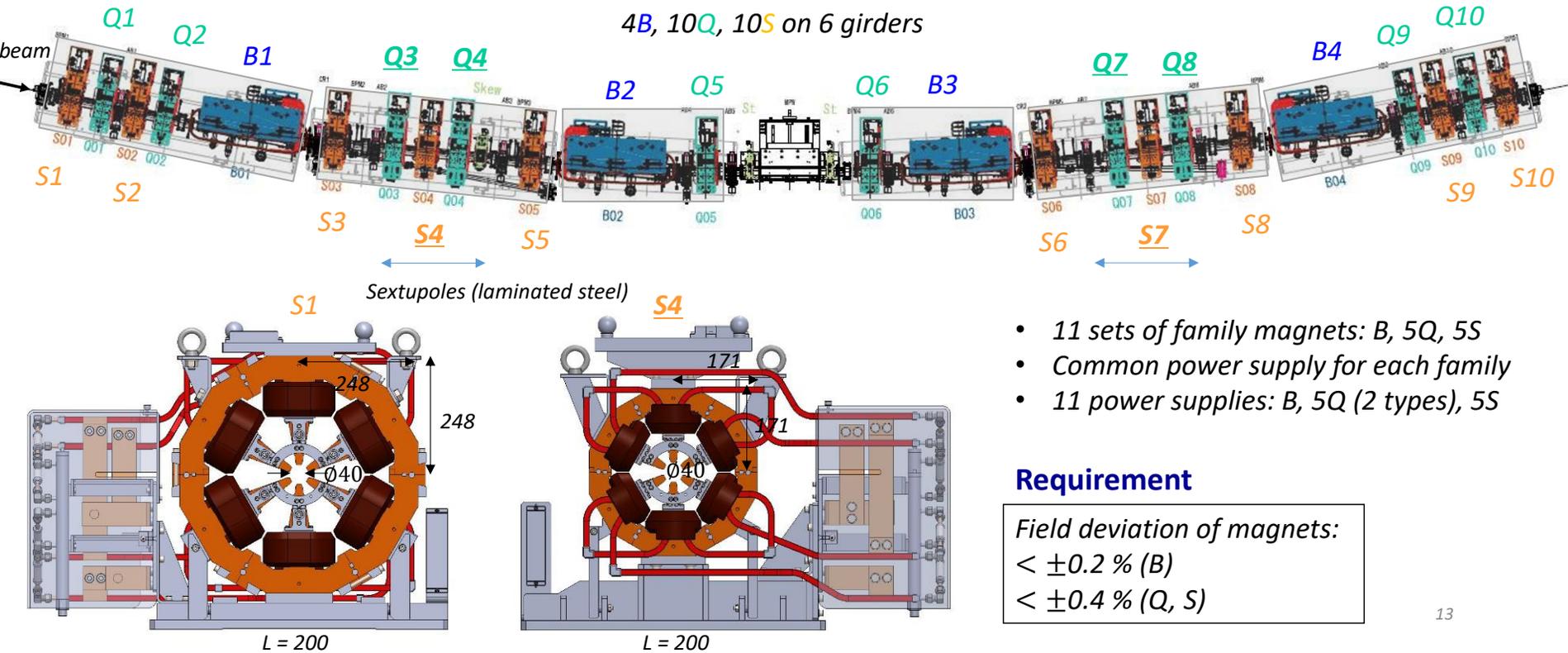


2-1. SR: Magnet

- Aux. power supply to an individual Q for mag. field adjustment
- Aux. coils for SX as steering magnets and fine tuning of mag. field

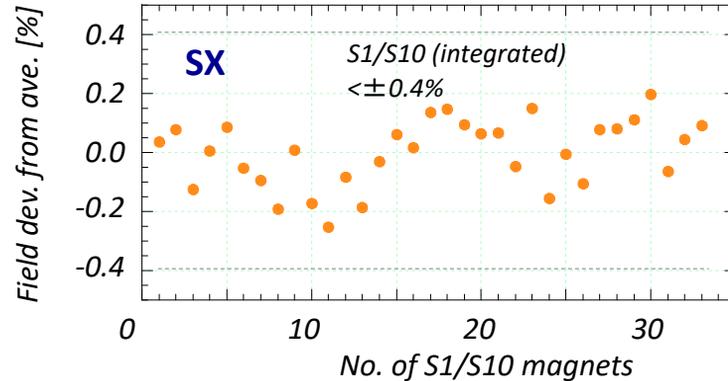
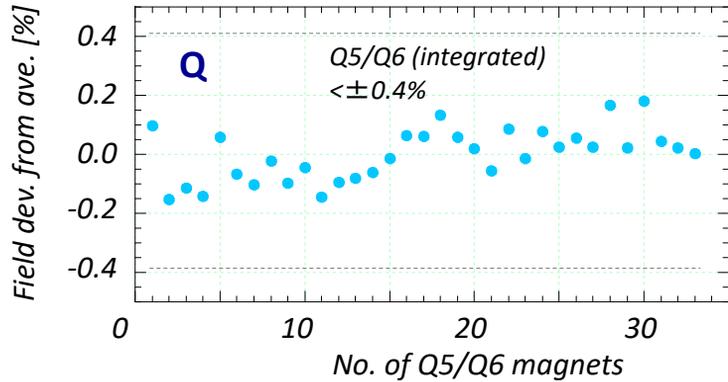
Concept

Magnet system with small number of types and power supplies for low cost and easy maintenance



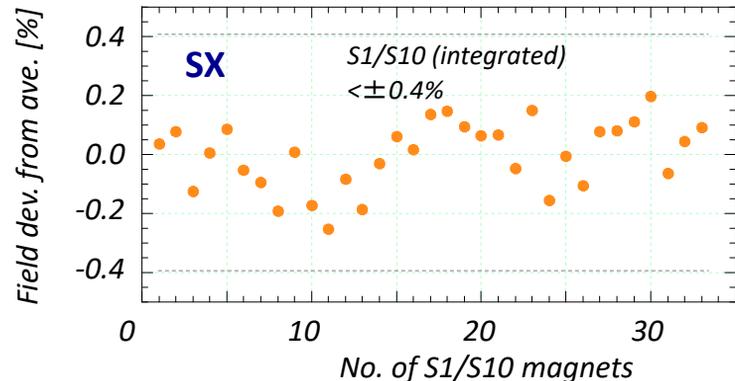
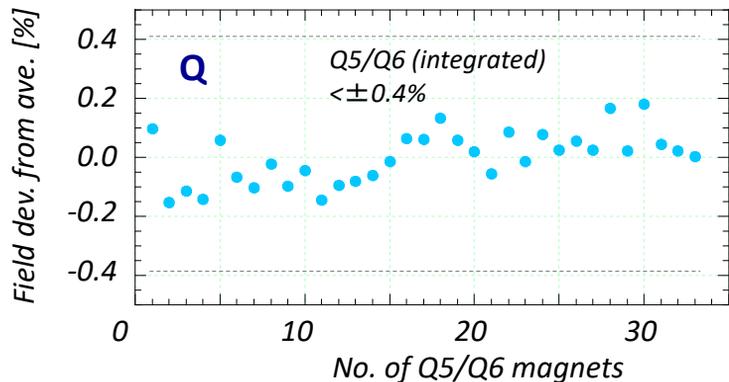
2-1. SR: Mag. field deviation of mass products

Multipoles measured with SSW (single stretched wire)

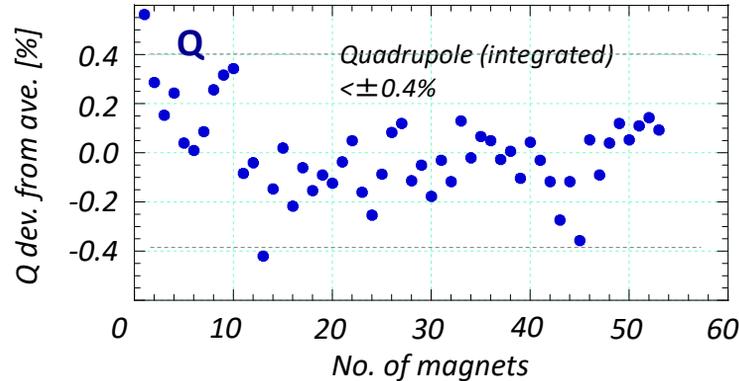
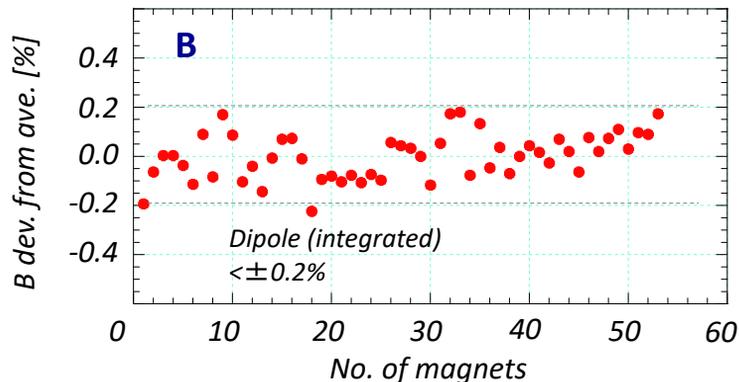


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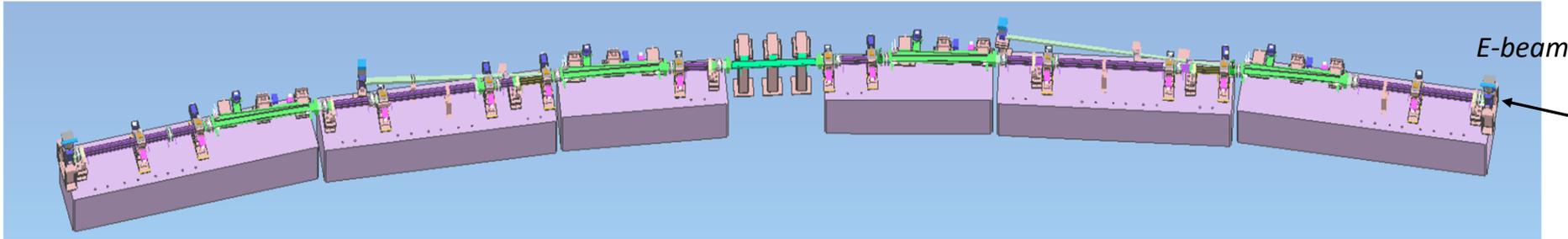


B-Q combined measured with 3D Hall-probe



2-1. SR: Vacuum

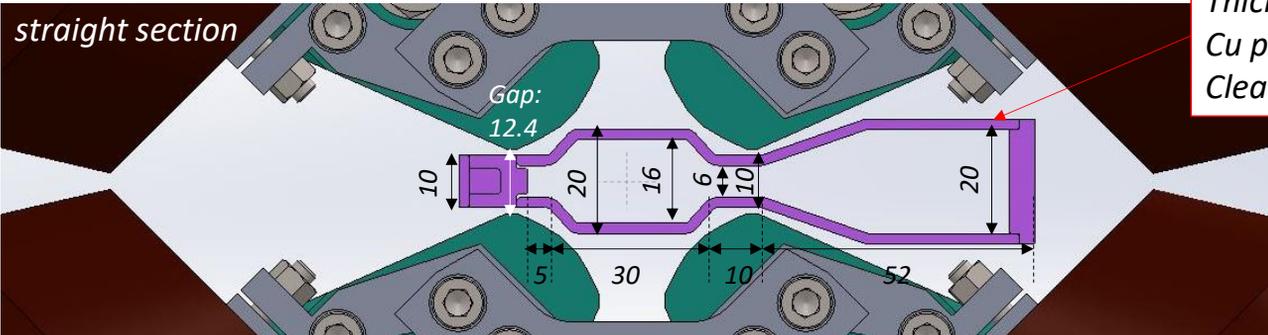
Goal: 20h of gas scattering lifetime for 400 mA current requiring 1×10^{-7} Pa CO equivalent



Features

- *Stainless steel (316) chamber with 2 mm thickness and Cu plating inside to meet short gap and to reduce impedance*

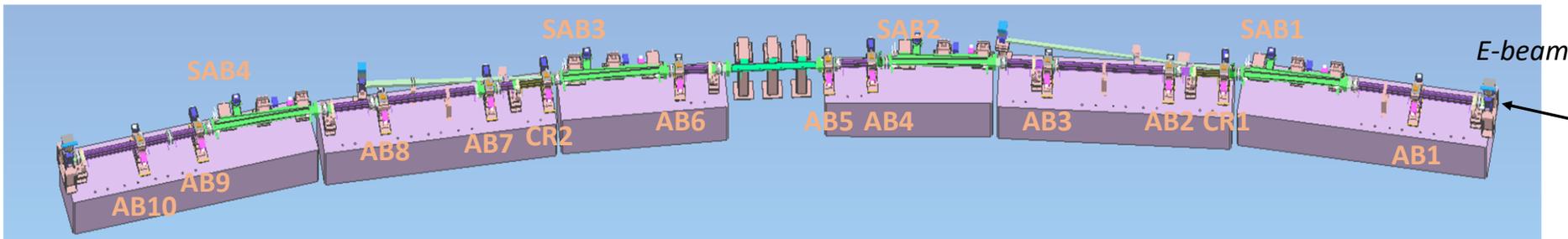
Cross section of vacuum chamber



Stainless steel (316)
Thickness: 2mm
Cu plating: 0.1mm
Clearance: 1.2mm

2-1. SR: Vacuum

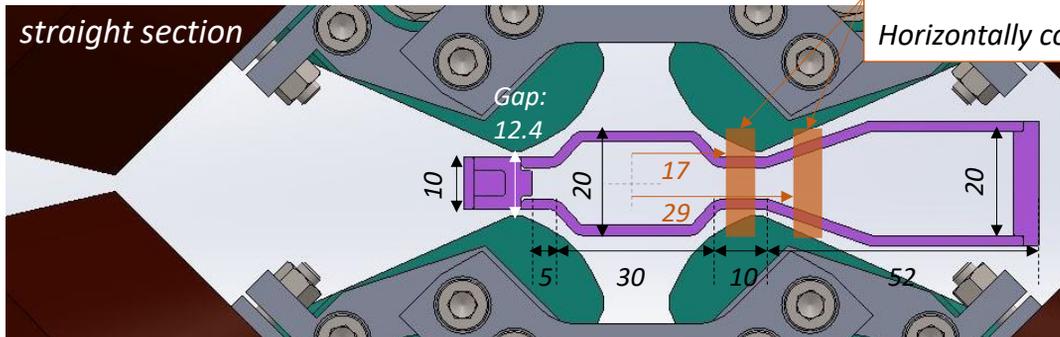
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Features

- *Stainless steel (316) chamber with 2 mm thickness and Cu plating inside to meet short gap and to reduce impedance*
- *Discretely arranged 10 photon absorbers (AB), 2 crotch ABs (CR), 4 supplemental ABs (SAB) and pumps*

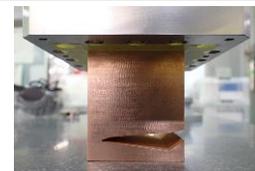
Cross section of vacuum chamber



AB/CR placed at 17 or 29 mm from beam trajectory.

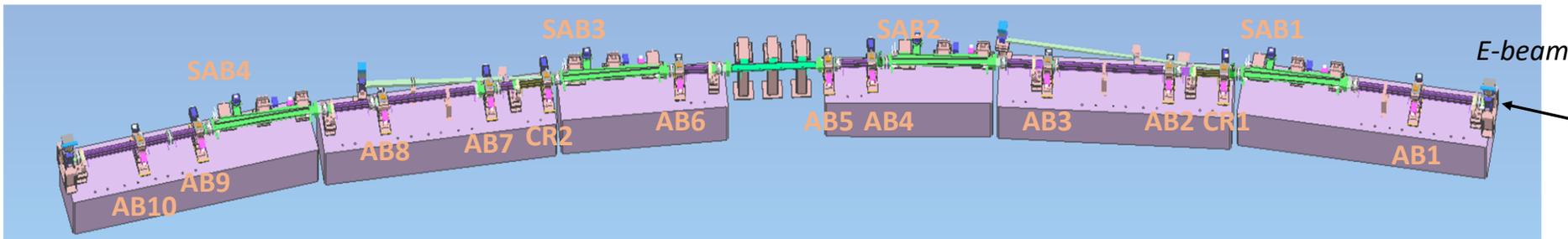


Horizontally compact vacuum chambers.



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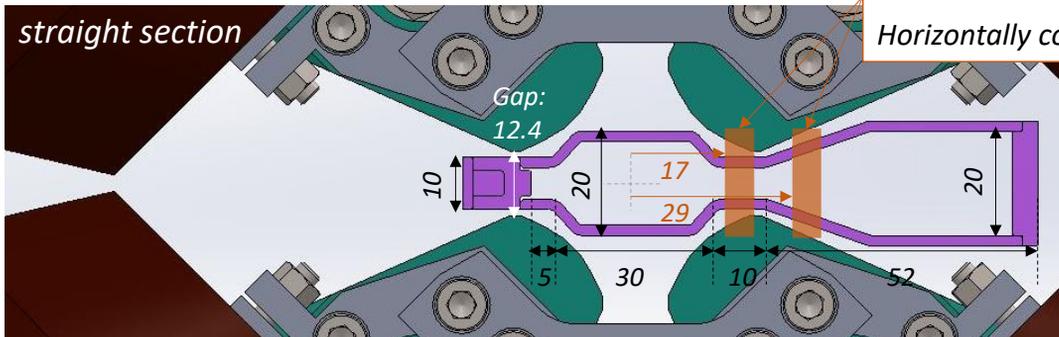
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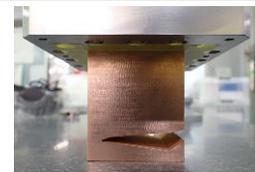
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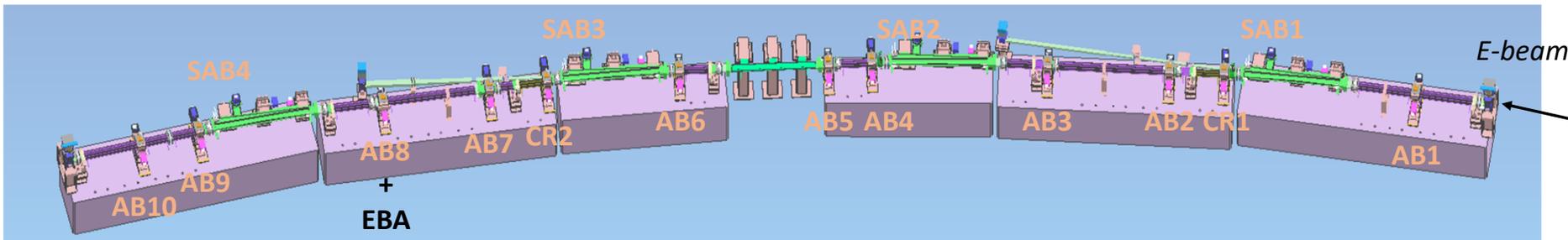
Horizontally compact vacuum chambers.



- *Only 4 types (1 AB, 2 CR, 1 SAB) for low cost and easy maintenance*
- *Max. SR peak power density of ~ 200 W/mm²*
- *Average pressure is 6×10^{-8} Pa (CO) at 400 mA after 1500 Ah dose \rightarrow 22hrs. lifetime*

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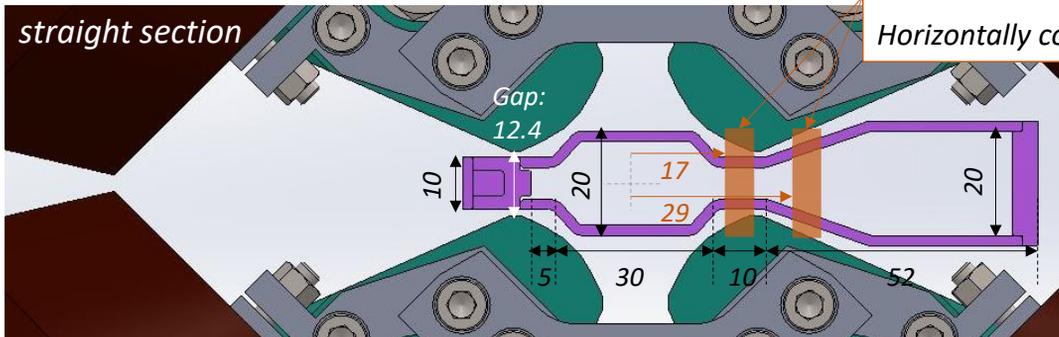
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- *Stainless steel (316) chamber with 2 mm thickness and Cu plating inside to meet short gap and to reduce impedance*
- *Discretely arranged 10 photon absorbers (AB), 2 crotch ABs (CR), 4 supplemental ABs (SAB) and pumps*
- *Electron beam absorber for the high intensity beam to be spread out during beam abort*

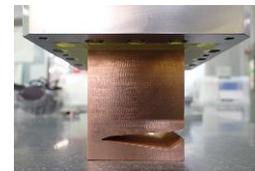
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2-1. SR: Electron beam absorber

T. Hiraiwa et al., PRAB 24, 114001 (2021)

T. Hiraiwa et al., PRE 102, 032211 (2020)

- *Stored electron beam needs to be dumped in a controlled way during beam abort.*
- *Electron beam absorber installed every cell.*

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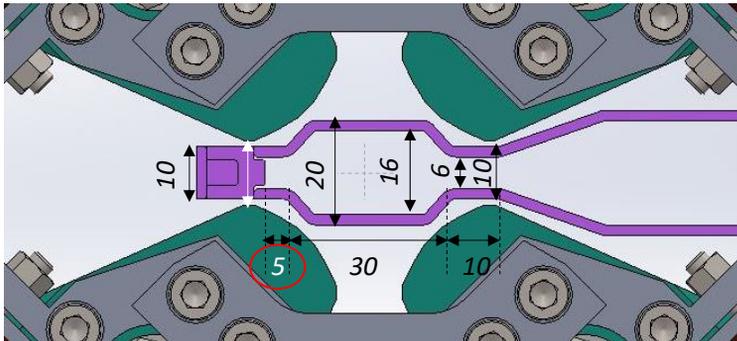
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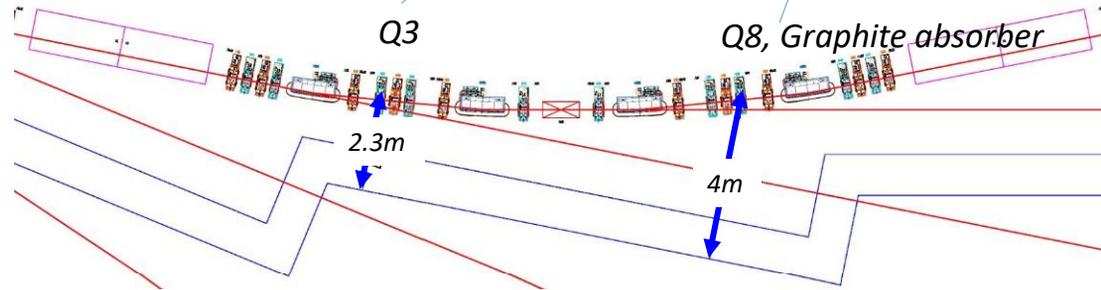
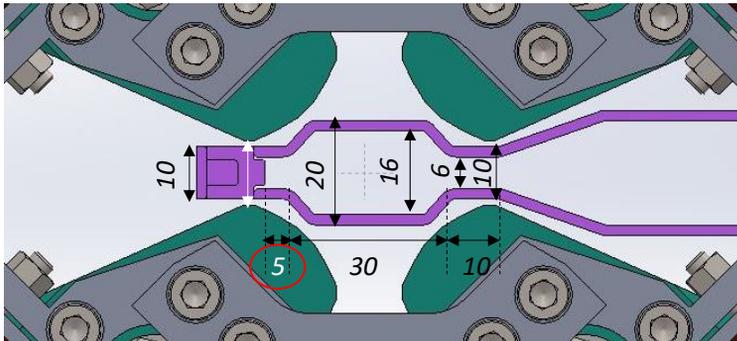
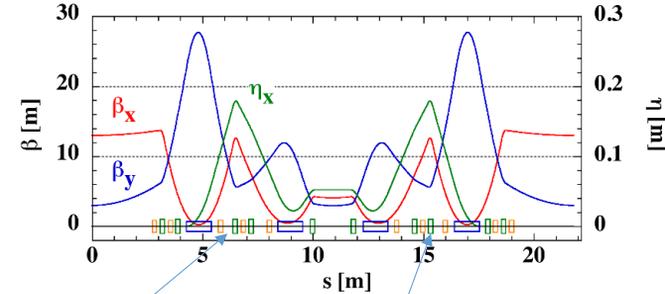


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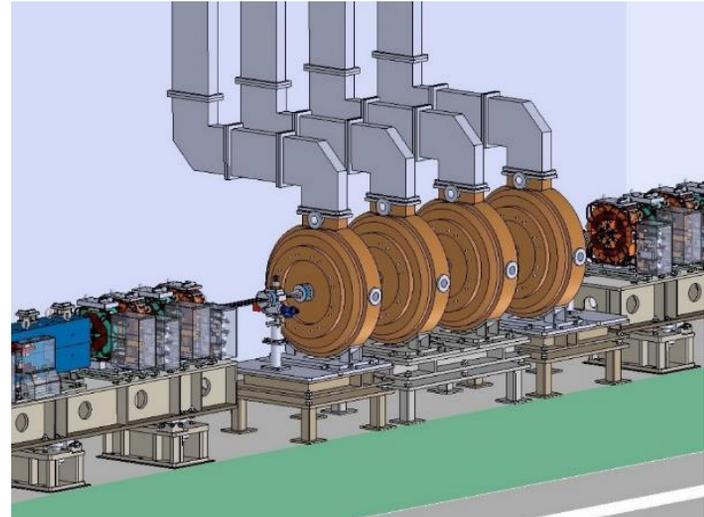


2-1. SR: RF

Concept

- R&D of a new TM020 RF cavity with built in higher order mode (HOM) absorbers compact along trajectory
- Installation of 4 cavities in a straight for 3.6MV acceleration required for 15 hrs Touschek lifetime for 400 mA
- 500 kW RF power to store 400 mA due to maximum radiation loss 1.26 MeV/turn (0.62 MeV for bend)

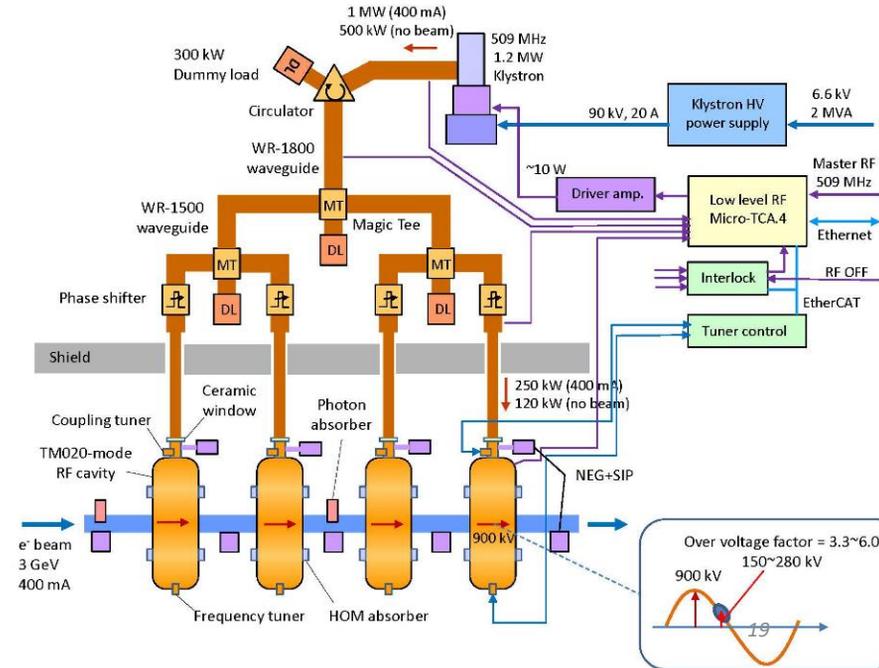
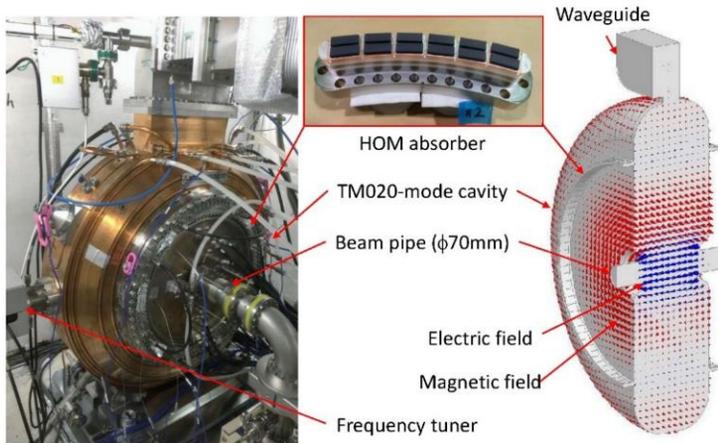
Parameter	Specification
Beam revolution frequency	859.4 kHz
RF frequency	508.759 MHz
Energy loss	1.26 MeV/turn (0.62 MeV for bend, 0.64 MeV for ID)
RF cavity voltage	3.6 MV (0.9 MV per cavity)
Synchronous phase	160 - 170°
Synchrotron frequency	6.0 kHz
Heat dissipation at cavity	120 kW per cavity
Input RF power	245 kW per cavity max.



2-1. SR: TM020-mode cavity

Features

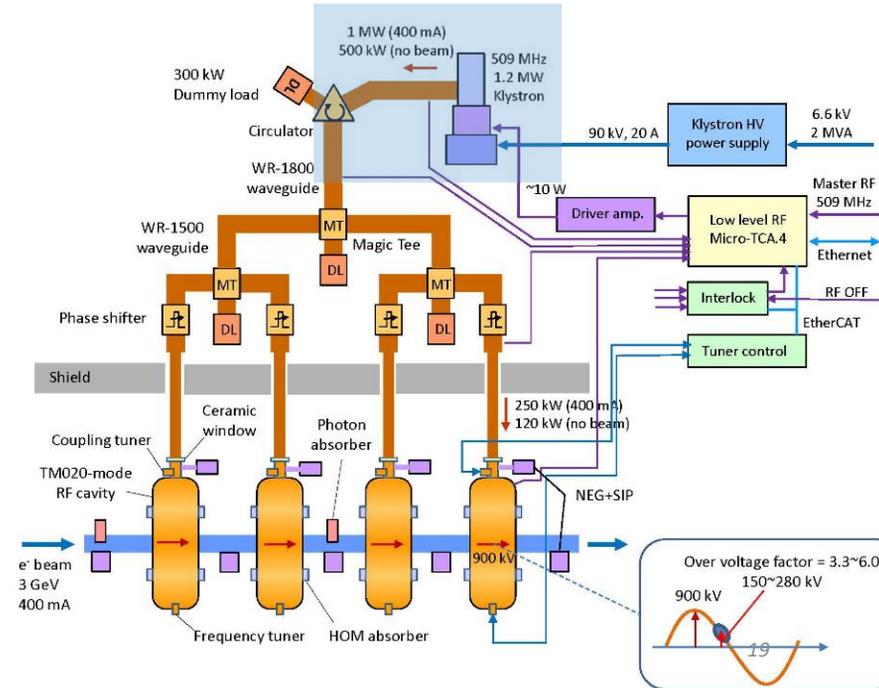
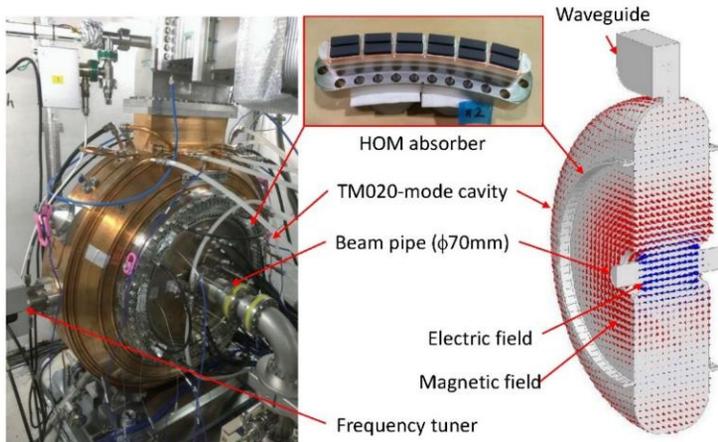
- Along nodes of the TM020-mode magnetic field inside the cavity, slots and ferrite dampers are installed.
- HOM entering the slots are dissipated on the ferrite dampers
- Shunt impedance of $6.8 \text{ M}\Omega$, 120 kW for 0.9 MV acceleration per cavity, unloaded Q of 60,300



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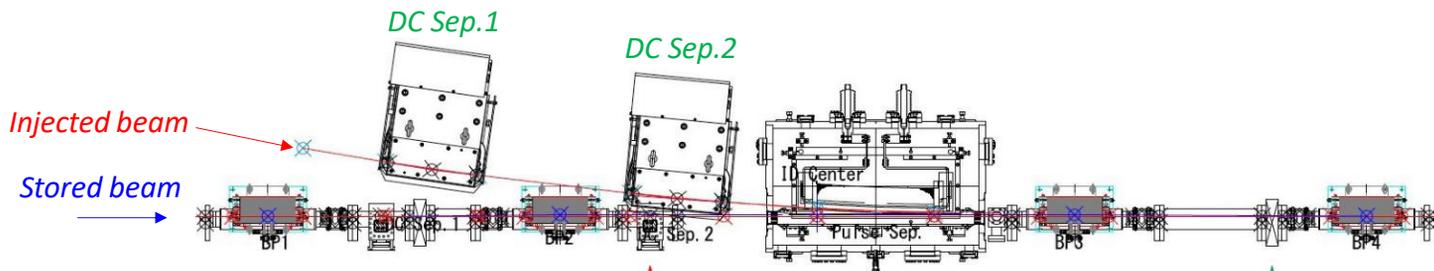


2-1. SR: Ring beam injection

S. Takano et al., Proc. of IPAC2019, p2318, WEPMP009, (2019)

Concept

- In-vacuum windowless off-axis injection system from the ring inside for stable and transparent injection*

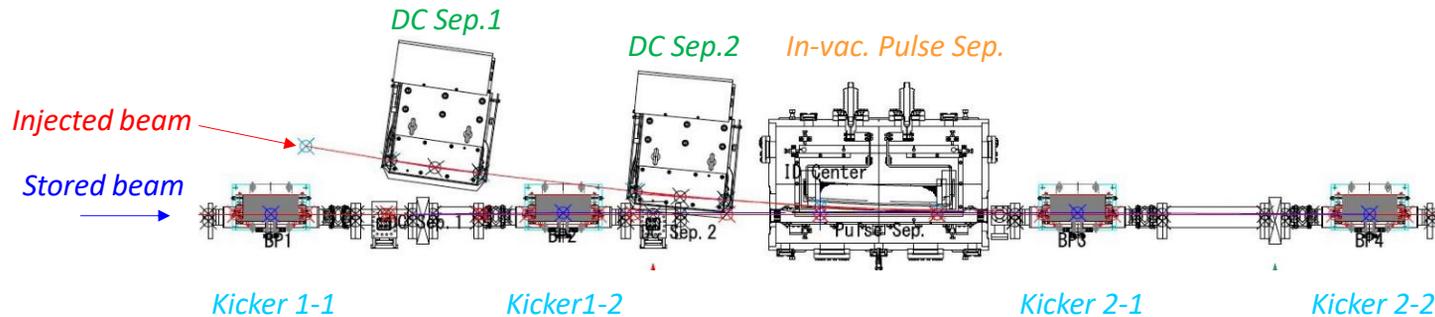


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- R&D of an *in-vacuum pulse septum* and a pair of *twin-kickers* having identical magnet characteristics

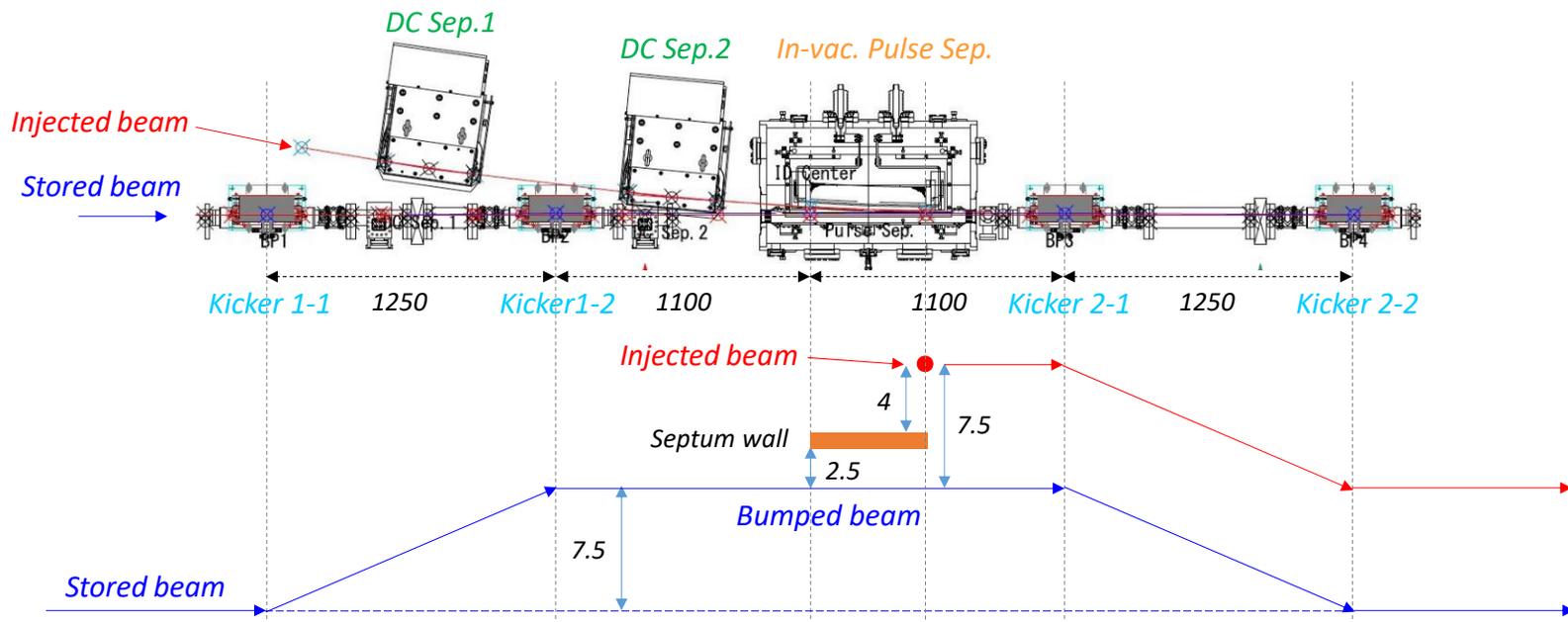


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- *In-vacuum windowless off-axis injection system from the ring inside for stable and transparent injection*
- R&D of an *in-vacuum pulse septum* and a pair of *twin-kickers* having identical magnet characteristics
- Injected beam amplitude of 7.5 mm thanks to *thin septum wall*
- Stored beam oscillation amplitude < 10 μ m by *identical kickers*



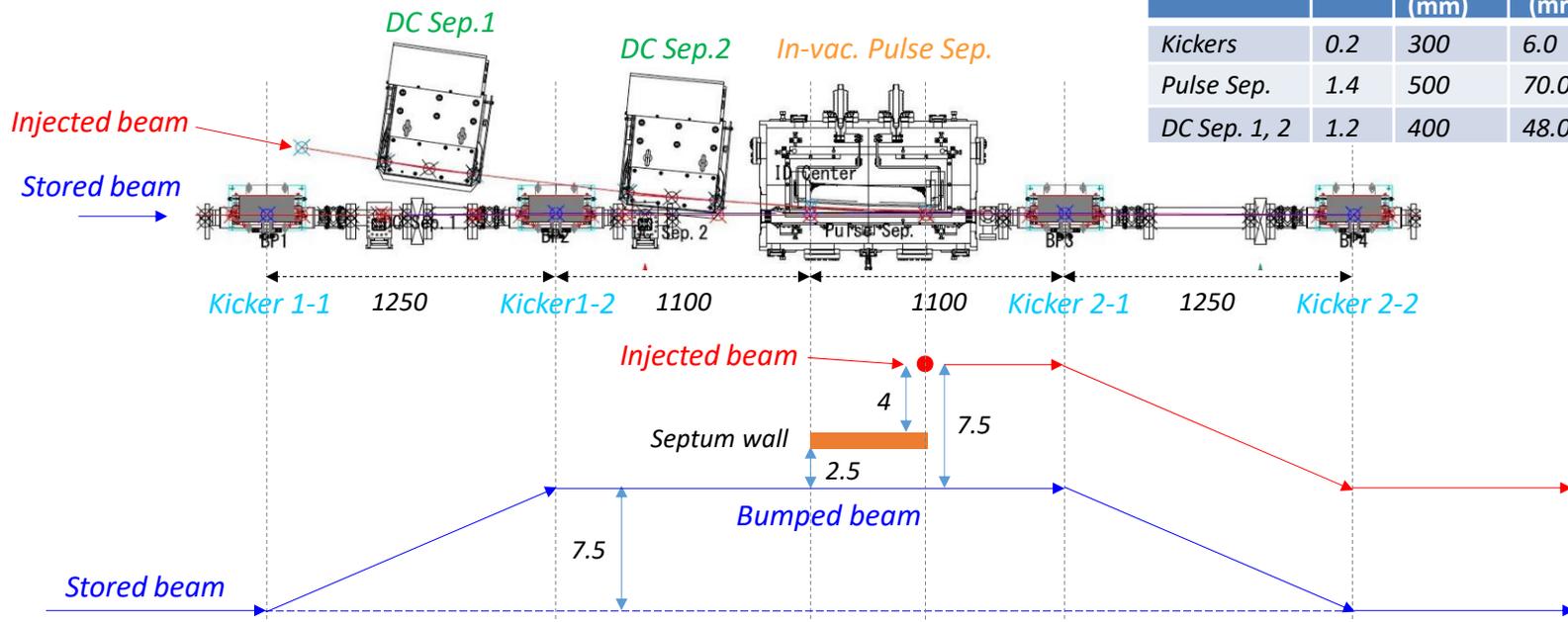
2-1. SR: Ring beam injection

S. Takano et al., Proc. of IPAC2019, p2318, WEPMP009, (2019)

Concept

- *In-vacuum windowless off-axis injection system from the ring inside for stable and transparent injection*
- R&D of an *in-vacuum pulse septum* and a pair of *twin-kickers* having identical magnet characteristics
- Injected beam amplitude of 7.5 mm thanks to *thin septum wall*
- Stored beam oscillation amplitude < 10 μm by *identical kickers*

Magnet	B(T)	Length (mm)	kick angle (mrad)	Pulse width (us)
Kickers	0.2	300	6.0	3
Pulse Sep.	1.4	500	70.0	10
DC Sep. 1, 2	1.2	400	48.0	-

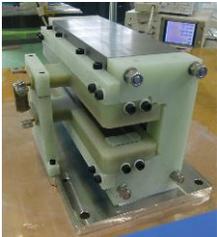


2-1. SR: Twin kickers driven by a single pulser

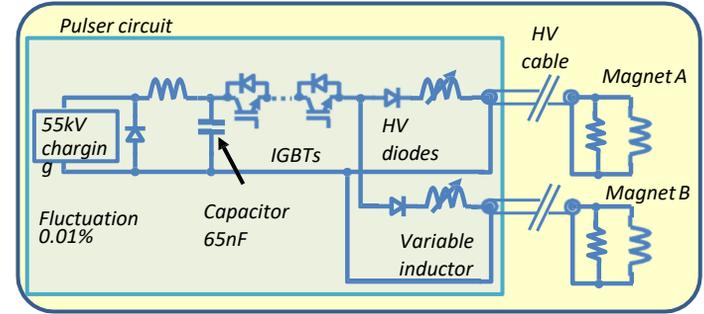
- Twin kickers driven by a single pulser for identical kicker magnetic pulses
- Solid state pulser with precise charging circuit and fast IGBT switching

Kicker magnet parameters

Parameter	value
Pole gap	28mm
Pole length	236mm
Integrated flux density	0.066Tm
Coil turn number	2Turn/Pole
Peak current	1600A
Pulse waveform	Half sine
Pulse width	3 μ sec
Peak voltage	22.2kV



K. Fukami et al., Rev. Sci. Instrum. 93, 023301 (2022)
T. Inagaki et al., Proc. of IPAC2018, p1804, (2018)



2-1. SR: Twin kickers driven by a single pulser

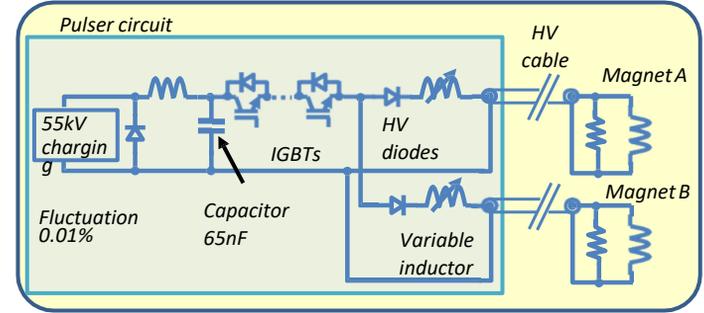
- Twin kickers driven by a single pulser for identical kicker magnetic pulses
- Solid state pulser with precise charging circuit and fast IGBT switching
- Kickers with identical magnetic properties, e.g., inductance

Kicker magnet parameters

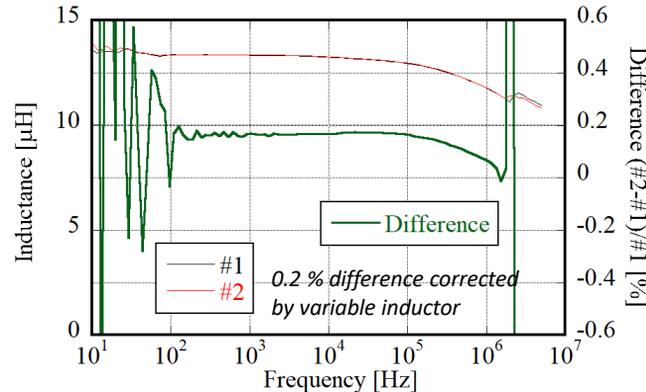
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K. Fukami et al., Rev. Sci. Instrum. 93, 023301 (2022)
 T. Inagaki et al., Proc. of IPAC2018, p1804, (2018)



Inductances of twin kickers

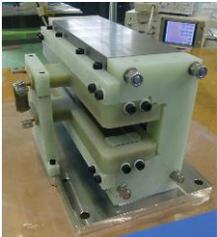


2-1. SR: Twin kickers driven by a single pulser

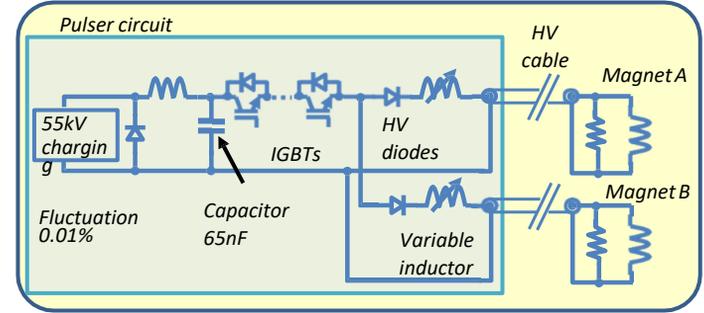
- Twin kickers driven by a single pulser for identical kicker magnetic pulses
- Solid state pulser with precise charging circuit and fast IGBT switching
- Kickers with identical magnetic properties, e.g., inductance
- Twin magnetic fields identical within 0.1 % accuracy satisfy specification.

Kicker magnet parameters

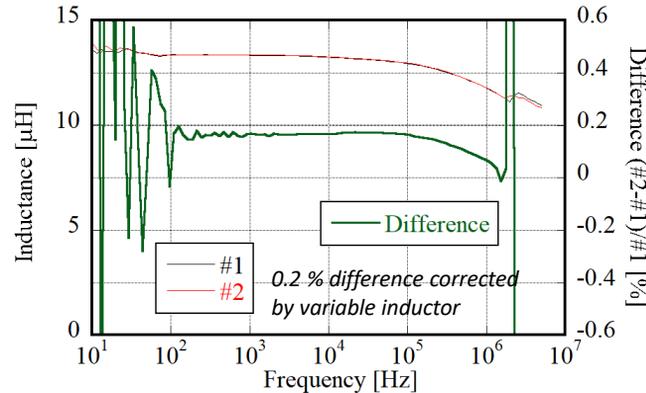
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K. Fukami et al., Rev. Sci. Instrum. 93, 023301 (2022)
 T. Inagaki et al., Proc. of IPAC2018, p1804, (2018)



Inductances of twin kickers



Magnetic fields of twin kickers

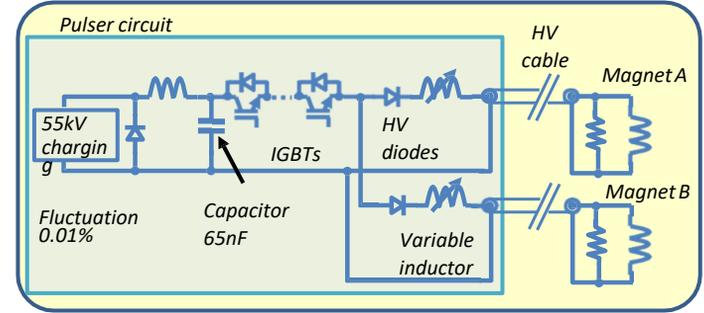
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- Twin kickers driven by a single pulser for identical kicker magnetic pulses
- Solid state pulser with precise charging circuit and fast IGBT switching
- Kickers with identical magnetic properties, e.g., inductance
- Twin magnetic fields identical within 0.1 % accuracy satisfy specification.
- Ceramic vacuum chambers with uniform Ti (3 μm) coating

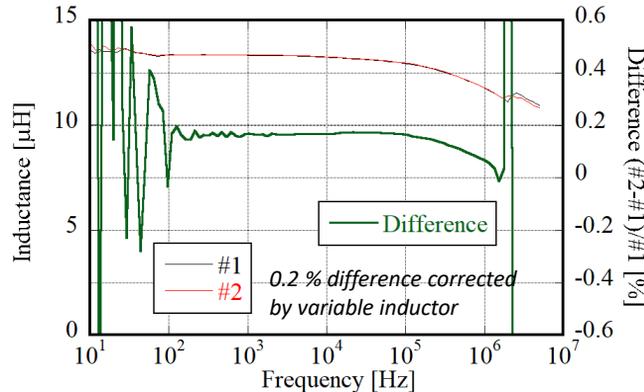
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Inductances of twin kickers



Magnetic fields of twin kickers

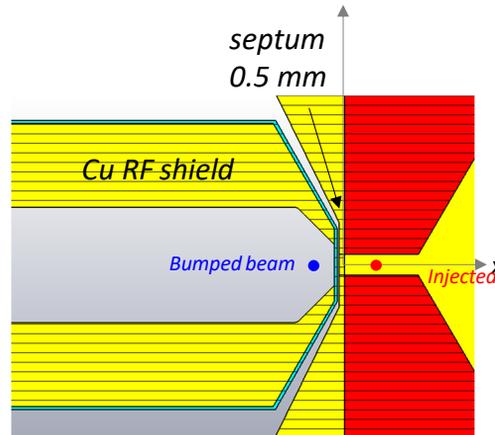
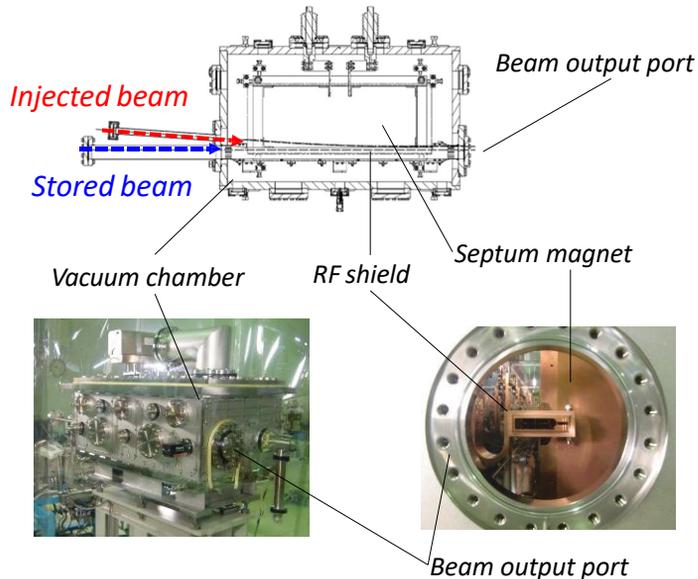


2-1. SR: In-vacuum pulse septum

In-vacuum pulse septum parameters

Parameters	Spec.
B [T]	1.4
Magnet length [m]	0.5
Magnet gap [mm]	2
Peak current [kA]	2.3
Coil turn number	1
Pulse width [μ sec]	10 (Half-sine)
Septum thickness [mm]	0.5
Magnetic shield thickness [mm]	<0.5
Stray field integral [T.m]	< 10^{-5}
Pressure [Pa]	< 10^{-7}

- Thin septum wall of 0.5 mm thickness for small injected beam oscillation amplitude

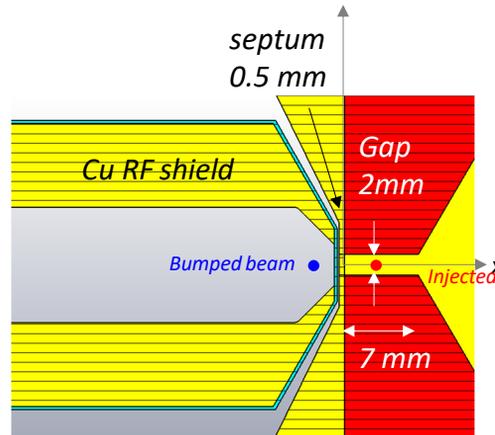
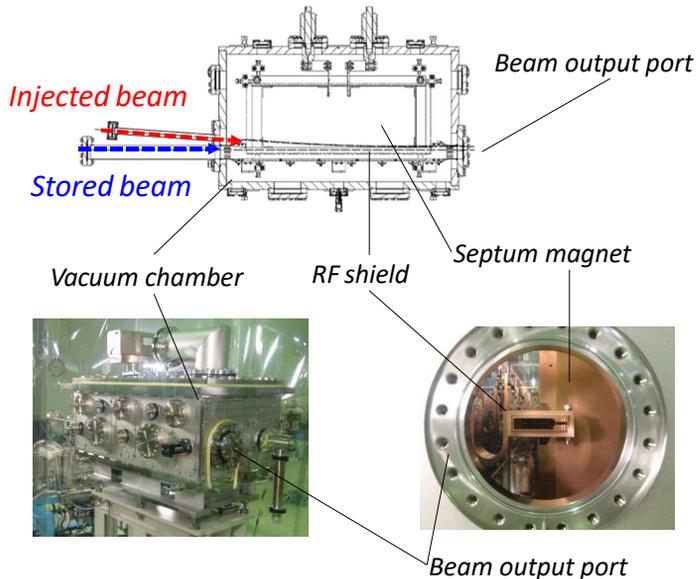


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Pressure [Pa]	< 10^{-7}

- Thin septum wall of 0.5 mm thickness for small injected beam oscillation amplitude
- Narrow magnet gap of 2 mm for 1.4 T mag. field uniformly along horizontal axis

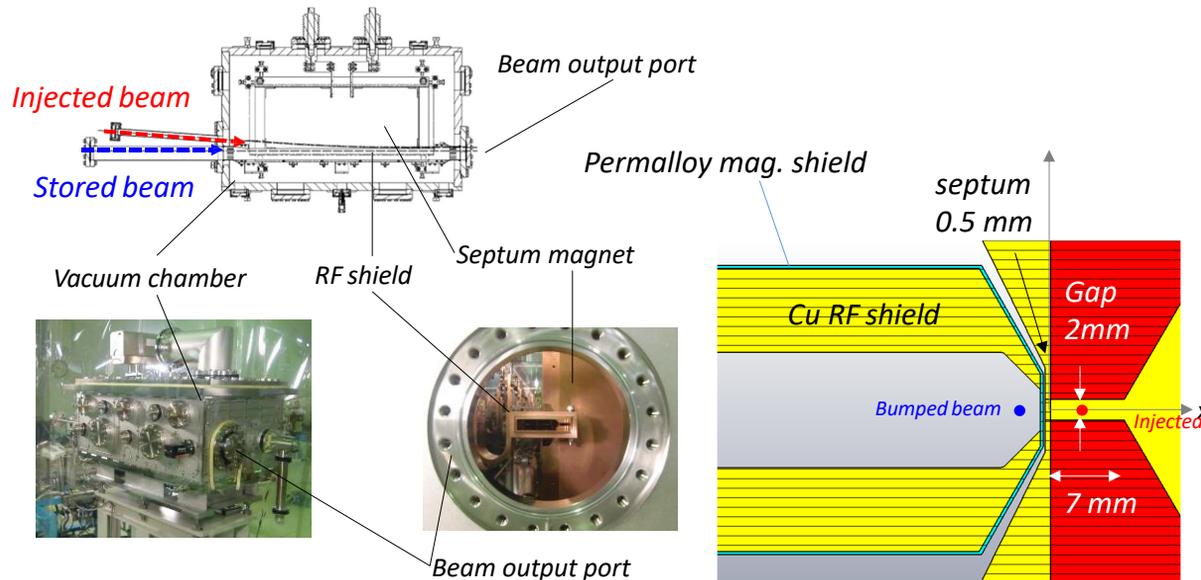


2-1. SR: In-vacuum pulse septum

In-vacuum pulse septum parameters

- Thin septum wall of 0.5 mm thickness for small injected beam oscillation amplitude
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- Stray field outside of the septum suppressed down to $<10^{-5}$ Tm with permalloy shield

Parameters	Spec.
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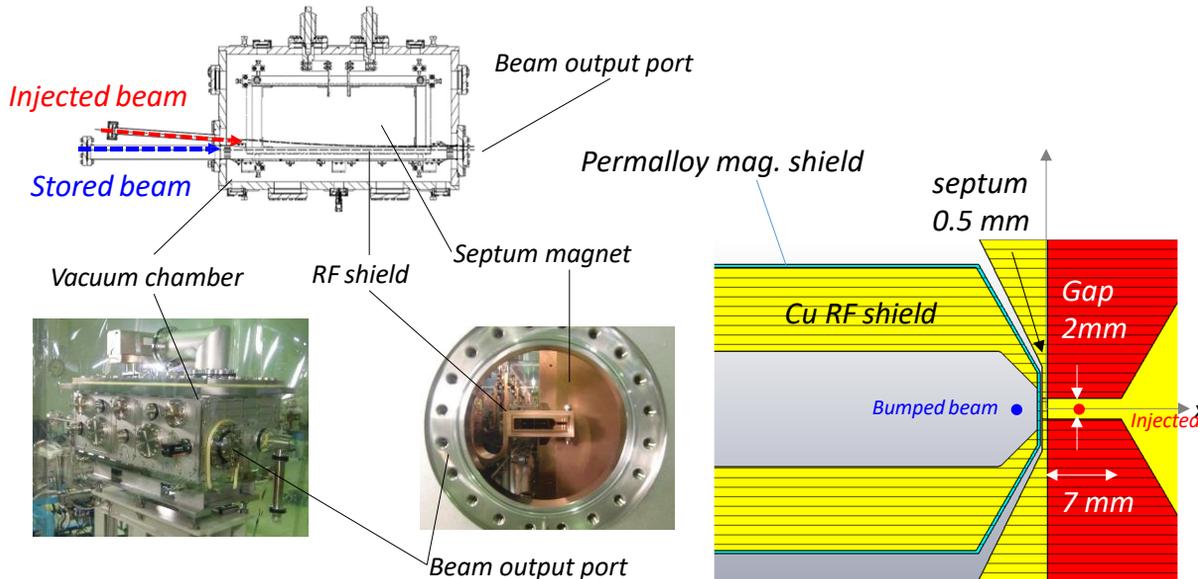
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In-vacuum pulse septum parameters

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Coil turn number	1
Pulse width [μ sec]	10 (Half-sine)
Septum thickness [mm]	0.5
Magnetic shield thickness [mm]	<0.5
Stray field integral [T.m]	< 10^{-5}
Pressure [Pa]	< 10^{-7}

Pulse septum field

- Thin septum wall of 0.5 mm thickness for small injected beam oscillation amplitude
- Narrow magnet gap of 2 mm for 1.4 T mag. field uniformly along horizontal axis
- Stray field outside of the septum suppressed down to $<10^{-5}$ Tm with permalloy shield
- Vacuum pressure $< 3 \times 10^{-8}$ Pa
- Flat pulse septum field $< \pm 0.2\%$



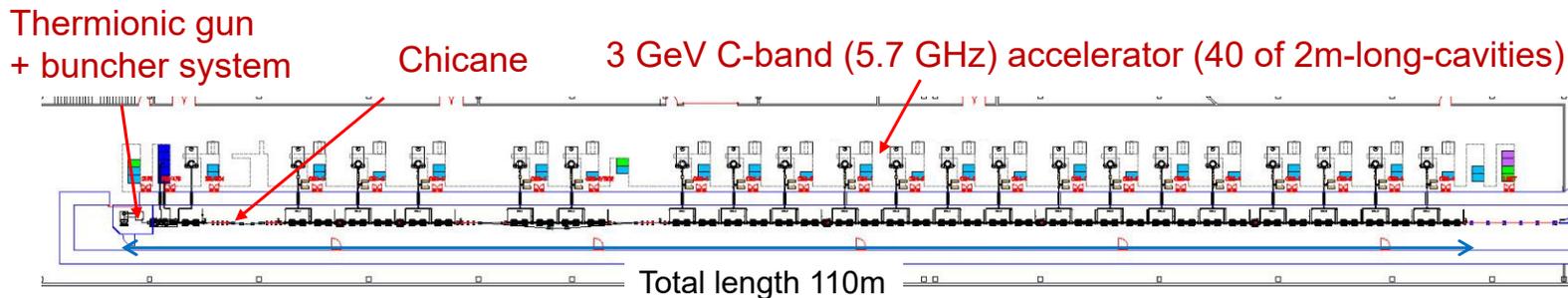
2-2. Injector linac

T. Asaka et al., PRAB 23, 063401 (2020)

T. Asaka et al., JJAP 60, 017001 (2020)

Features

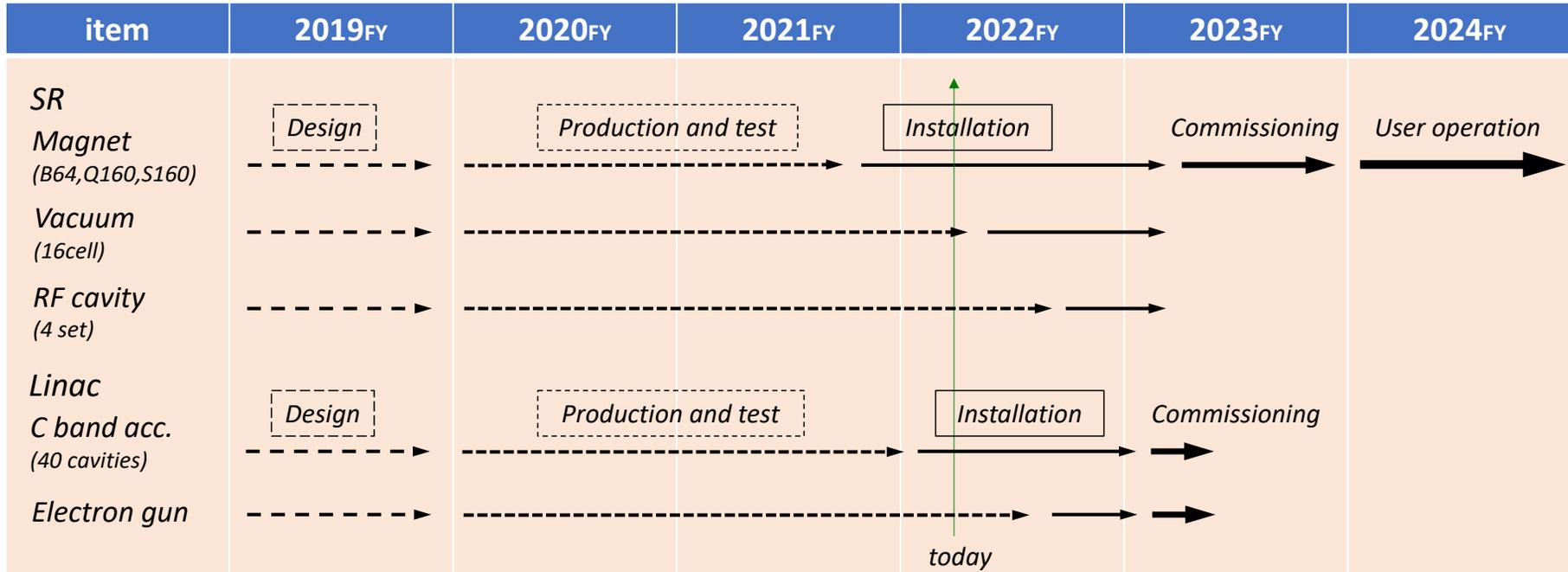
- C-band disk loaded accelerating cavity (42MV/m) modified from the original choke mode type at SACLA
- R&D of a new thermionic cathode gun system for low cost and high reliability
- Future extension to SXFEL



Parameters		Injector	SX-FEL
Beam energy	E (GeV)	3	
Normalized emittance	(mmrad)	<10	2 (1)
Emittance at 3 GeV	(nmrad)	<1.7	
Bunch charge	(nC)	0.3	
Repetition rate (Normal)	(Hz)	1	10

For SX-FEL, the same thermionic cathode gun and an additional bunch compressor will be used.

3. Schedule



Designed by 2019

Production started in 2020

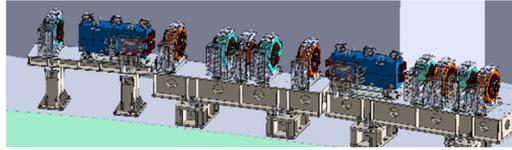
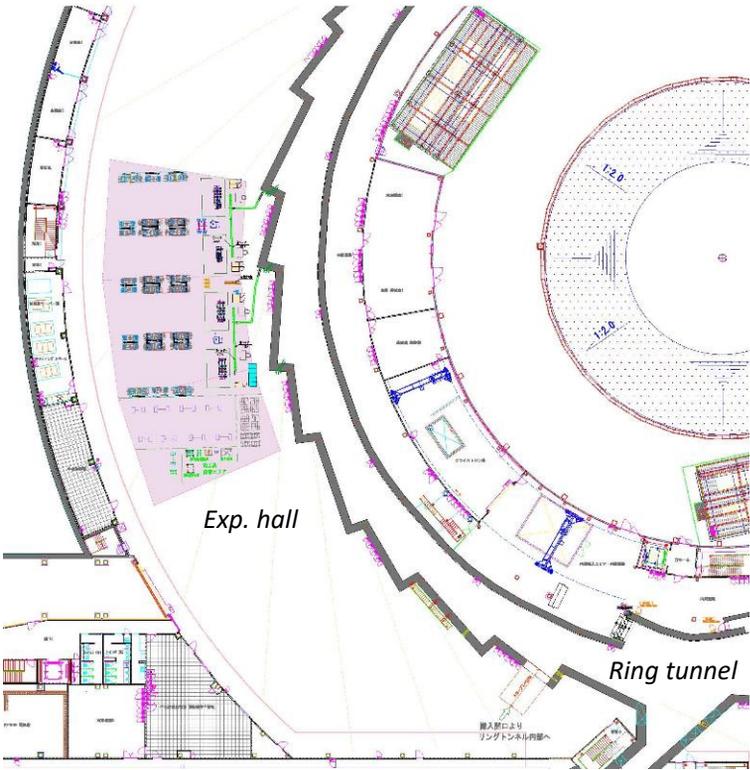
Some of components are under installation

Beam commissioning in 2023

User operation in 2024

3. Status: On site alignment

- *All the magnets assembled on the girders in the factory*
- *Precise alignment for girder at on-site experimental hall*

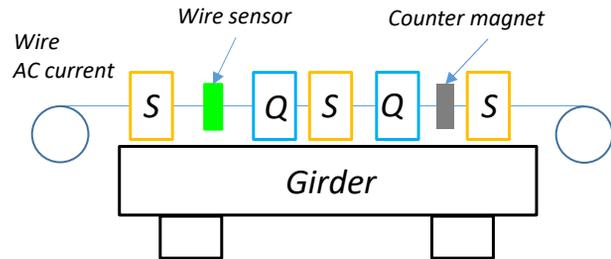
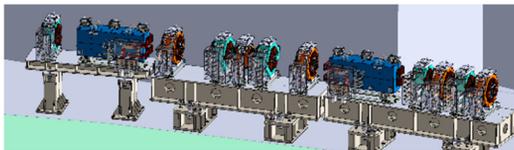
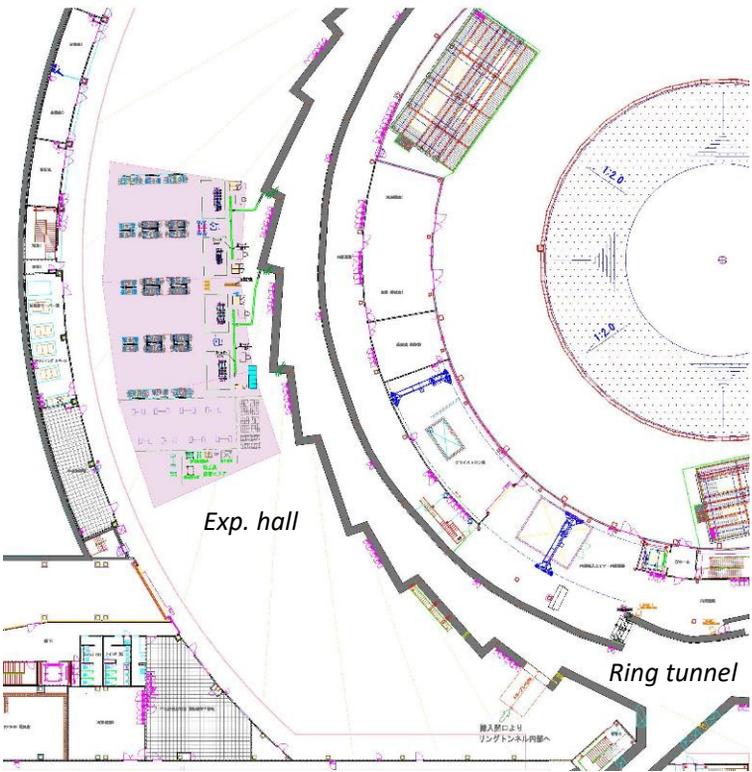


3. Status: On site alignment

- All the magnets assembled on the girders in the factory
- Precise alignment for girder at on-site experimental hall

Target magnets	Alignment technique	Accuracy
<i>On-girder multipole magnets</i>	<i>VWM (Vibrating Wire Method)</i>	$< \pm 50 \mu m$
<i>Between girders and bends</i>	<i>Laser tracker</i>	$< \pm 90 \mu m$

K. Fukami et al., Rev. Sci. Instrum. 90, 054703 (2019)

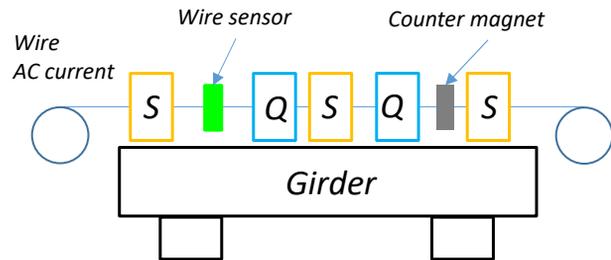
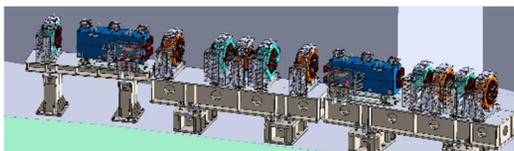
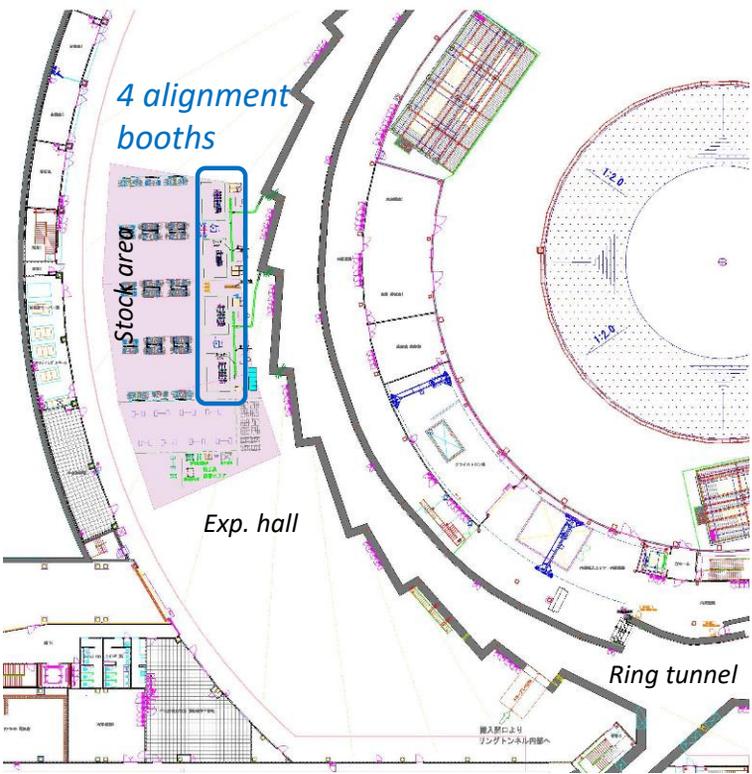


3. Status: On site alignment

- 4 temp.-controlled booths for VWM alignment

Target magnets	Alignment technique	Accuracy
<i>On-girder multipole magnets</i>	<i>VWM (Vibrating Wire Method)</i>	$< \pm 50 \mu m$
<i>Between girders and bends</i>	<i>Laser tracker</i>	$< \pm 90 \mu m$

K. Fukami et al., Rev. Sci. Instrum. 90, 054703 (2019)

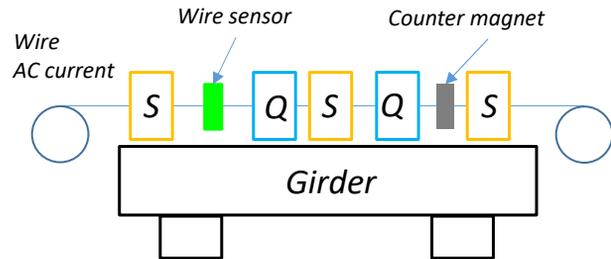
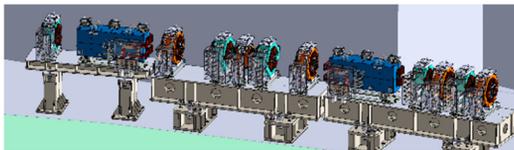
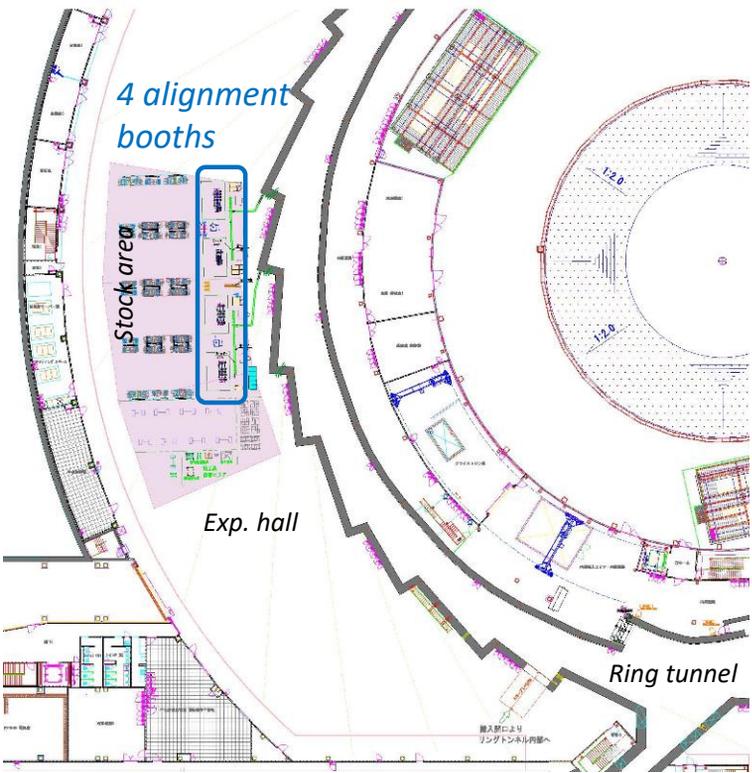


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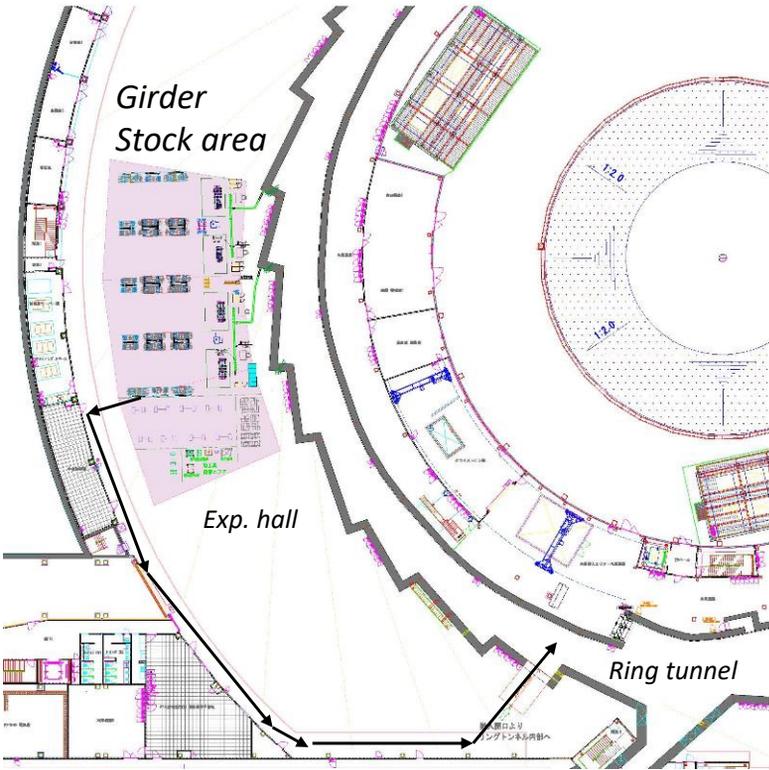
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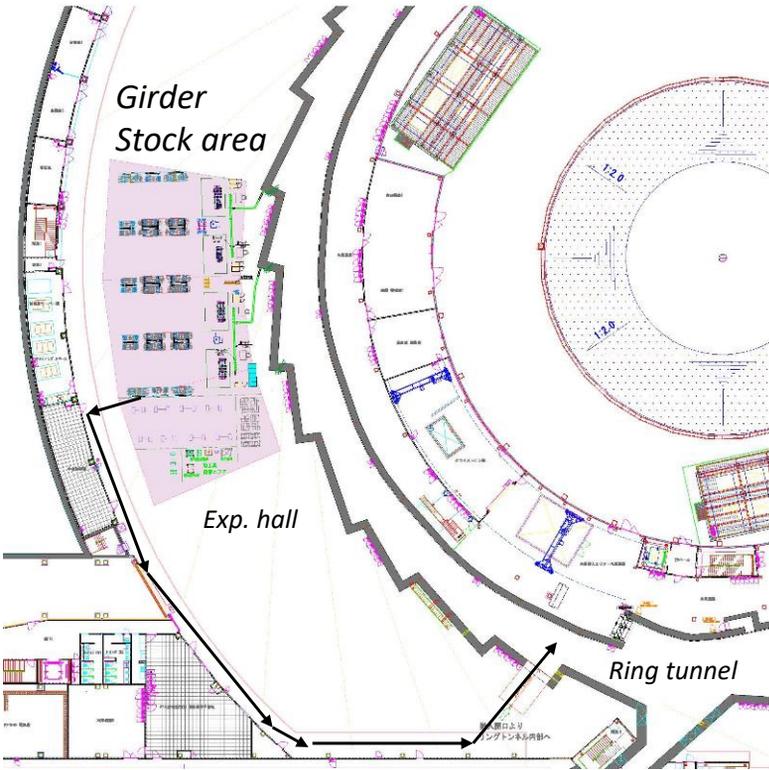
3. Status: SR-mag. Installation

- Alignments of 6 girders in a week



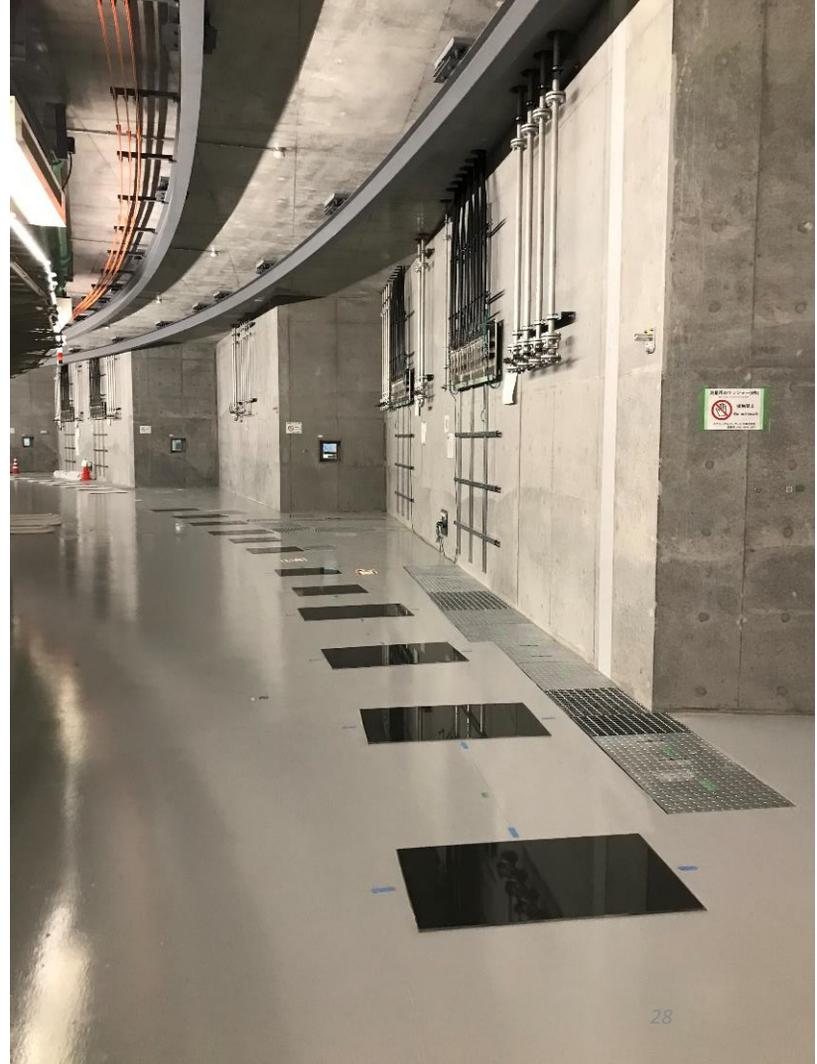
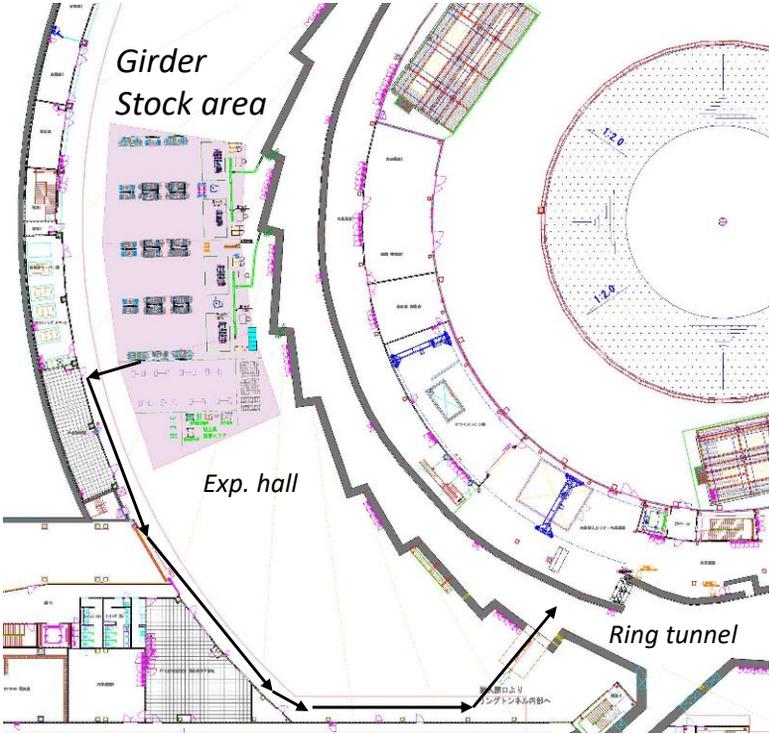
3. Status: SR-mag. Installation

- Alignments of 6 girders in a week
- Transport of girder from stock area to tunnel



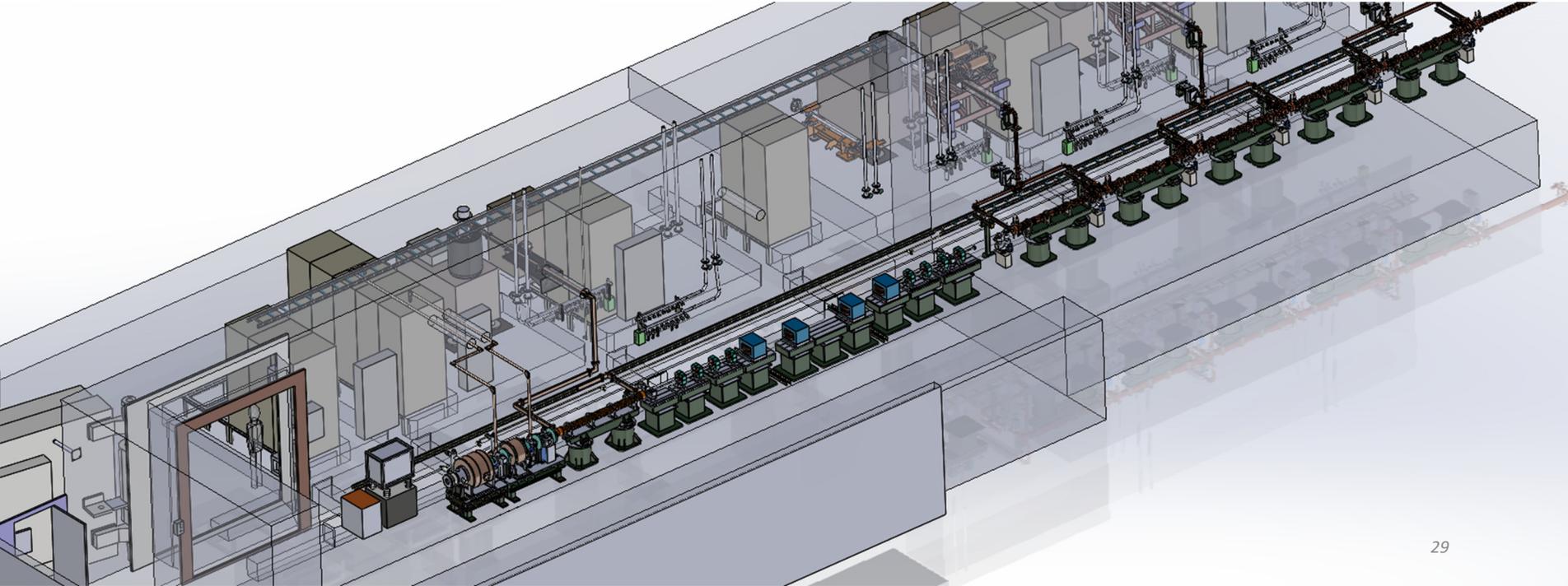
3. Status: SR-mag. Installation

- Flat floor surface made of epoxy resin by self-leveling (<math><50 \mu\text{m/m}</math>)
- No shim plate between pillar and floor
- Suppressed vibration transfer from floor to girder
- Radiation hardness verified up to 1 MGy



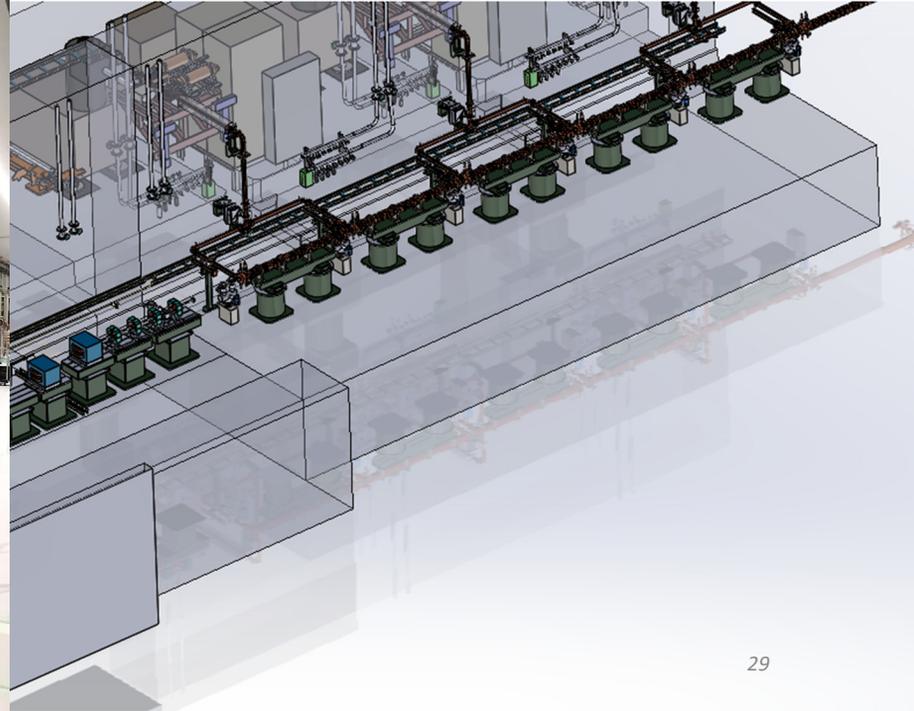
3. Status: Linac acc. installation

- *SLEDs and modulators under installation at klystron gallery.*
- *C-band cavities are under installation at linac tunnel.*



3. Status: Linac acc. installation

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3. Status: Linac acc. installation

- *SLEDs and modulators under installation at klystron gallery.*
- *C-band cavities are under installation at linac tunnel.*



4. Summary

- *A new 3GeV light source is on-going in north-east Japan.*
- *Hardware production and installation are under progress.*
- *Beam commissioning will start by the middle of 2023.*
- *User operation is scheduled to start in FY2024.*

