



IPAC'16

Busan

May 13, 2016

Accelerator Driven Sustainable Fission Energy

Wenlong Zhan CAS



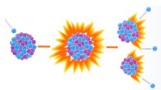
OUTLINE

I. Introduction

- Evolution of ADS to ADANES
- Roadmap of ADS/ADANES
- New Site, New Research Center

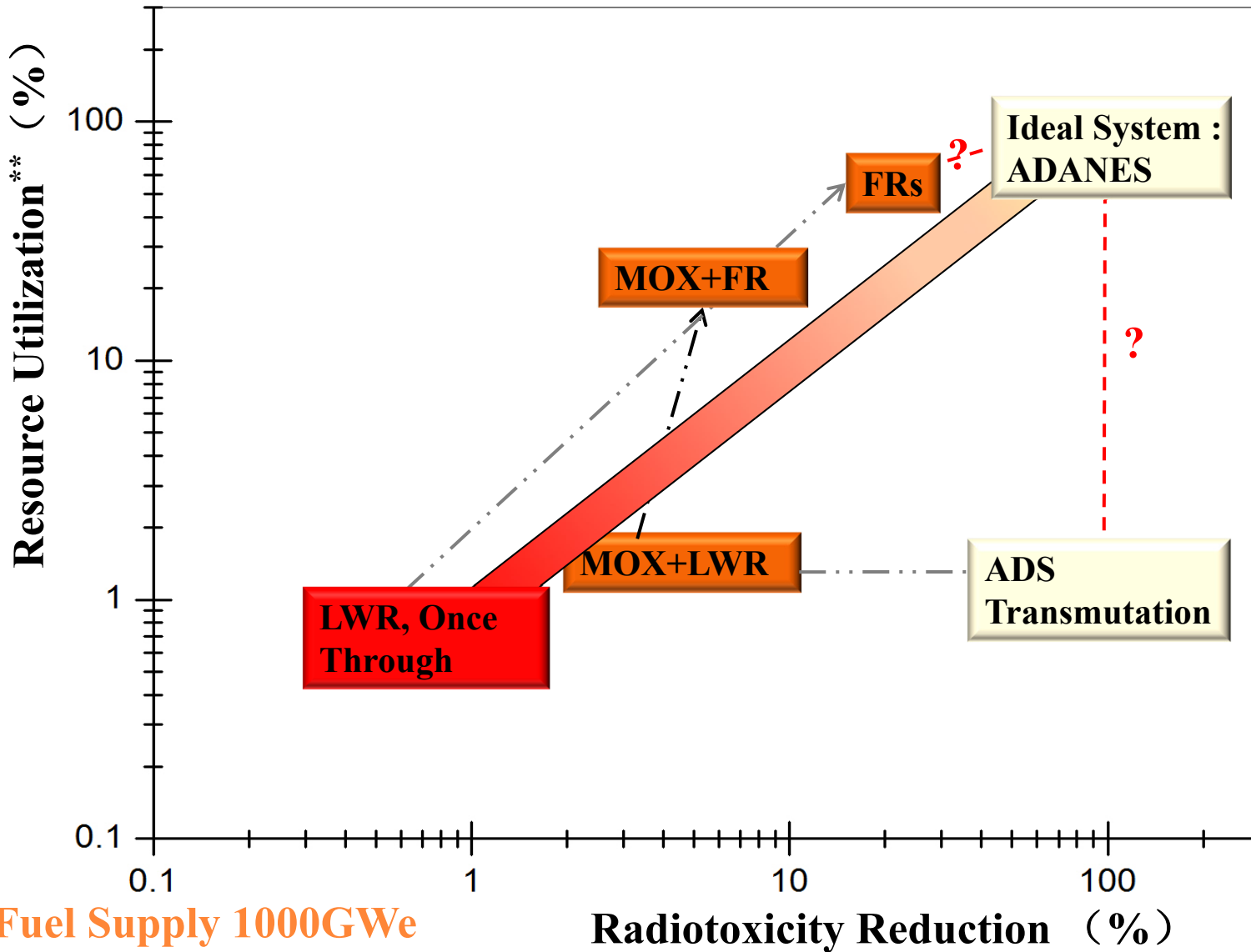
II. Progress of ADS/ADANES

- Configuration of C-ADS
- Accelerator System
- Spallation Target
- Key Issue of AD in ADANES Burner
- ...





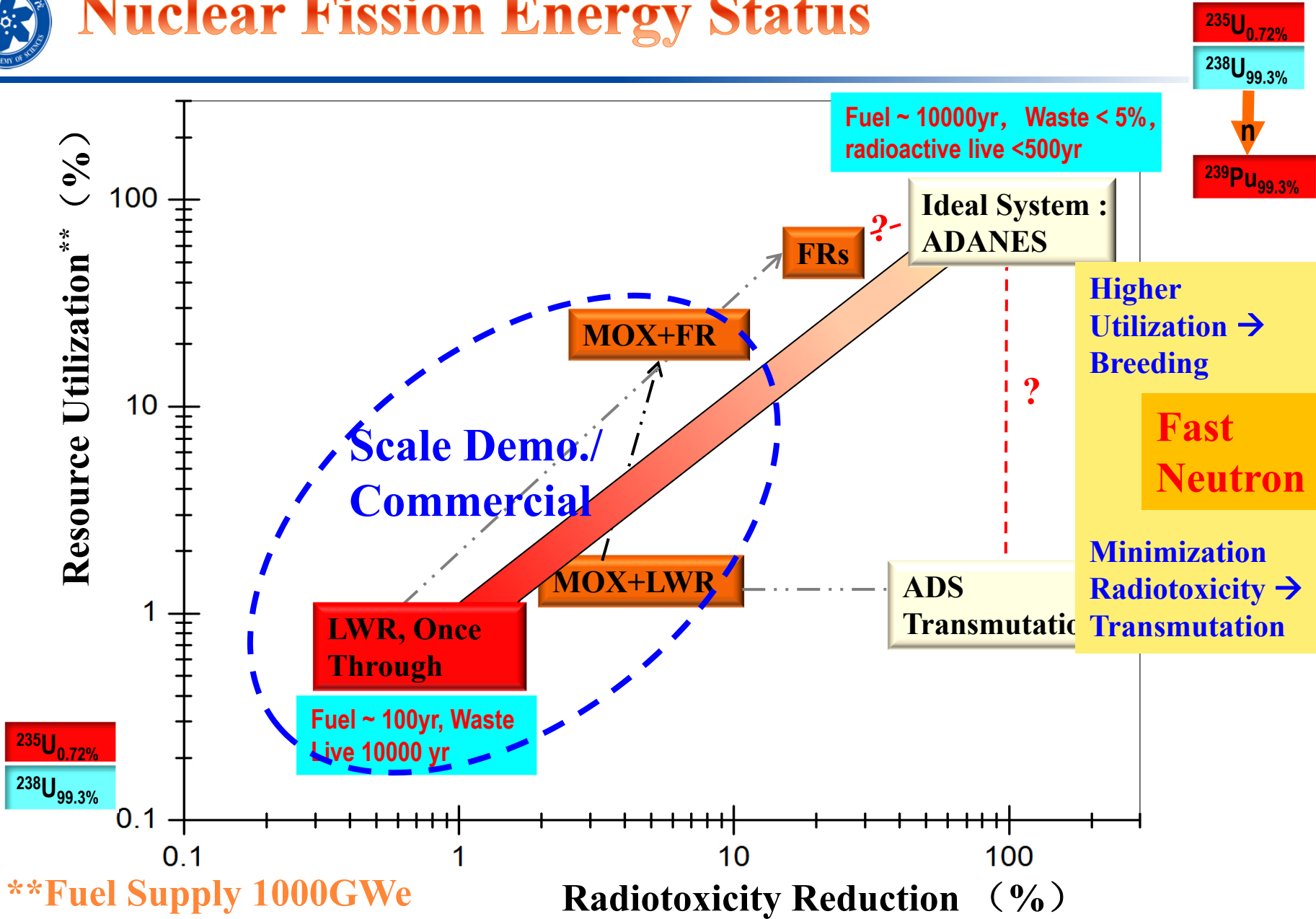
Nuclear Fission Energy Status



**Fuel Supply 1000GWe



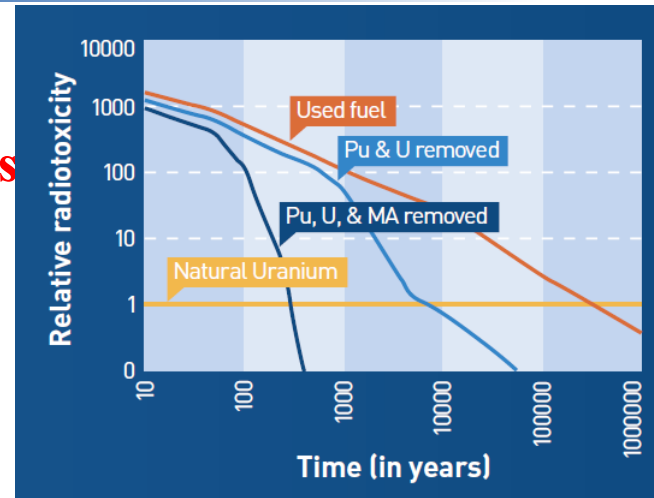
Nuclear Fission Energy Status





Status of Close Fuel Cycle

- Main difficulties of P&T:
 - Extract high purity U, Pu & MA ≠ **Residuals remain MA<1% (long lifetime in waste)**
 - more Toxicity @ Complexes after few cycles
 - High purity Pu, MA fuels is :

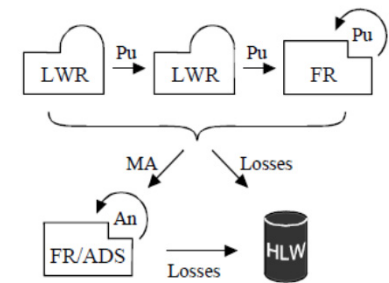


- Burning Unstable & High risk of proliferation !!**
 - **Low feasibility (final solution?), low cost effective**
- **New Approach:** (optimizing SNF resources & radiotoxicity)

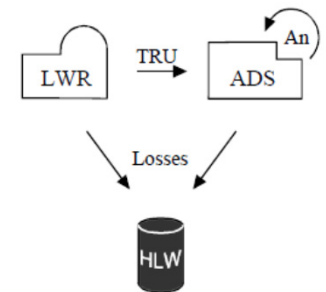
- **Simplify Fuel Recycle:** Remove part of FPs (~50%) from SNF, Convert Residuals as recycle fuel

- **Power Burner:** Transmuting, Breeding & Energy Amplify by fast neutron for burning recycle fuel (~50% FP)

Double Strata (4)



TRU Burning in ADS (3b)

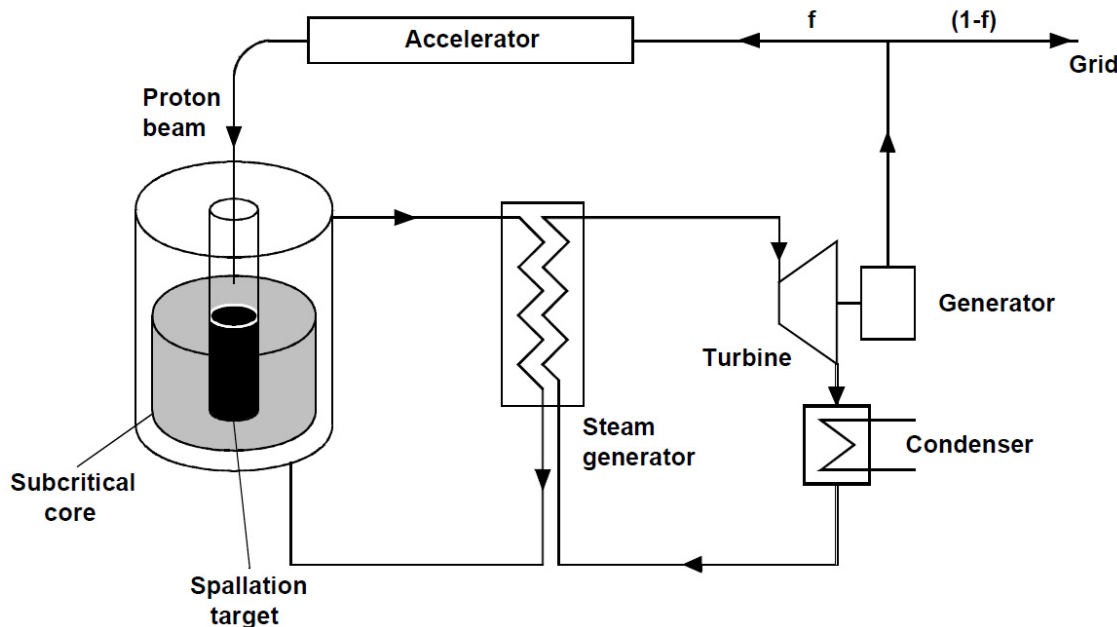




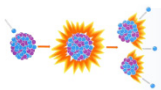
Evolution of ADS to ADANES Burner (Accelerator Driven Advanced Nuclear System)

- Accelerator Driven System was proposed for:
 - ▶ Nuclear waste **transmutation** (ADS)
 - ▶ Isotopes production (ex. **Breed**, ISOL, APT)
 - ▶ **Energy Amplifier** (ADTR)...
- ADS consists of high power proton accelerator, spallation target & subcritical core mainly

} **ADANES Burner**



ADS and FR in Advanced Nuclear Fuel Cycles — A Comparative Study, NEA/OECD, 2002





ADANES (LWR SNF: 33GWd/Ton)

MA
TRU
NU
DU
Th
LEU...
>96%UNF

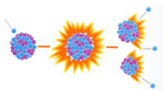
Energy

ADANES Burner:
Transmutation** (3~12) +
Breeding > 1.1 +
Energy Amplifier ~ LWR
in Situ

ADANES Fuel Recycles:
Remove >50% FP from SNF by
HT Dry (Ext. AIROX), further
Remove >50% Ln's by REs
extract, MA <1% than Origin

Waste: <4%SNF;
FP's: Volatile FP's,
<1%gas, <1% Ln's;
MA <1% than SNF

SNF





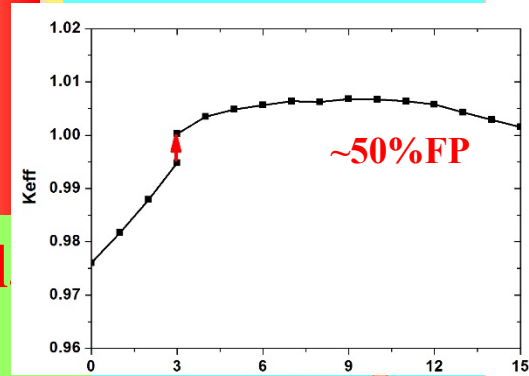
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Energy

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in Situ

**Burning:
SNF > 3
MA → 12

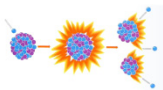


Convert SNF into Recycle Fuel
Waste <4% SNF @ MA<1%,
 $\tau < 500Y$, Sustain NE > 10000yr

ADANES Fuel Recycles:
Remove >50% FP from SNF by
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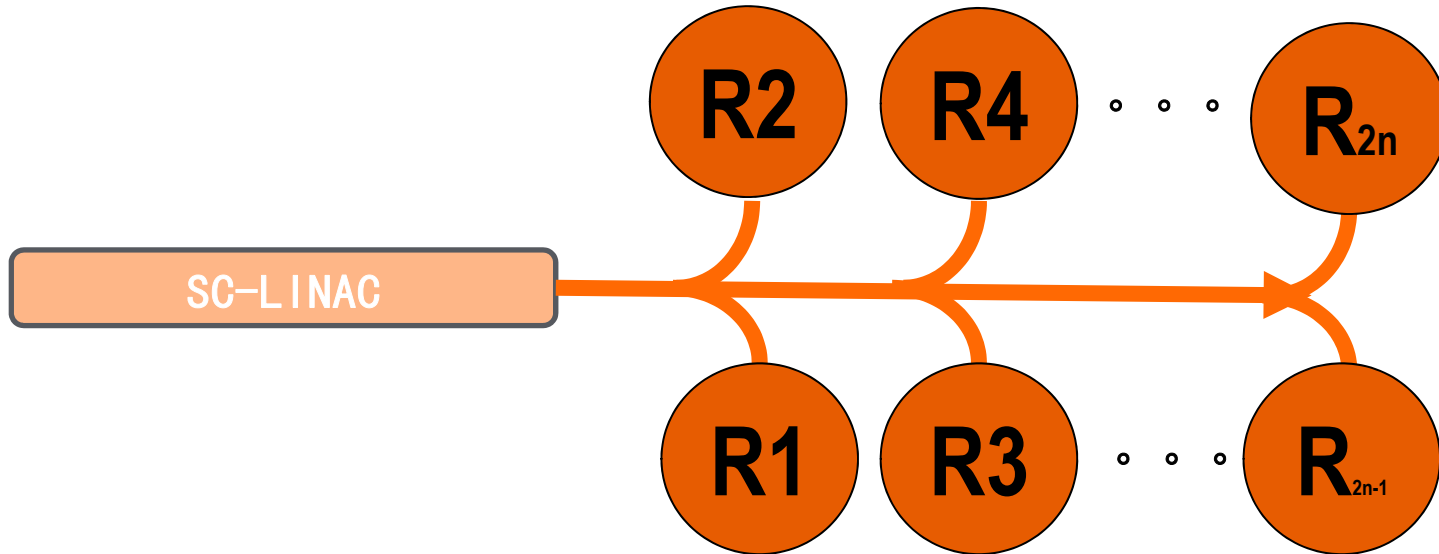
Waste:<4%SNF;
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SNF

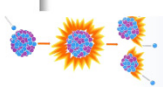




ADANES — Operation Mode



- **Safety, Flexibility** → Close fuel Cycle, “Raw Fuel”, Higher cost effective
- **Higher Resource Utilization, Minimization Radiotoxicity:**
>90% resources utilization, <4% waste & 500 yr. live time
- **Duration of Accelerator Driven Subcritical Core:**
10% ~ < 15% (depend power density, temperature, and...)
- **Efficiency of Nuclear Electricity Generator:**
ADANES: >31%~36% with AD
>35~40% without AD





Key issues for Safety

● Reactivity Control

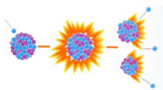
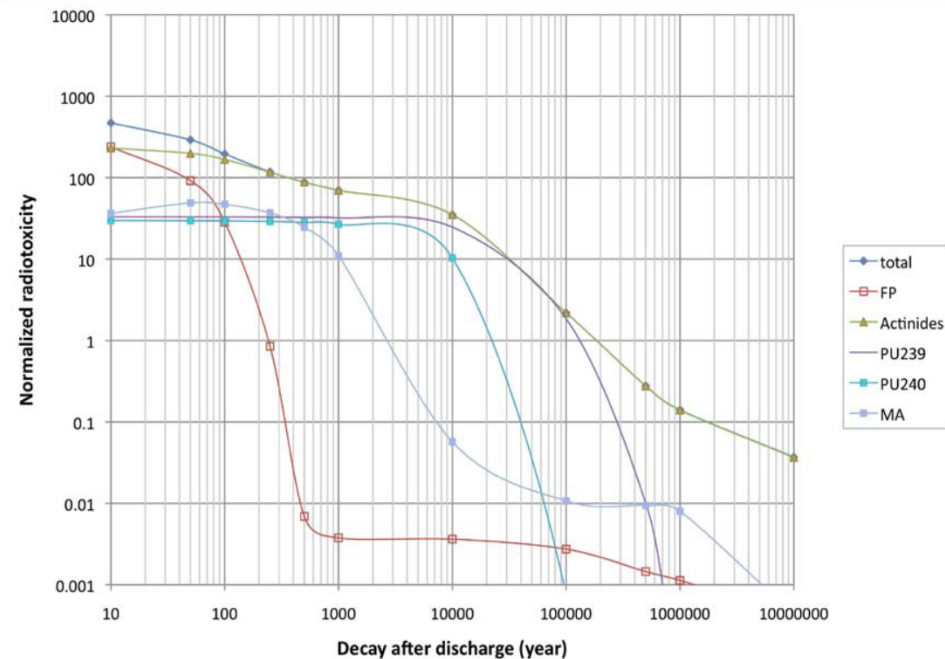
- ▶ Subcritical core with AD
- ▶ Good design reactor controller ($\Delta k \sim -5\%$) without AD

● Decay Heat Removing

- ▶ Smaller decay heat (<10% LWR at discharge, <1/3 ~ 10yr UNF)
- ▶ Neutrons, photons < 1/3 of LWR at discharge
- ▶ Fuel cladding material (>1500°C) for air removing heat in accident

● Radioactive material confinement

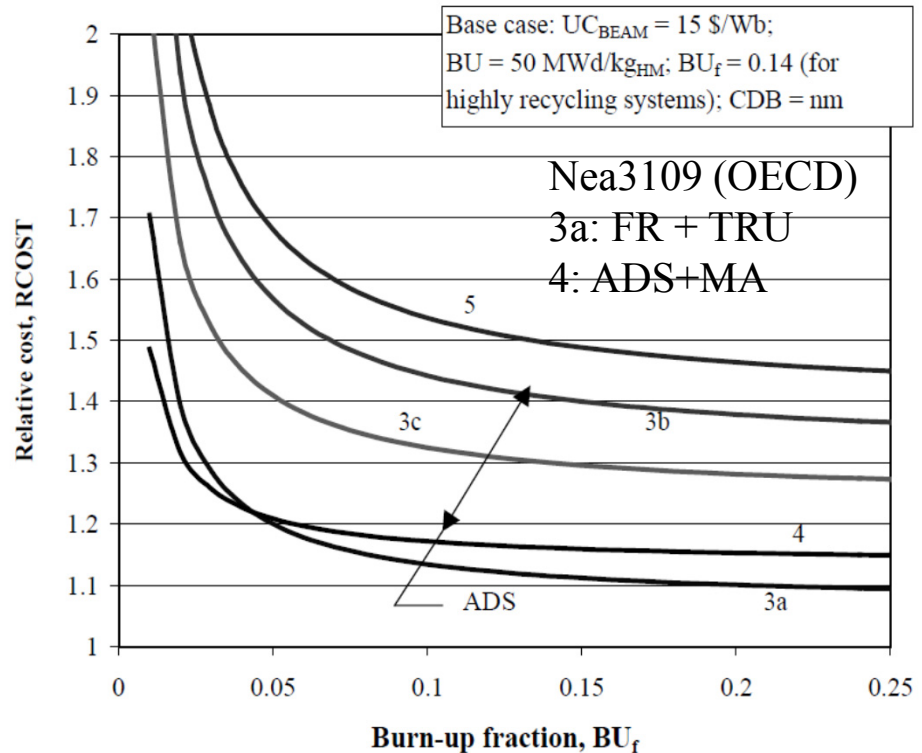
- ▶ Two shell of cladding to shield against radioactive releases
- ▶ Cladding material (> 1500 °C & > 50MPa) to limitation of radioactive release during accident





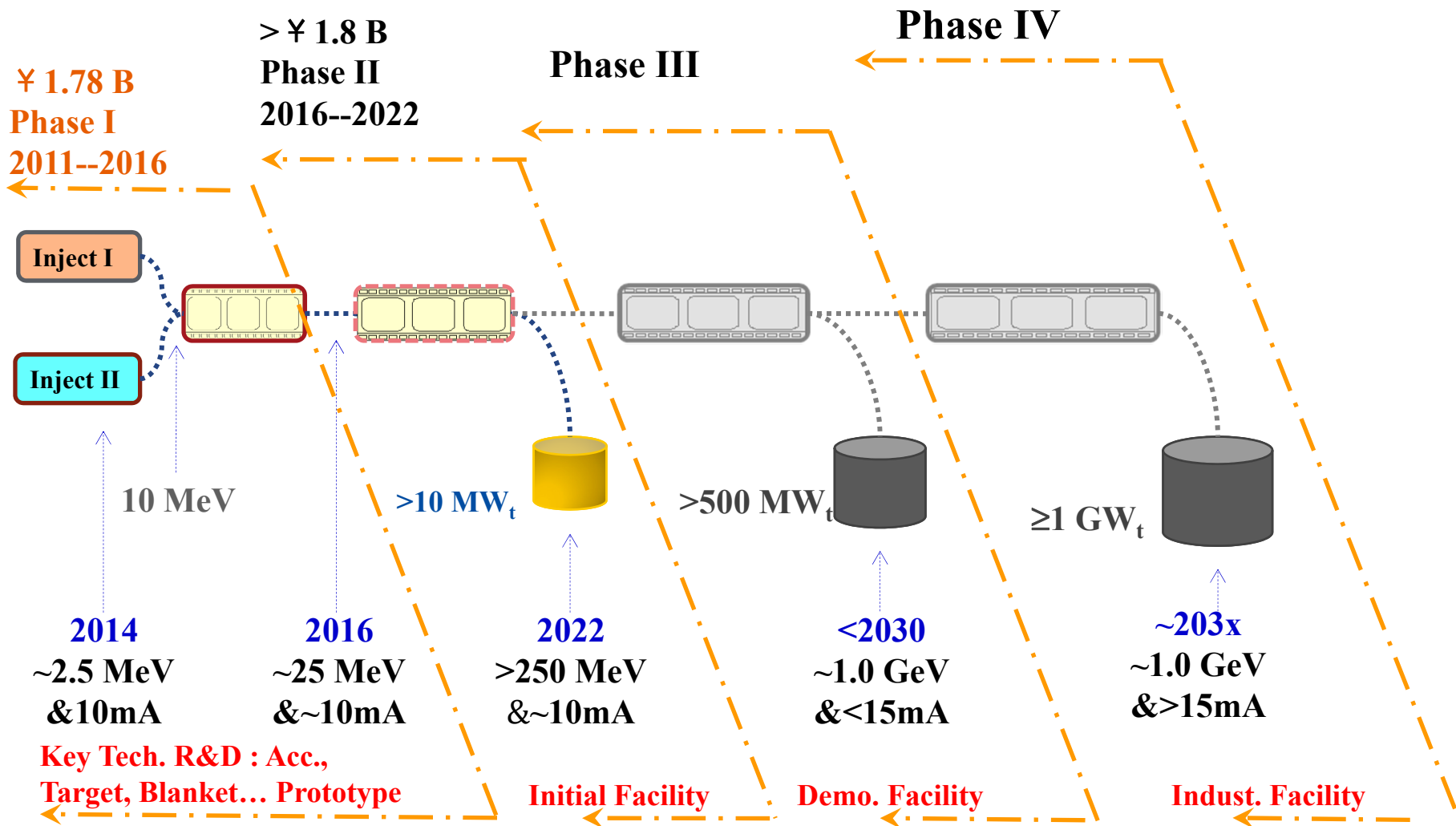
Cost Effective

- Close Fuel Cycle \rightarrow Waste $<4\%$ volume & $<500\text{yr}$ lifetime
- Resources Recycle $\rightarrow >90\%$ utilization, no need to add LEU in $\geq 2^{\text{nd}}$ recycle fuel
- UNF treatment simplified --- $<1/3$ of P/T Schema
- Deep ($\sim 30\text{yr}$) burnup core
- Modular Reactor (Blanket)
- Higher $T_{\text{op}} \rightarrow$ higher η_e
- Part time (10%~15%) AD
- Optimize the AD power $< 15\text{MW}/1\text{GW}$ sub-core
- RCOST: ADANES $<$ FR+TRU...



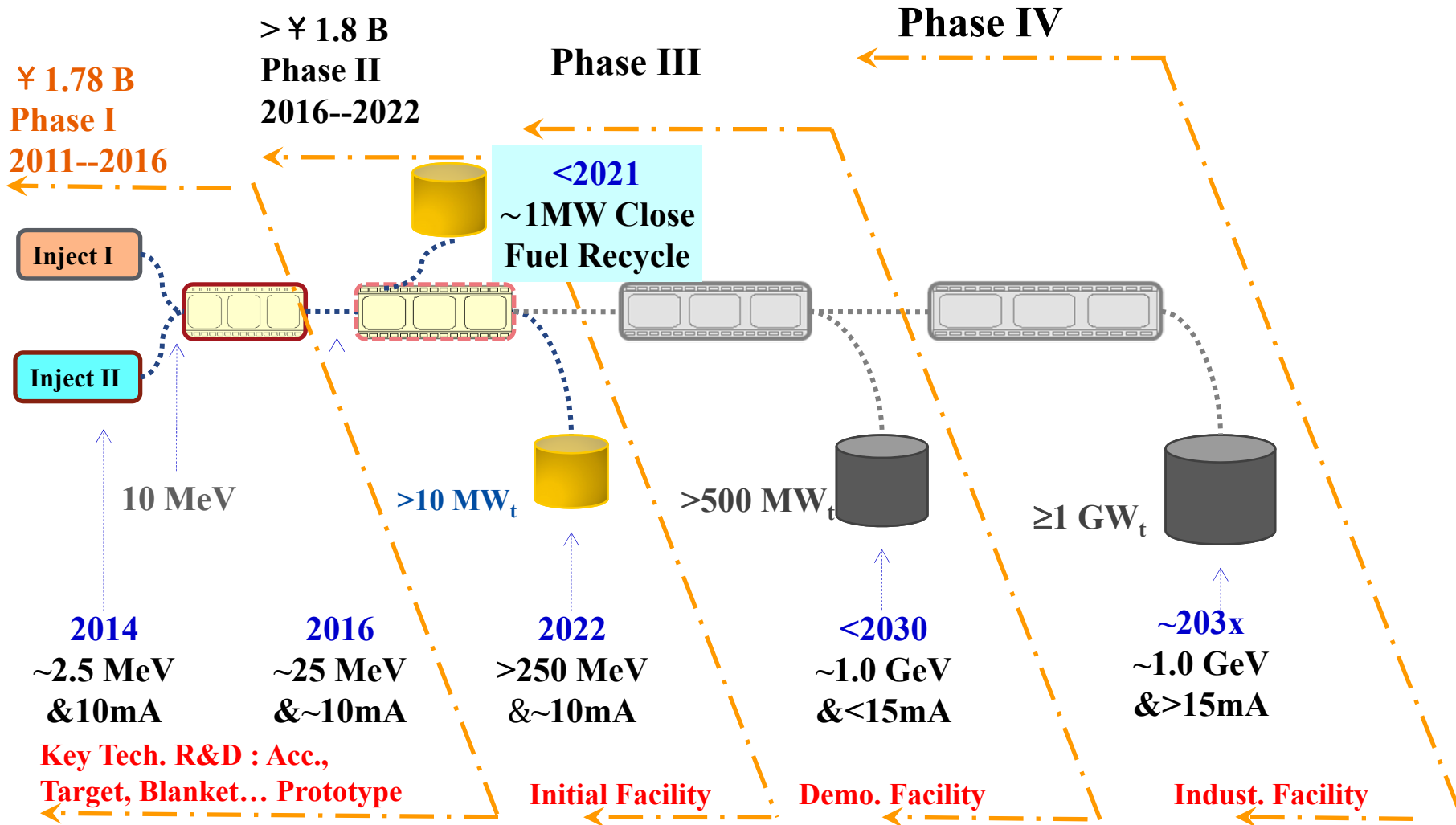


ADS/ADANES Roadmap in China





ADS/ADANES Roadmap in China





Accelerator Driven Recycling Used Fuel

SC_LINAC ($\sim 5\text{mA}@ \sim 200\text{MeV}$ d+Be)



➤ Fuel Recycle

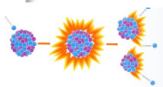
➤ Compact Neutron Source:

1, Verify Recycle Fuel

- UC Fuel Properties
- $^{238}\text{U} \rightarrow ^{239}\text{Pu}$ Breeding rate
- Optimization of Fuel Assembling

2, Irradiation of Materials

- Cladding (SIMP, SiC_f/SiC , $\text{SiC}/\text{Ti}_3\text{SiC}_2$...)
- Core Structure (...same as above...)
- Window between Accelerator and Target
- ...

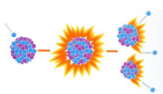
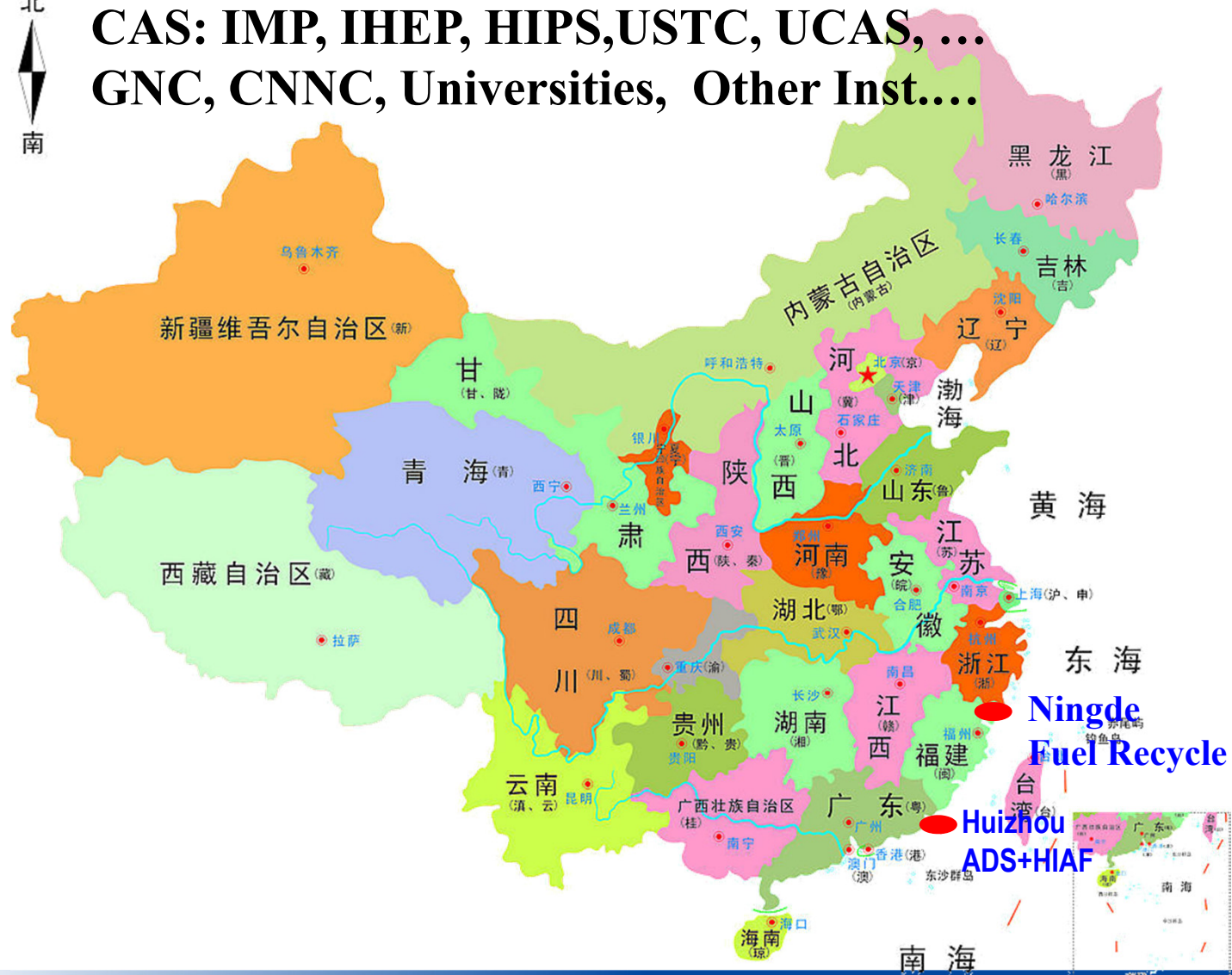




New site, New open research center



CAS: IMP, IHEP, HIPS, USTC, UCAS, ...
GNC, CNNC, Universities, Other Inst...





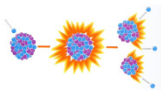
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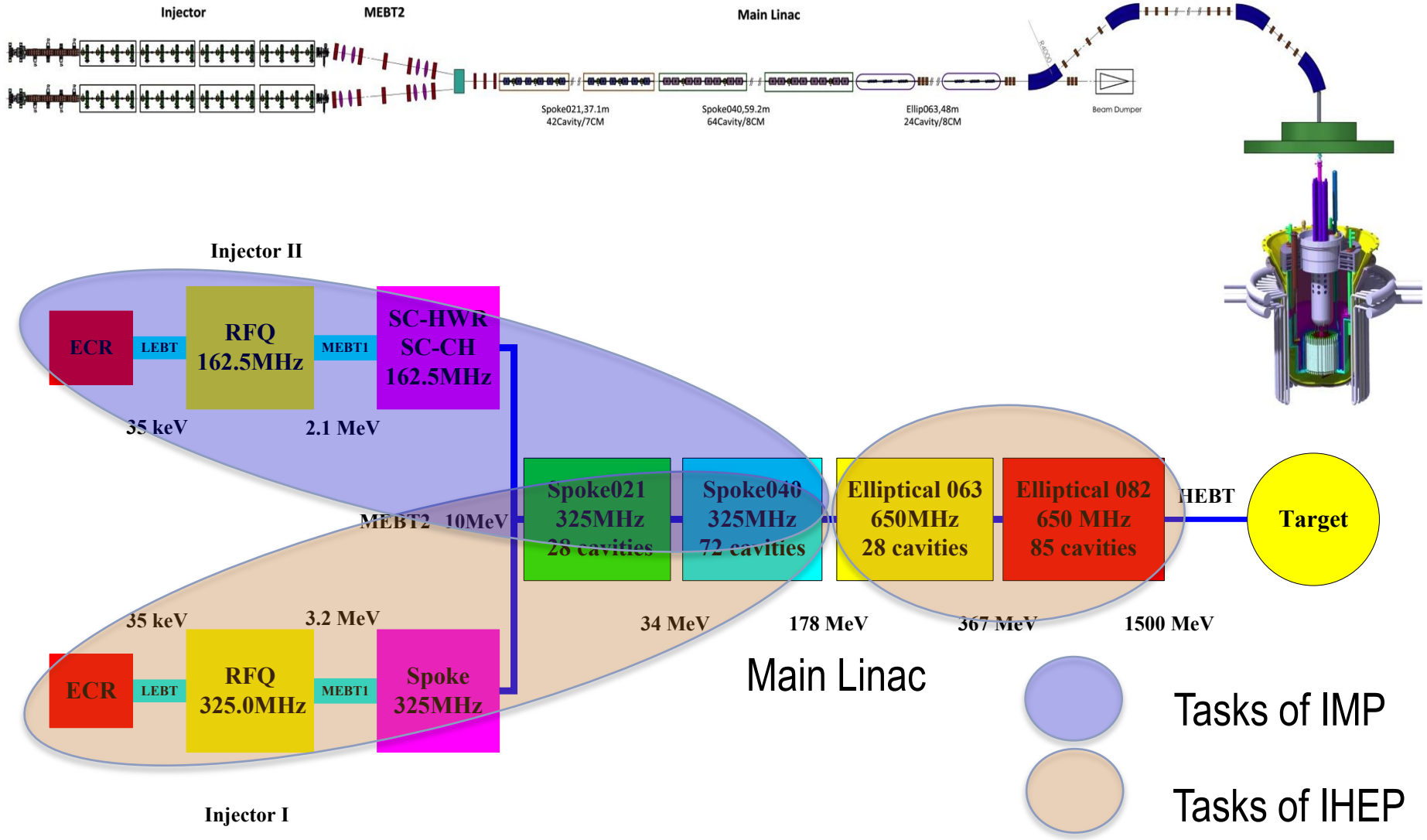
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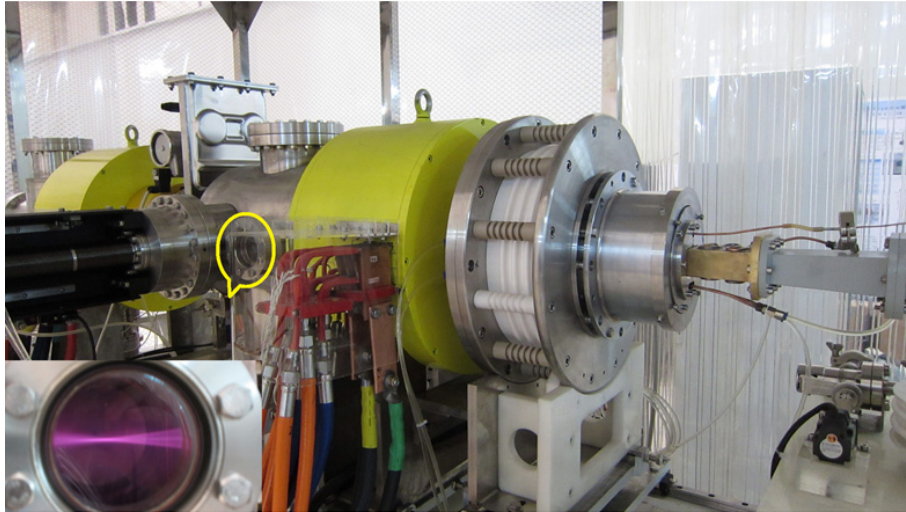


Configuration of C-ADS

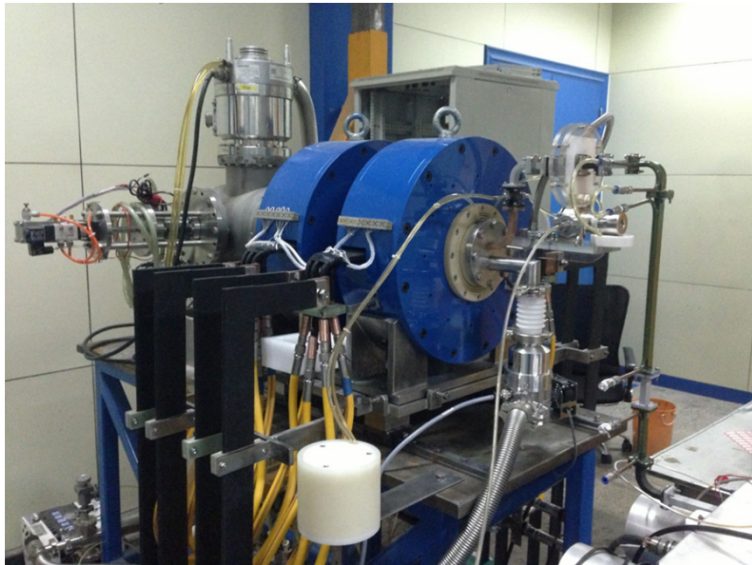




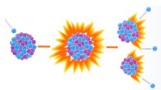
ECRIS+LEBT



- **2.45GHz ECR Commission :**
>25 mA & 35 keV
- **Improve on Reliability, Stability, maintaining in >2500hr**
- **~8 short (<1sec.) beam trip in CW operation in >100hr**



- **14~18 GHz ECR R&D pre-result:**
~10 mA & 35 keV
- **Feed in RF power ~ 30W, ~300W for 14~18GHz, 2.45GHz ECRIS resp.**
- **Feed in / pumping out H₂ ~ 1/3 of 2.45GHz ECRIS (favor for D₂)**
- **Less beam trip → more stable**

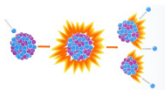




Injector I: 325 MHz RFQ+TCM2

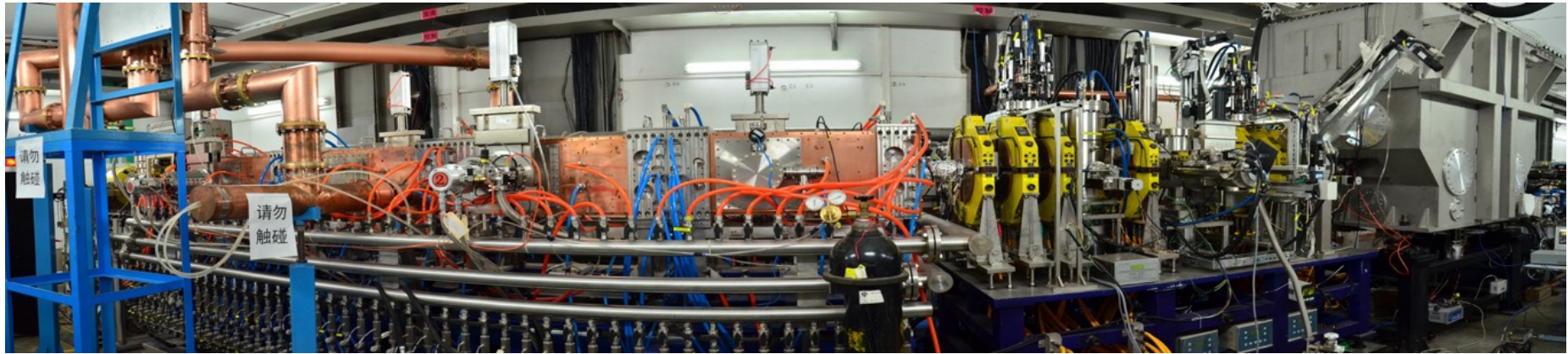


Commission: Pulse Beam, eff. >95% low duty factor~3.6MeV& 10mA



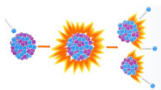
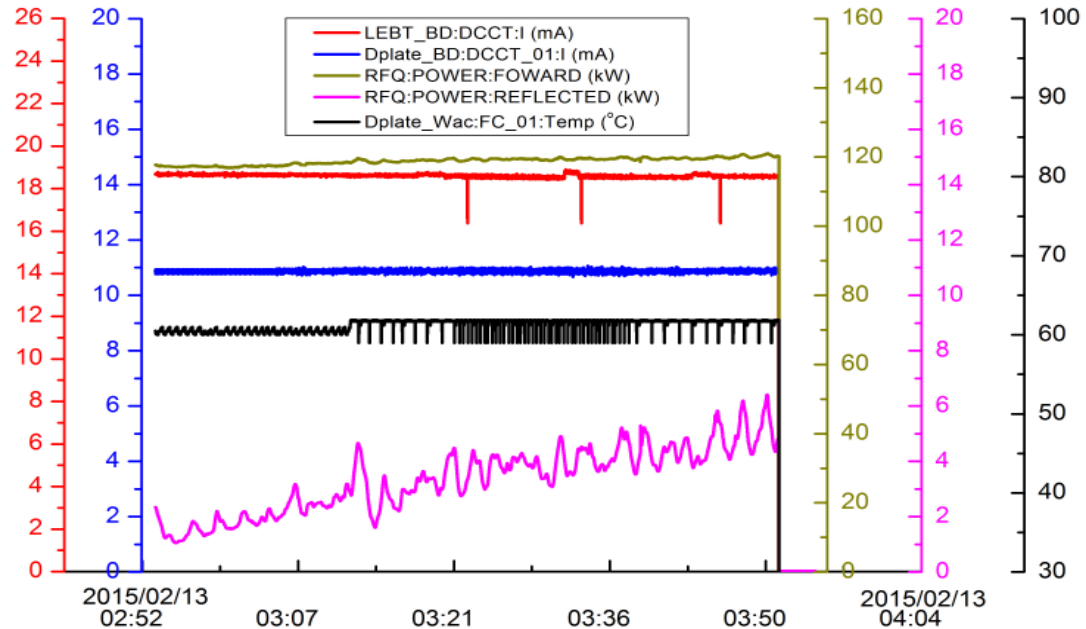


Injector II (162.5MHz): 2.5 MeV & 10mA



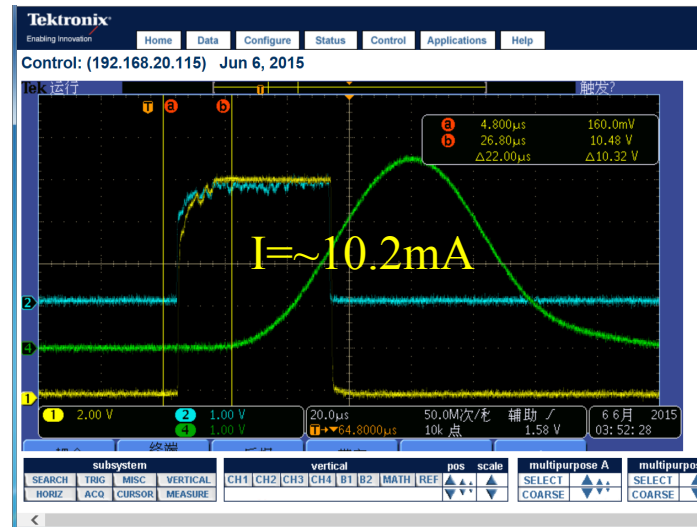
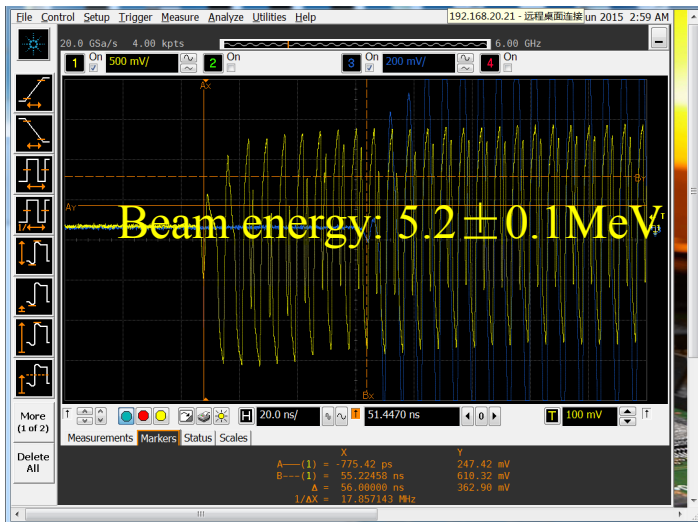
ECRIS+RFQ (>2000 hrs):
>10mA@2.15MeV, CW,
Eff.= 95~97%, $\delta E/E \sim 1.9\%$
(FWHM) June 30, 2014

ECR+RFQ+TCM1
>11mA@2.55MeV, CW \rightarrow
Eff.=95~97%, $\delta E/E \sim 1.5\%$
>Feb. 13, 2015





CM6 (5 MeV & 10mA) Commissioning

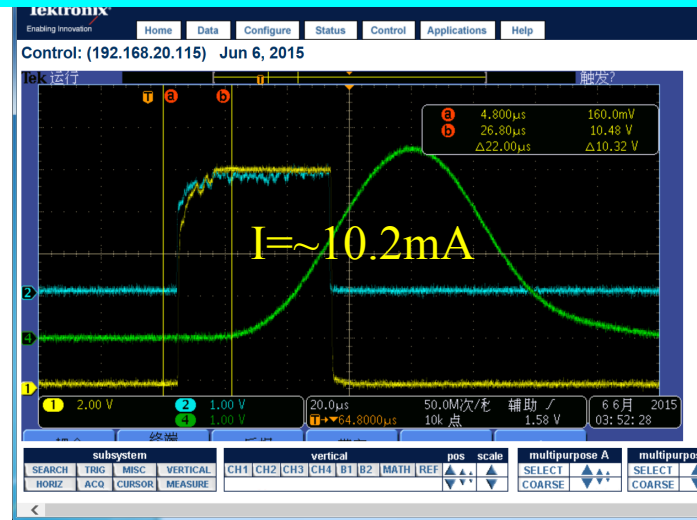
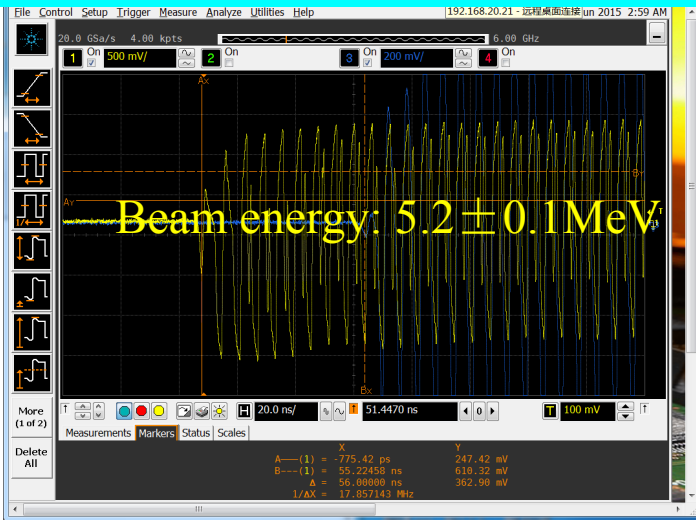




CM6 (5 MeV & 10mA) Commissioning



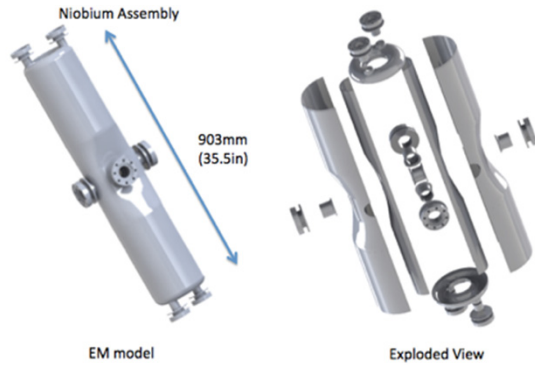
**5.2 MeV & 10.2 mA, 10% duty factor beam in June 8th,
5.3 MeV & 2.7 mA CW beam in June 23 2015**





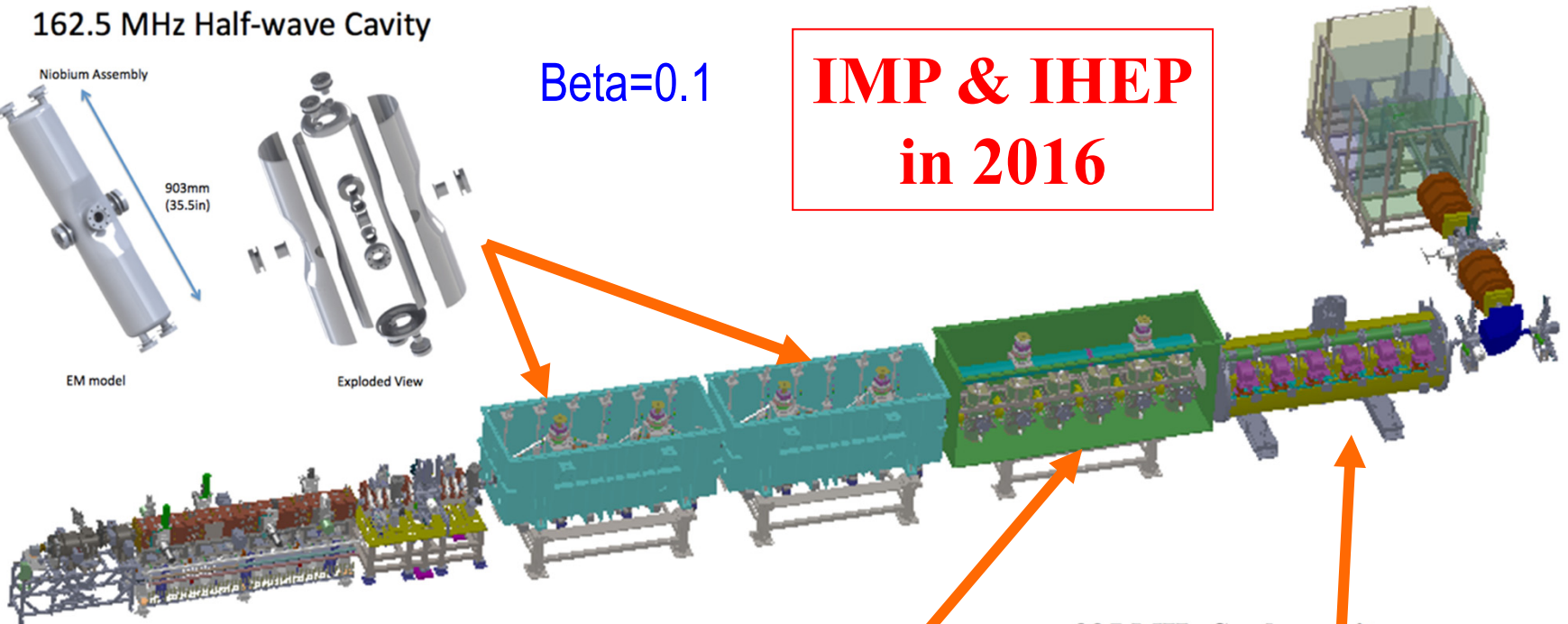
25 MeV LINAC Commissioning in 2016

162.5 MHz Half-wave Cavity



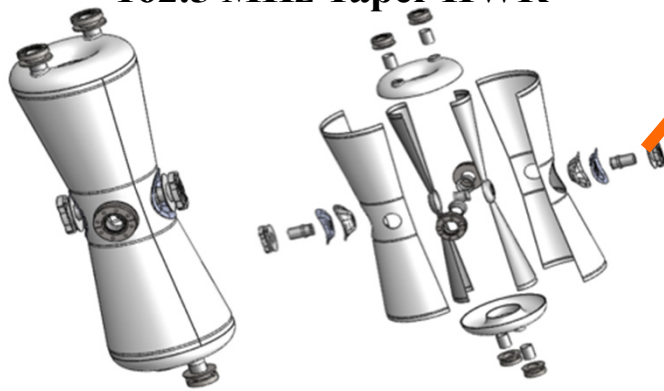
Beta=0.1

**IMP & IHEP
in 2016**



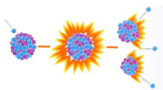
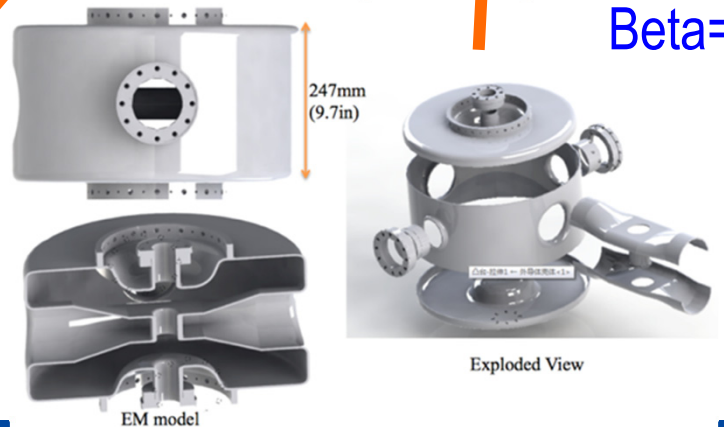
162.5 MHz Taper HWR

Beta=0.15



325 MHz Spoke cavity

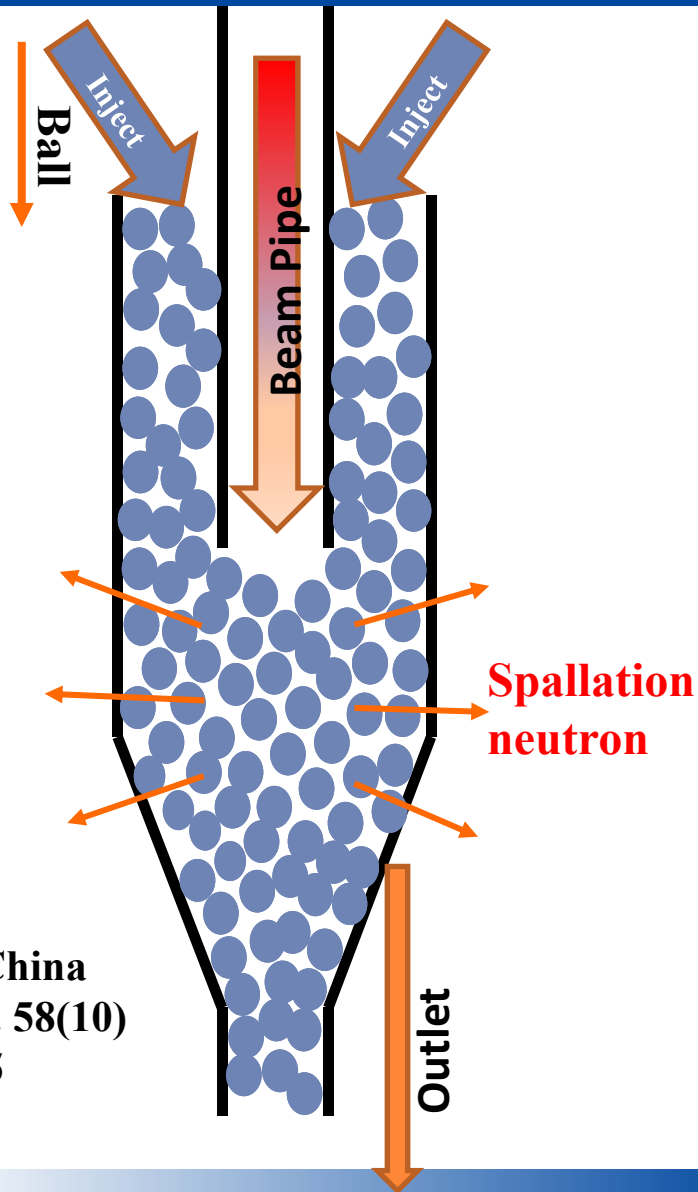
Beta=0.21



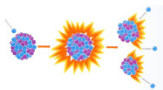


Principle of Granular Fluid Spallation Target

Granular Fluid by Gravity



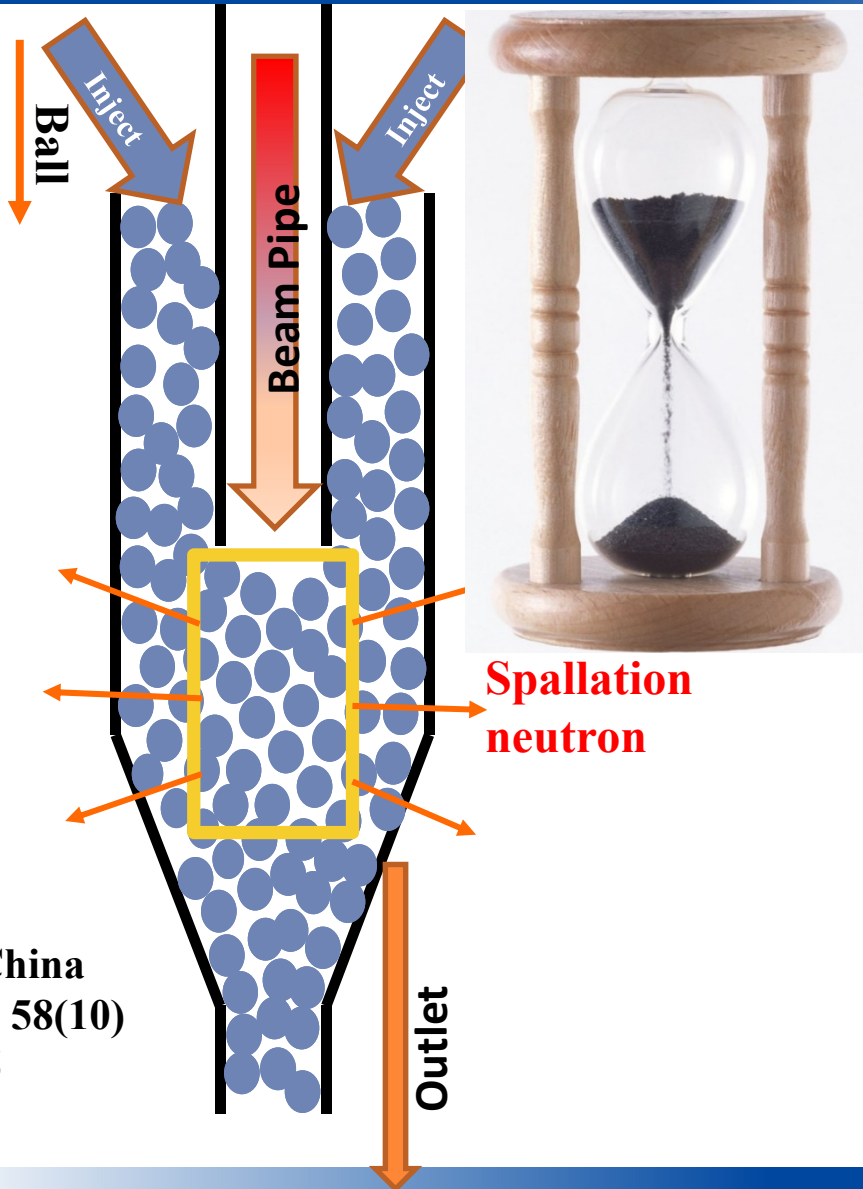
Science China
Tech. Sci. 58(10)
July 2015





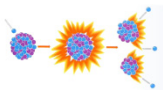
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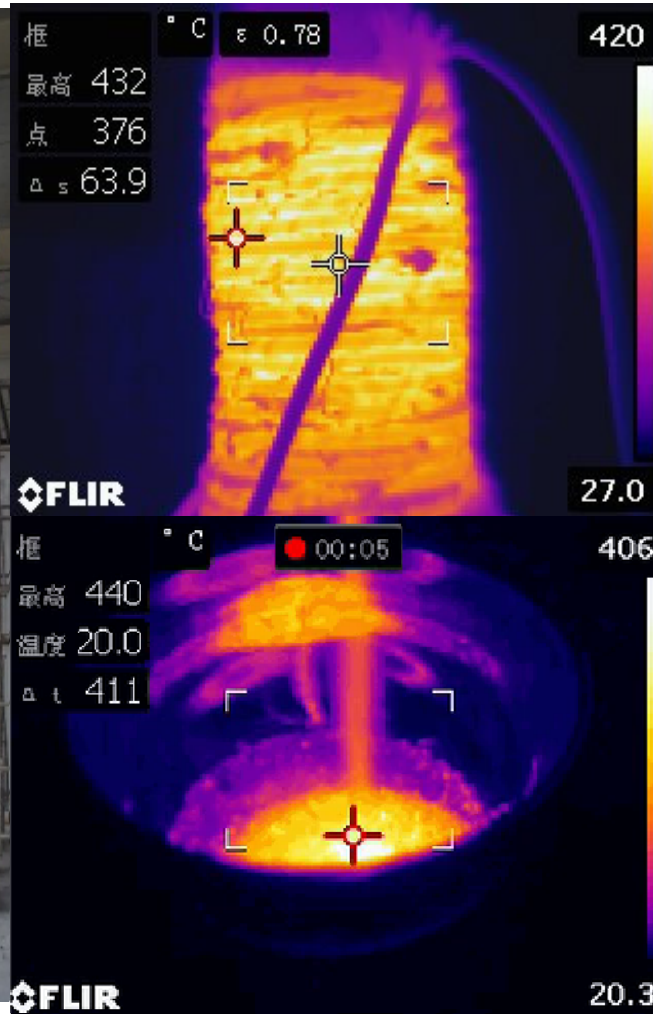
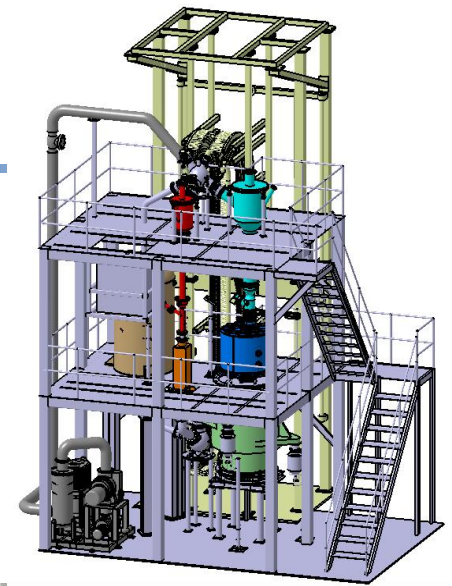
- Granular fluid operate stable as sand clock
- Target heat removing off line and grain update on line simply
- Higher target power capacity: 10~100 MW
- Dissipation the shock wave induced by beam trip
- Relieve short beam trip (<10s) requirement as discrete medium in target
- Dust handling require
- High cost effective

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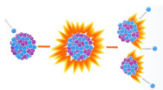


Granular Loop Test



Large scale loop & HT test

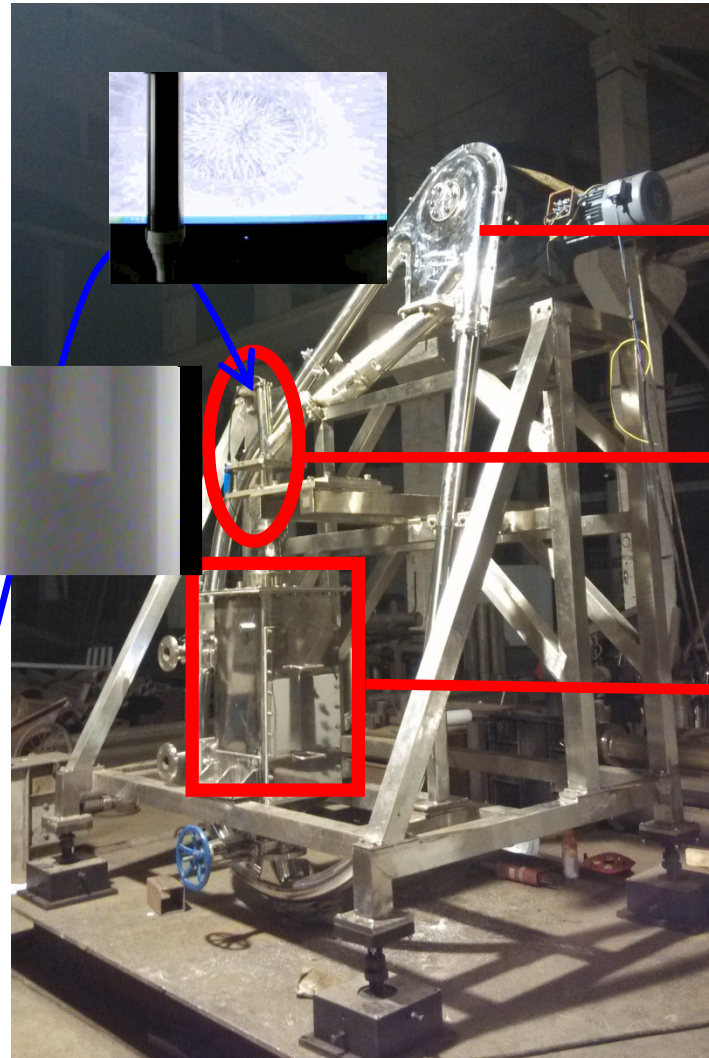
Granular target test bench





Exp. of E-Beam on W Granular Target

$<20\text{mA}@2.5\text{MeV e}$

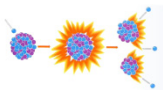


Lift Setup

Beam-Target

Heat Exchanger

Identify Target Power
Density of proton beam
 $1.0\text{GeV}@10\sim 20\text{mA}$ on W

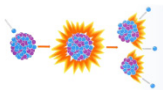




Key Issue of AD for ADANES Burner

- Accelerator Driven (new approaches, operation mode)
 - Starter of Burner → reduction requirement for power generation
 - 10~15% of Duration Burner Operation → cost effective
- Beam Power (system optimizing)
 - $\sim 10\text{MW}_b/\text{GW}_{\text{th}}$ → reduction scale of LINAC, cost effective
- Stability (key tech., system optimizing)
 - ECRIS: 14~18GHz → Low RF Power, Flow H_2 (favor for D_2), more stable
 - RFQ: 162.5MHz → Lower power density
 - SC-Cavity → Nb (or Nb_3Sn) coating on copper cavity → SC-cavity !?
 - Beam trip → Optimizing System: ECRIS, Target (<10Sec.), Burner operation mode...
- Reliability (key tech., new design)
 - RF PS : plug in / out
 - Beam lose : beam dynamics, collimator to mitigate halo beam ?
 - SCL : rapid fault recovery, He, plasma cleaning...
 - Target : Granular fluid, heat remove off line, grain replace on line

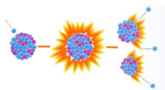
➤ ...





Summary of ADS/ADANES in CAS

- **ADANES Conception Proposed, AD is key issue in ADANES !**
- **Accelerator System (prototype in world)**
 - ▶ 162.5MHz Injector $>2.55\text{MeV}&11\text{mA}$ \rightarrow $5.3\text{MeV}&2.7\text{mA}$ CW proton beam
- **Spallation Target (new, simplify)**
 - ▶ Granular fluid target is designed and prototype testing with e-beam
- **Subcritical Fast Core (new, simplify)**
 - ▶ (Gas + Grain) / (Water + Steam) two phase coolant core R&D to optimizing one
- **Fuel Recycle (partial new, simplify)**
 - ▶ HT-Dry + REs Extracting Processes R&D intensively
- **ADANES Material R&D (W, Be/Alloy, SIMP, MAX, SiC_f/SiC ...):**
 - ▶ SIMP Steel (similar HT9) produced and Improving in 5 Tone Scale
 - ▶ SiC_f/SiC , $\text{SiC}_f/\text{Ti}_3\text{SiC}_2$ & other HT used in core and cladding, R&D intensively
- **GPU based S-Computing used for optimization of System Design**





THANKS FOR ATTENTION

**Welcome to
Collaboration !**

