



Commissioning Results from FRIB

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Facility for Rare Isotope Beams, Michigan State University

IBIC2018, Shanghai, Sept. 10, 2018

MICHIGAN STATE
UNIVERSITY



U.S. DEPARTMENT OF
ENERGY

Office of
Science

Outline

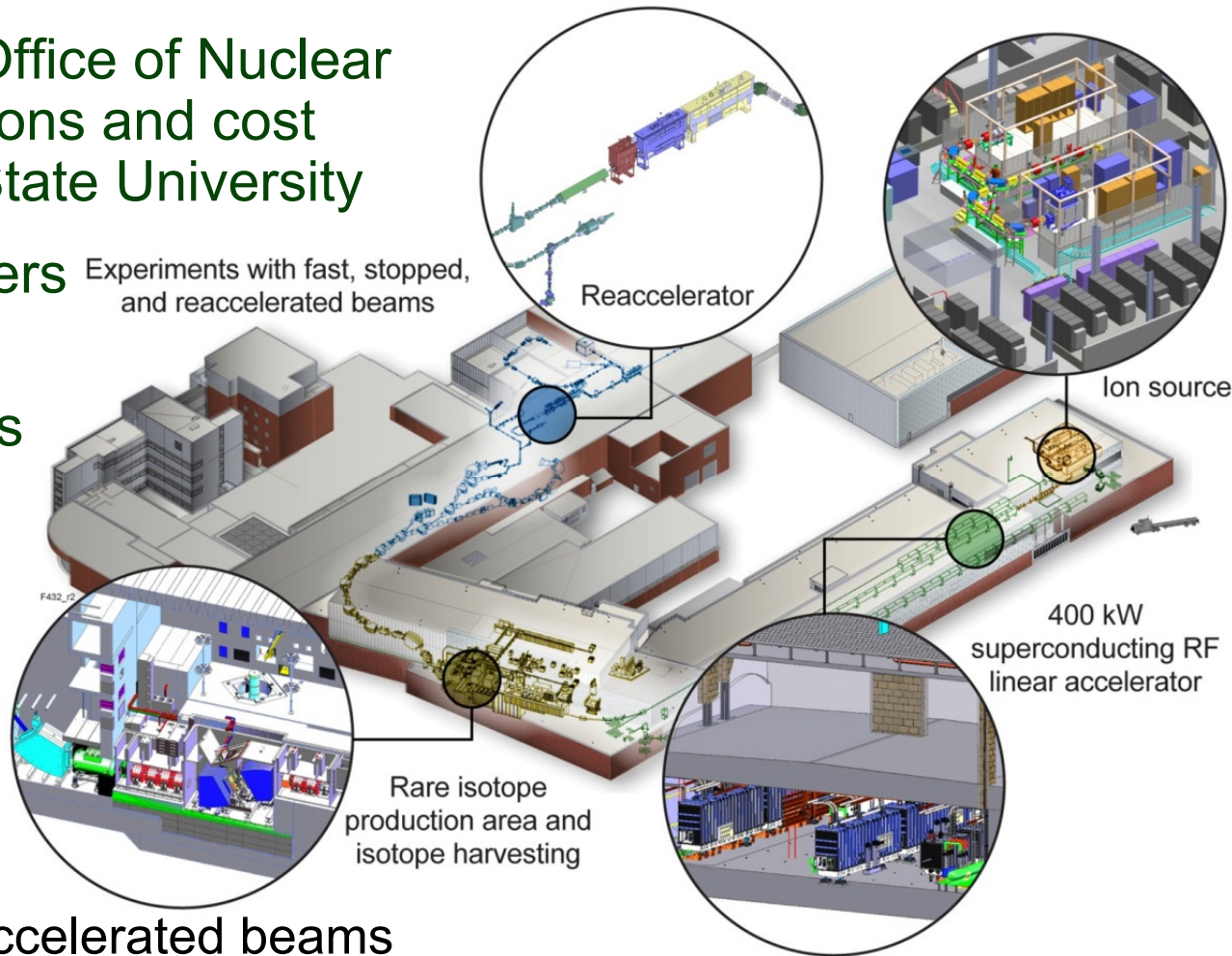
- Introduction
- Front-End commissioning
 - Front-End beam commissioning completed
 - Front-End in operation
- FRIB linac commissioning
 - Beam commissioning through $\beta=0.041$ cryomodules completed
 - » Beam measurement results
 - Preparing for commissioning of $\beta=0.085$ cryomodules & transport lines
- Summary



Facility for Rare Isotope Beams (FRIB)

A Future DOE-SC National User Facility

- Funded by DOE–SC Office of Nuclear Physics with contributions and cost share from Michigan State University
- Serving over 1,300 users
- Key feature is 400 kW beam power for all ions (e.g. $5 \times 10^{13} \text{ }^{238}\text{U/s}$)
- Separation of isotopes in-flight provides
 - Fast development time for any isotope
 - All elements and short half-lives
 - Fast, stopped, and reaccelerated beams



FRIB Project Timeline

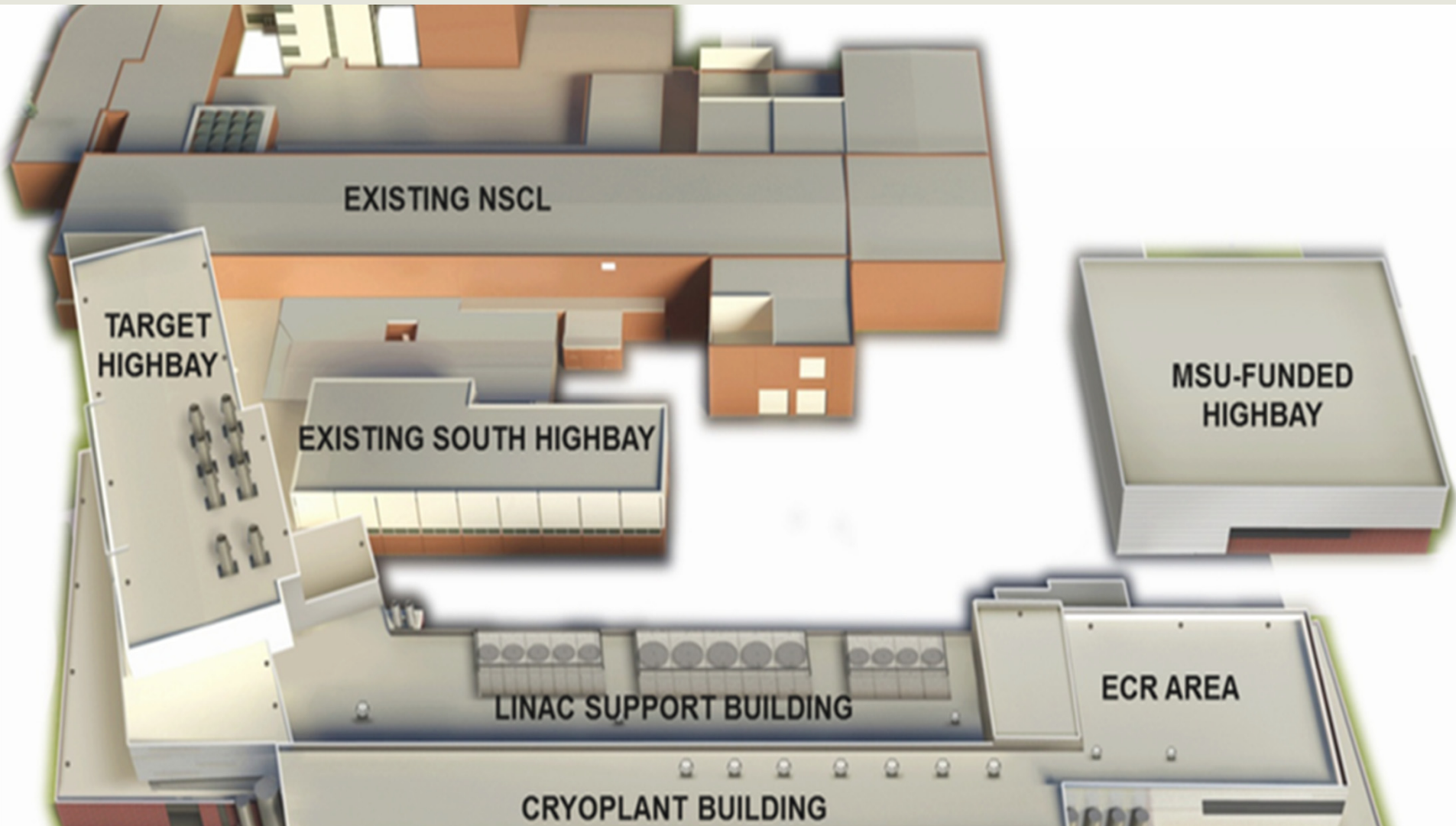
\$730.0M (\$635.5M DOE + \$94.5 MSU)

- Dec. 2008: DOE selected MSU to establish FRIB
 - June 2009: DOE and MSU signed corresponding Cooperative Agreement
 - Sept. 2010: CD-1 approved (Alternative Selection and Cost Range)
 - Aug. 2013: CD-2/3A granted (Performance Baseline and Start of Civil Construction)
 - Aug. 2014: CD-3B approved (Start of Technical Construction)
 - Sept. 2016: Existing Artemis ECR ion source recommissioned
 - Sept. 2017: LEBT commissioned with beam
 - Oct. 2017: RFQ accelerated beam
 - Feb. 2018: Front-End commissioning completed
 - July 2018: Beam commissioning of first three cryomodules
-
- Feb. 2019: Beam commissioning of entire Segment 1 and transport line
 - ...
 - Jan. 2021: Early Project Completion Goal
 - June 2022: CD-4 approval (accomplish Key Performance Parameters)



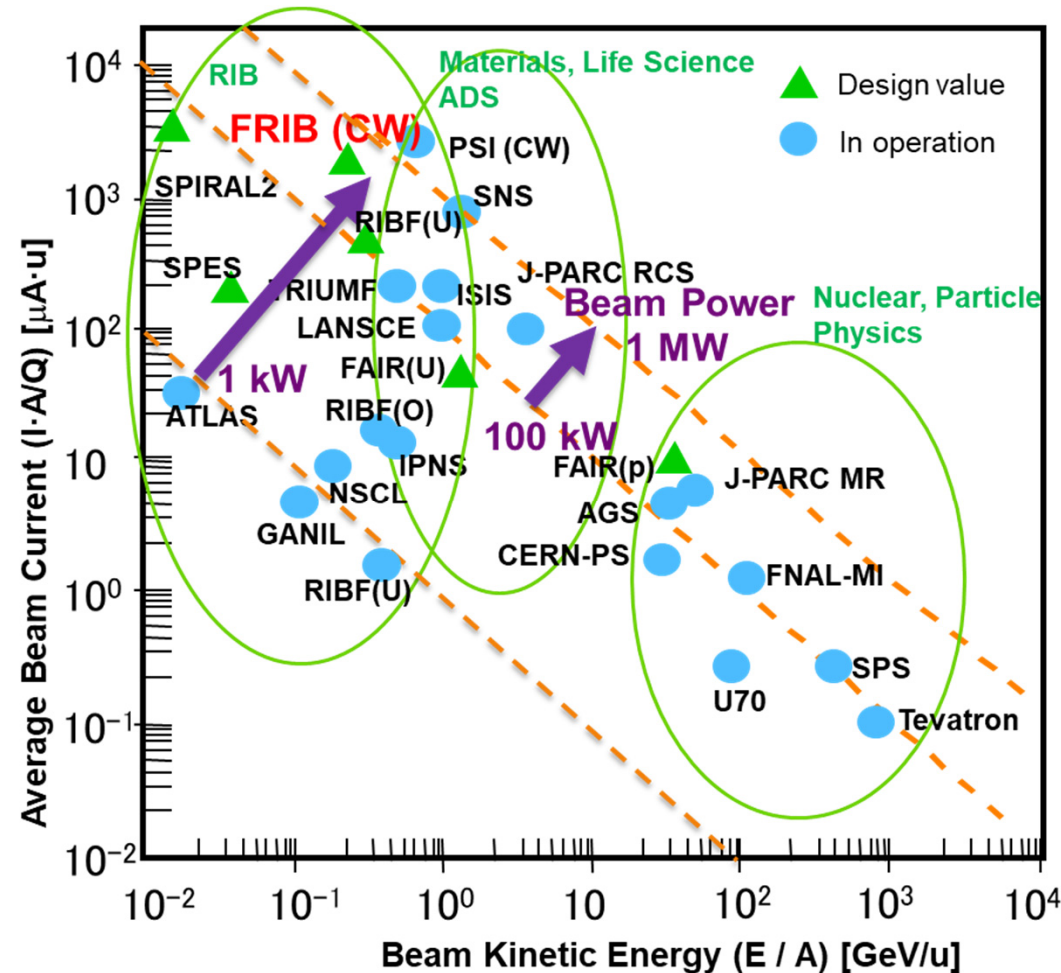
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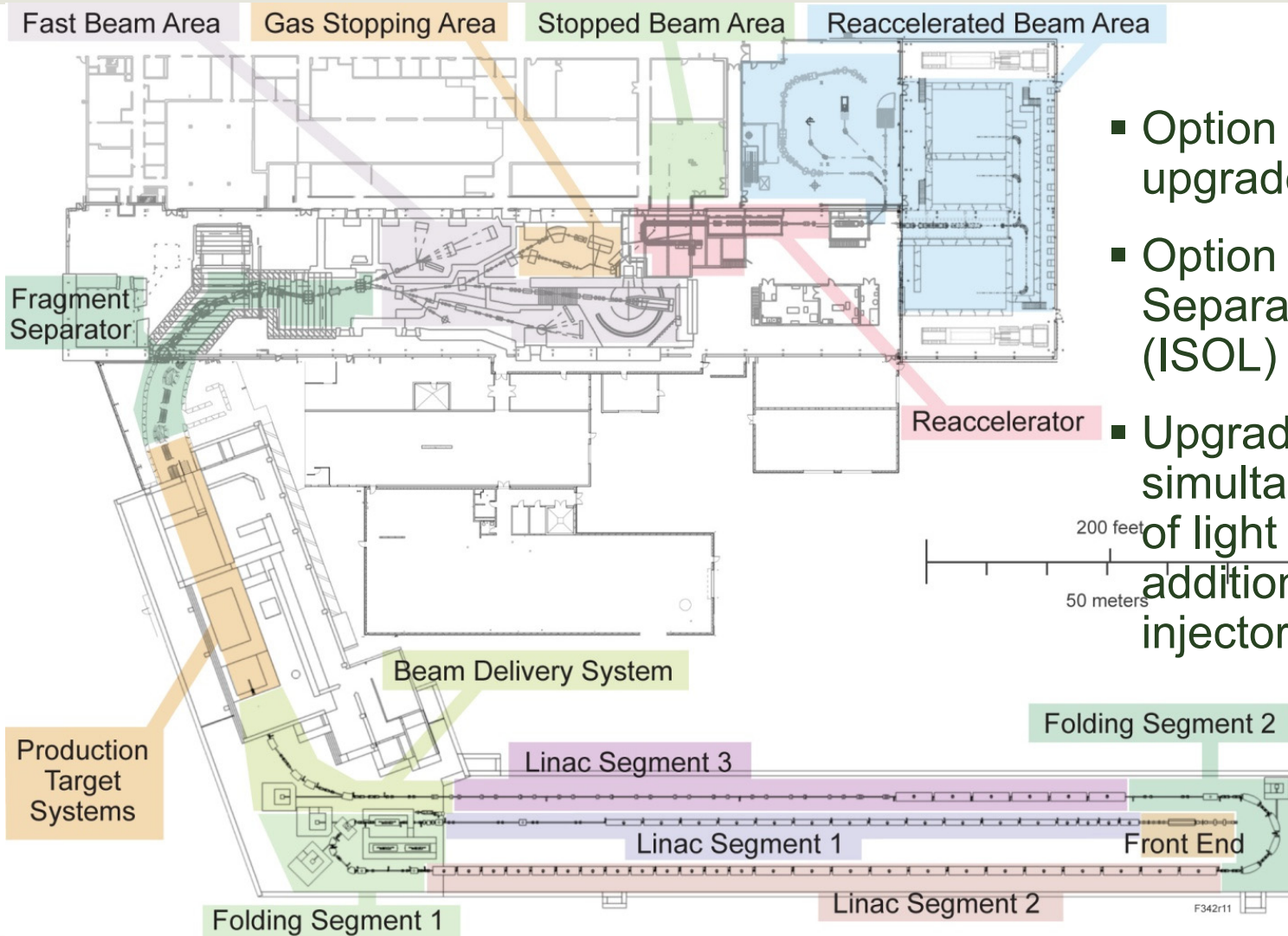


FRIB Among High-Intensity Ion Accelerators

- Proton accelerators raised beam power >1 MW
 - SNS: >1 MW pulsed; SRF linac/accumulator
 - J-PARC: 0.3 MW pulsed; warm linac/RCS
 - PSI: 1.4 MW CW; cyclotron
- FRIB is in the same energy and power category (400 kW)
 - From proton to ^{238}U
 - SRF linac above 200 MeV/u
- Operational flexibility requires 10^5 - 10^8 dynamic range in beam intensity; CW and pulsed modes
 - Challenging conditions for beam diagnostics and MPS



FRIB Technical Components

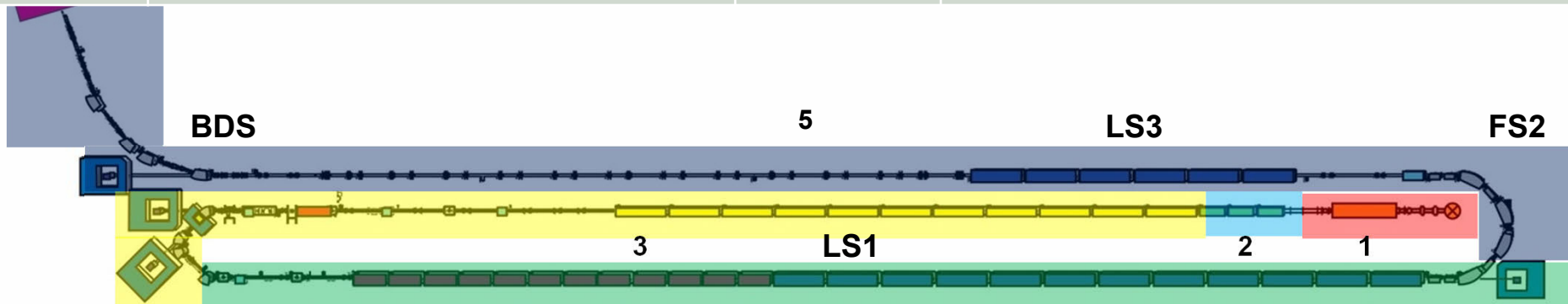


- Option for energy upgrade to >400 MeV/u
- Option for Isotope Separation On-Line (ISOL)
- Upgradable to multi-user simultaneous operation of light / heavy ions with addition of a light-ion injector

FRIB Accelerator Commissioning Plan

- FRIB beam commissioning is organized into 5 stages
 - Each stage is accomplished with an Accelerator Readiness Review followed by commissioning activities to demonstrate Key Performance Parameters
 - Stage 1 and 2 completed

Stage	Area with beam	ARR	KPP, Ar and Kr beam energy & current
1	Front End	08/2017	0.5 MeV/u, >25 euA
2	3 $\beta=0.041$ cryomodules in Linac Segment (LS) 1	05/2018	≥ 1.46 MeV/u
3	Rest of LS1 and part of Folding Segment (FS) 1	02/2019	≥ 16 MeV/u
4	Rest of FS1, LS2	04/2020	≥ 200 MeV/u for Ar Linac KPP
5	FS2, LS3, Beam Delivery System, Target, and Fragment Separator	TBD	≥ 200 MeV/u, ≥ 20 pnA



Front-End Layout and Its Major Systems

- Two ECR ion sources
 - ARTEMIS –14 GHz, RT
 - VENUS type – 28 GHz, SC

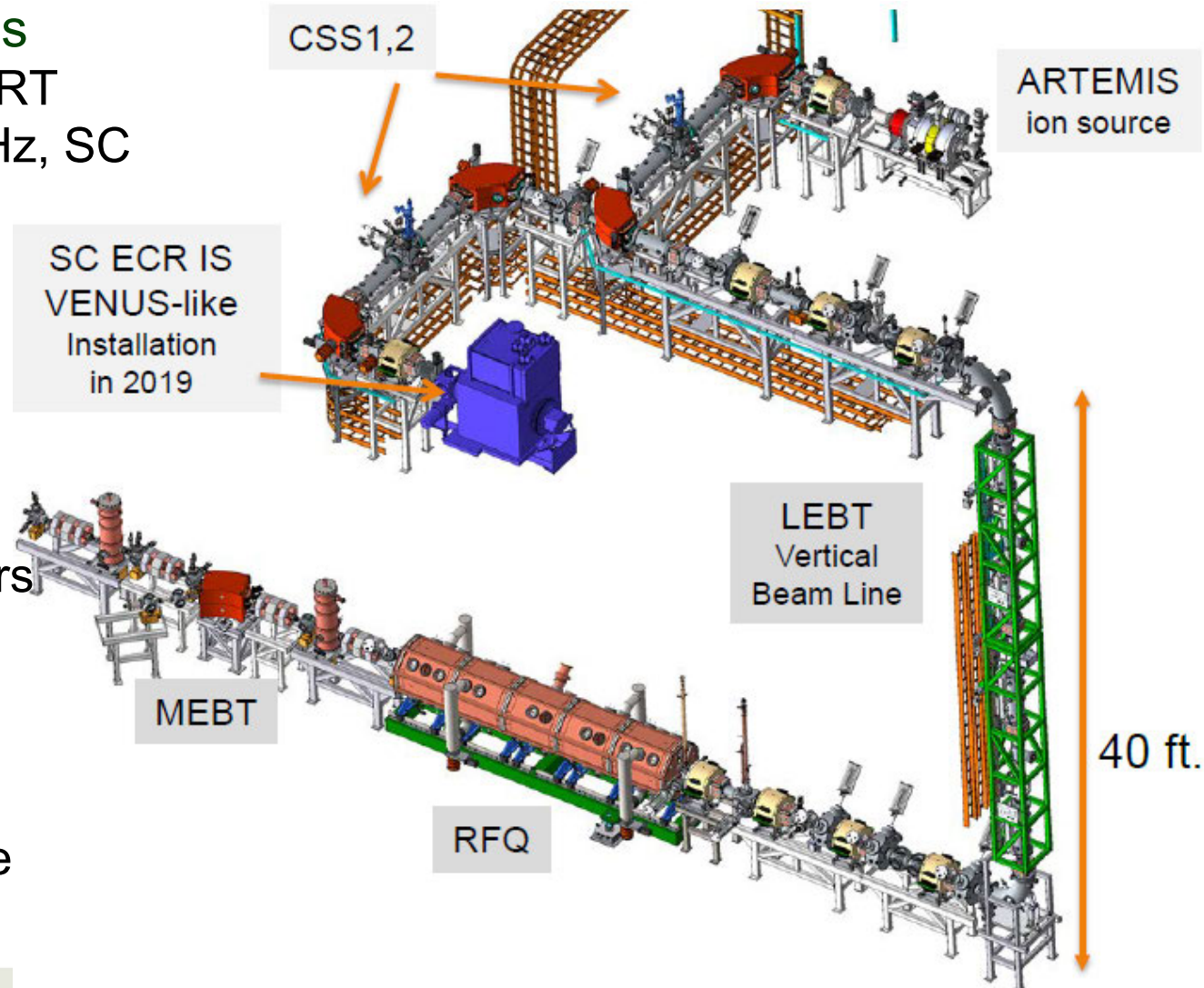
- LEBT (12keV/u)

- Electrostatic quads
- Solenoids
- Chopper
- MHB
- Emittance meters
- Wire scanners/viewers
- Faraday cups

- RFQ (next slide)

- MEBT

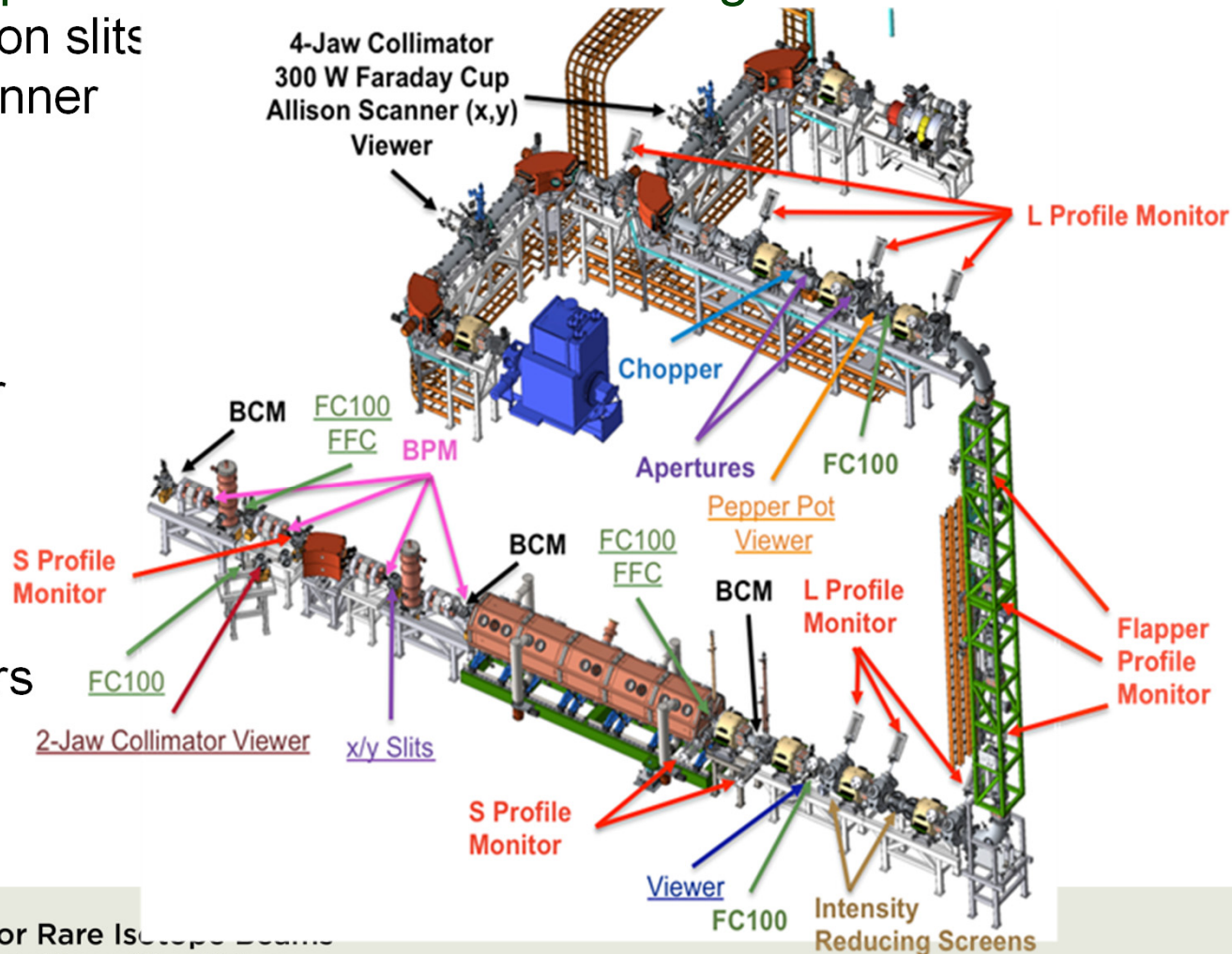
- Triplets, 45deg-dipole
- Rebunchers
- BPMs



Front End Beam Instrumentation

- Array of diagnostics devices were available for beam tuning and finding setpoints of optical devices and accelerating cavities

- 4-Jaw Charge selection slits
- Allison emittance scanner
- Pepper Pot
- Image viewers
- Wire Profile Monitors
- Faraday cups
- Electrostatic Chopper
- Intensity attenuators
- 4-button electrostatic Beam Position Monitors (BPMs)
- Beam current monitors (BCM) (transformers)
- Fast Faraday Cups

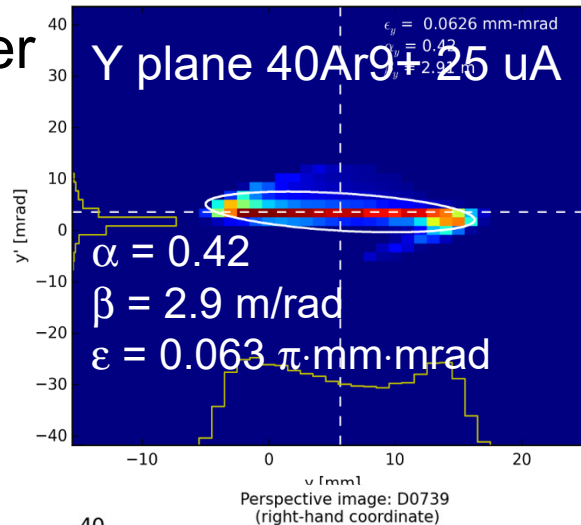


Beam Measurements in LEBT – Samples

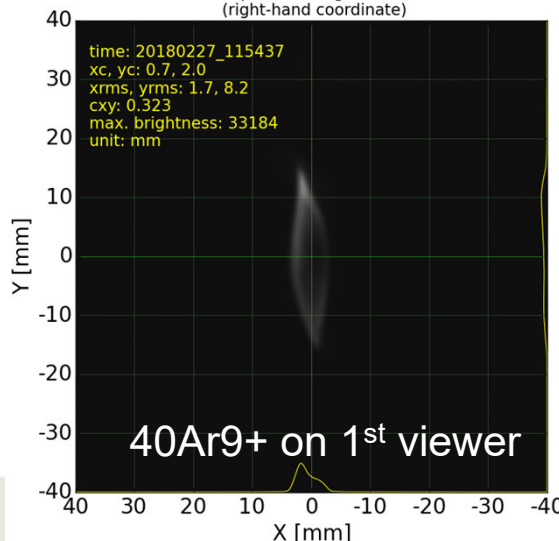
- Each device provides multiple beam information

Allison scanner

Horizontal
Vertical

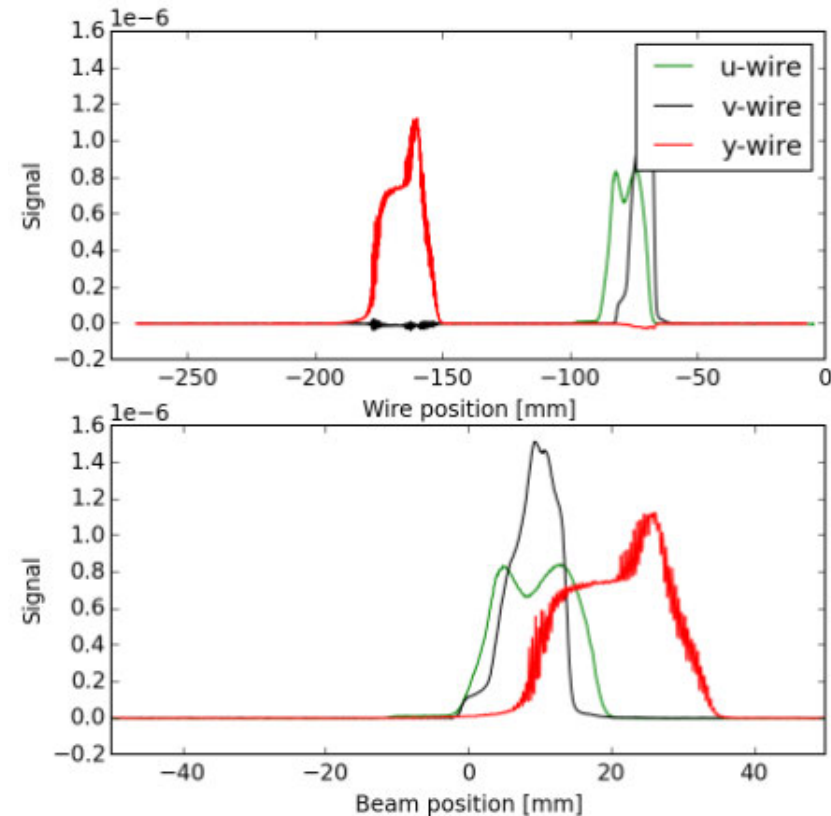


View plate



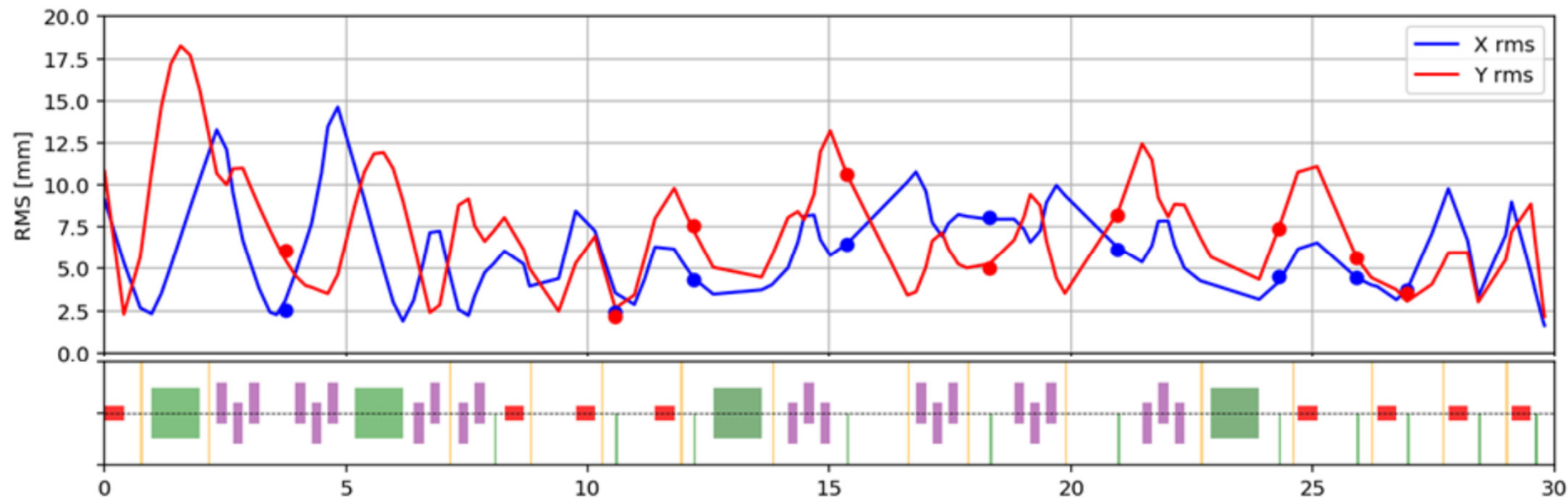
3-wire scanner

Horizontal, vertical, 45deg diagonal



Beam Envelopes Reconstructed from Profile Measurements Along LEBT

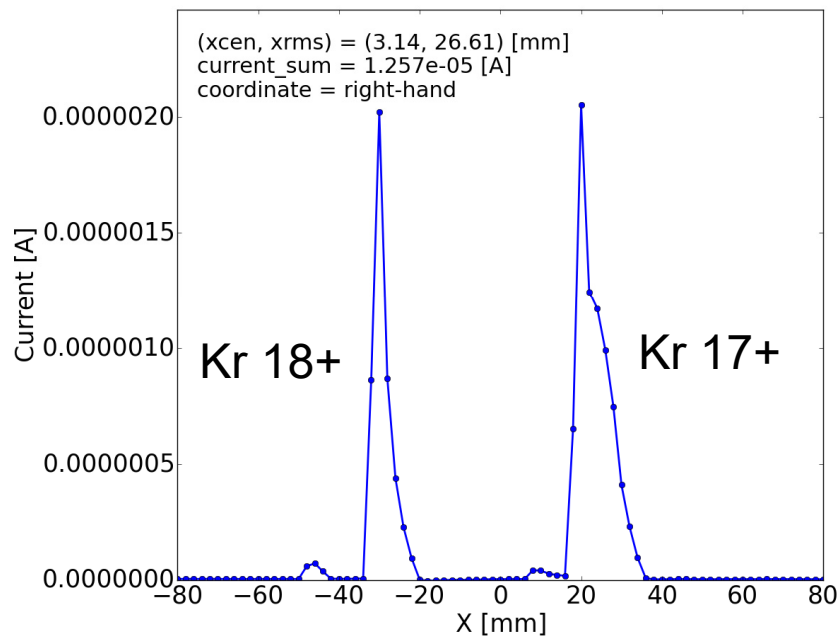
- $^{40}\text{Ar}^{9+}$, 65 euA
- Beam parameters obtained by fitting to match measured rms beam sizes from all profile monitors
- Simulations agree with measurements



Kr¹⁷⁺ and Kr¹⁸⁺ Simultaneously Transported in LEBT and Accelerated in RFQ

- Both ⁸⁶Kr¹⁷⁺ (33uA) and ⁸⁶Kr¹⁸⁺ (27uA) transported to the entrance of the RFQ
 - Set electrostatic elements for 17+, scale magnetic elements for 17.5+
 - ~100% transmission achieved, beam profiles measured

Slit scanning with FC_D0739 [A]:



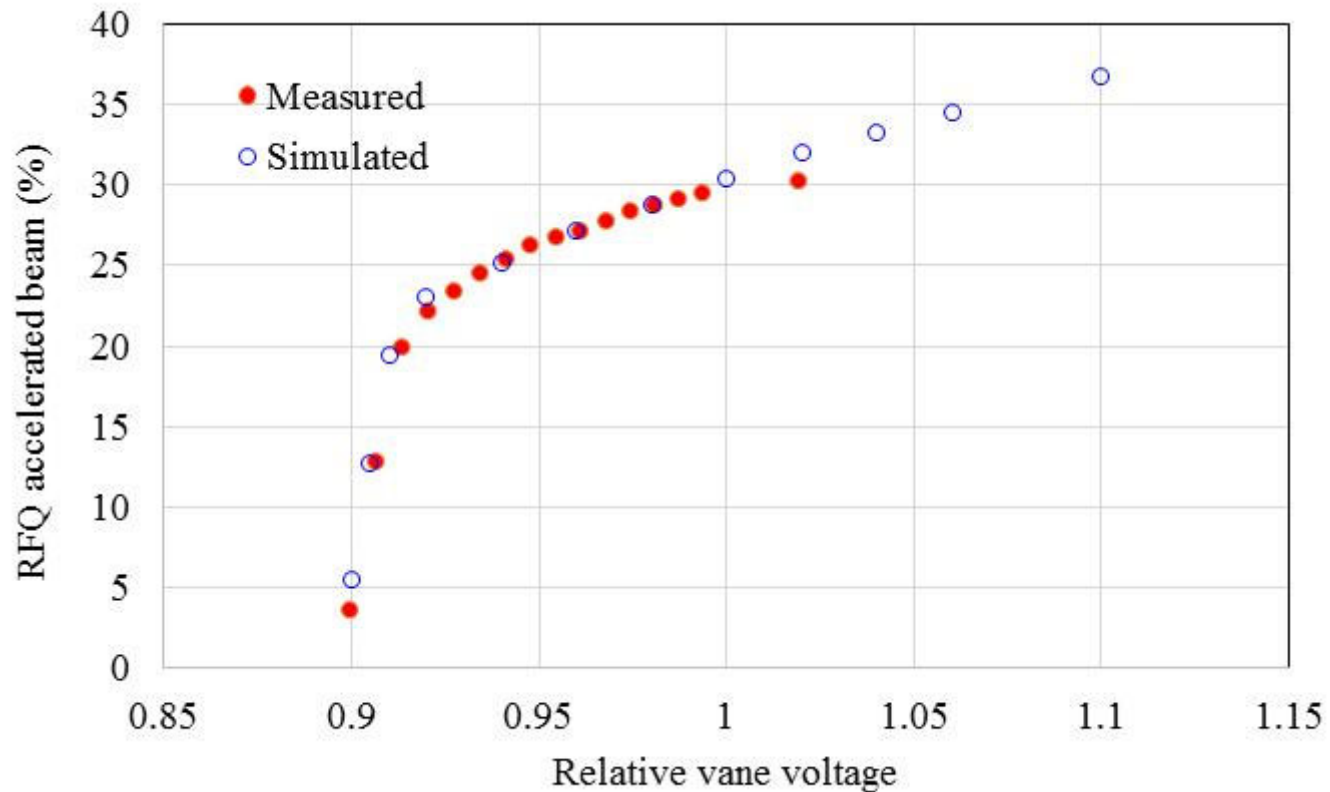
17+ & 18+ selected at slit

Optimized for 17.5+ with 100x attenuation

86Kr	RFQ FC0998 (uA)	MEBT FC1102 (uA)	Efficiency (%)
17+	0.2	0.056	28
18+	0.16	0.07	44
17+&18+	0.36	0.122	34

DC Beam Transmission through RFQ

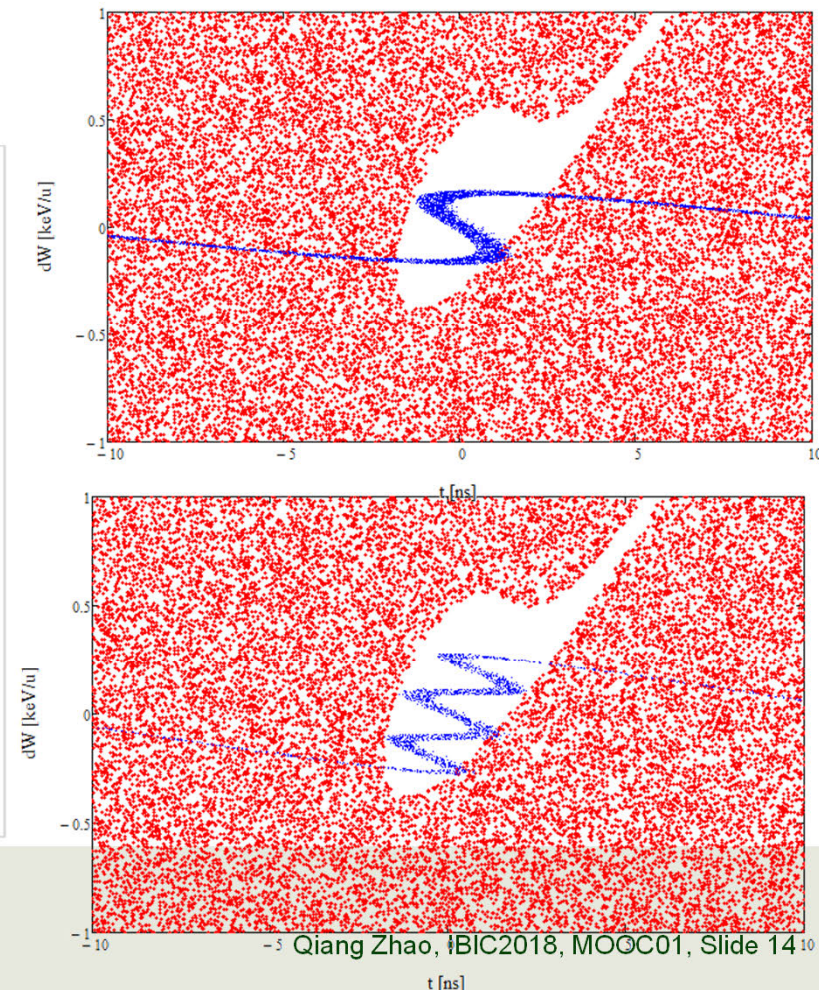
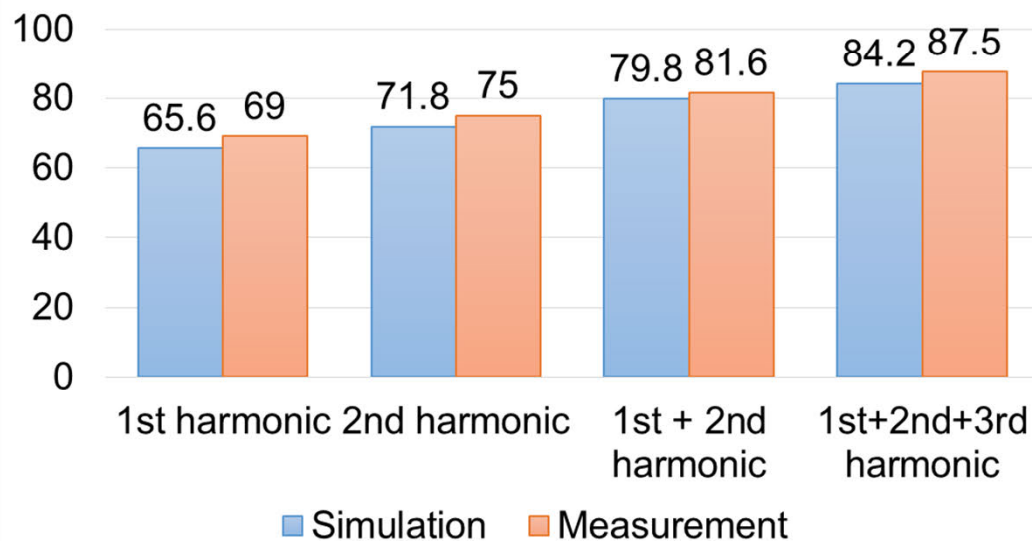
- DC beam (MHB off) Transmission (accelerated) through RFQ as function of vane voltage
 - Measurement agrees with simulation



Beam Transmission in RFQ Increased with Multi-Harmonic Buncher in LEBT

- Bunching phase is found for each harmonic at some power level
- Combined level of RF power in all 3 harmonics optimized by iteration after phase setting for all harmonics

FRIB RFQ Beam Transmission with Multi-harmonic Buncher



Chopper in LEBT is in Operation

- Reduce average beam current
- Create beam notch
- Deflect/dump beam

Chopper_Overview.opi 100%

EPICs write permission
Control room only

Chopper Overview -- Commissioning

GTS Schedule **PS Main** **Chopper Monitor** **MPS Overview**

Quick Start -- Chopper

Step 1: Power Supply On

Step 2: Setup GTS Default mode 08, 1% duty

--> Change pulse width, to the right, before Step 3

Step 3: Start Chopper With MPS: **ON**

Step 4: Stop Beam

Note: Idle

GTS Beam Scheduler

Details

Beam Mode: 08 Front-End Commiss.
Beam: **Enable** **Disable**
Current Beam Sub Mode: 1

Repetition Rate: 100 Hz
Pulse Width: 500 us
Duty Factor %: 5.00 %

GTS changes take
 Stop Beam before GTS changes.

Chopper State Control

Set State: **Enable** Current State: **Enable**

Chopper Status: **Chopper Running**

Chopper Mon OK? **OK** **OK**

MPS State: **Enable**

Ion source 1: **Enabled**

MPS Beam Status: **Beam Permit**

Chopper Power Supply

Upper LEBT Master: **ENABLE**

LEBT	PSCH1 D0792	Off	On			Rst	2400.000 V	2400.120 V	Details
LEBT	PSCH2 D0792	Off	On			Rst	-2400.000 V	-2400.030 V	Details

HV Switch Monitor

	Max	Min
V0 (+HV)	10233	7813

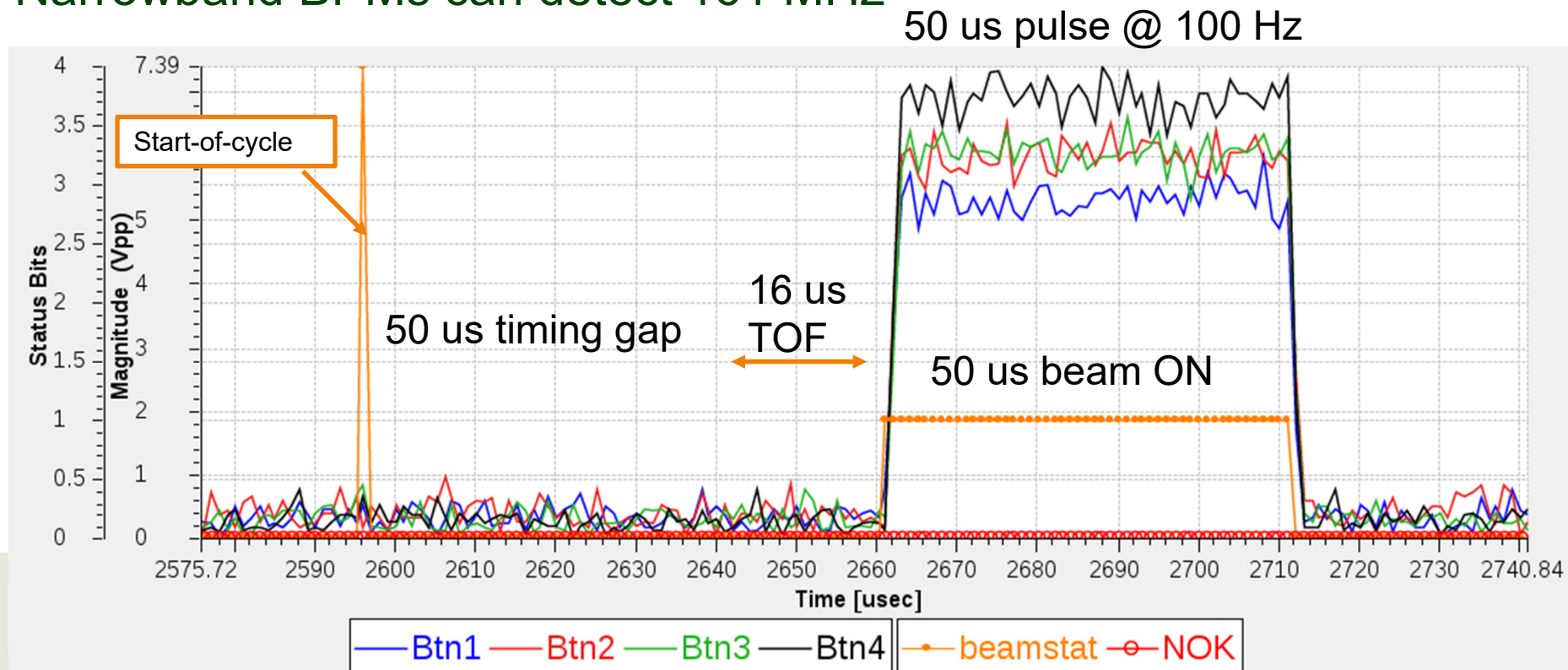
Pulse Timing Monitor

	Pulse Width (tics)	Cycle Count (tics)
EVR	40250	804991

BPMs after RFQ Validated with Chopped Beam

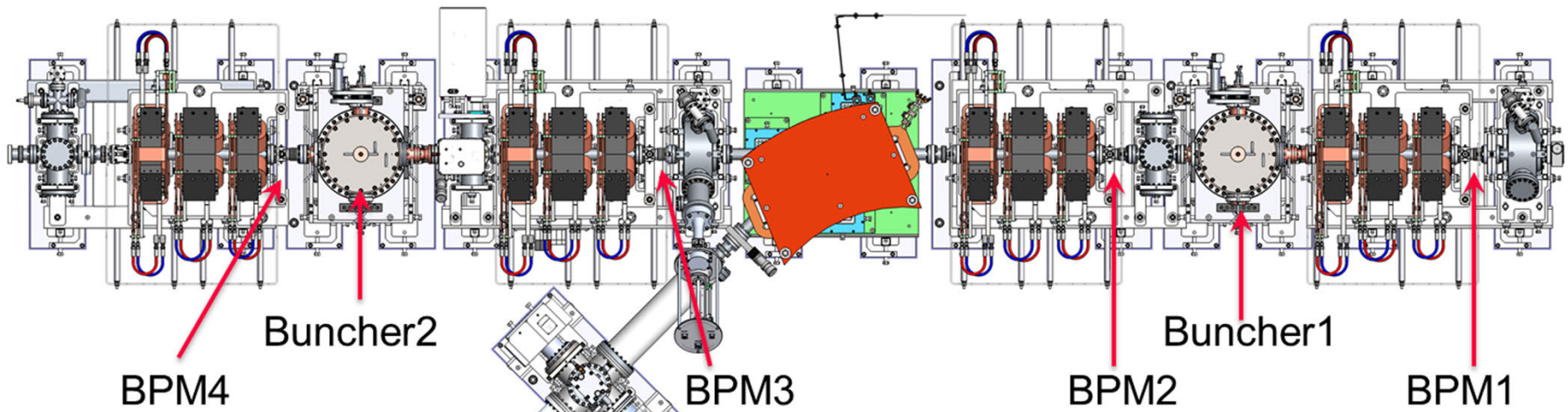
S. Cogan, TUPC07, First Results of FRIB Button BPMs

- Global timing systems and frequency feedback to the RFQ and warm RF systems were established
- RFQ can be run in either locked, closed-loop or self-excited loop modes
- In closed-loop the beam is modulated at 80.5 MHz
- Narrowband BPMs can detect 161 MHz



MEBT Beam Energy Measured using BPMs

- Beam arrival time in first 3 BPM were measured, respectively, with respect to the rf reference clock
 - Signal delays for each BPM were calibrated
- Set Buncher1 for maximum acceleration phase
 - Measured beam energy of 0.520 MeV/u
- Set Buncher1 for maximum deceleration phase
 - Measured beam energy of 0.492 MeV/u
- Obtained Buncher1 voltage of 61.6 kV, consistent with the measurements downstream of the bending magnet



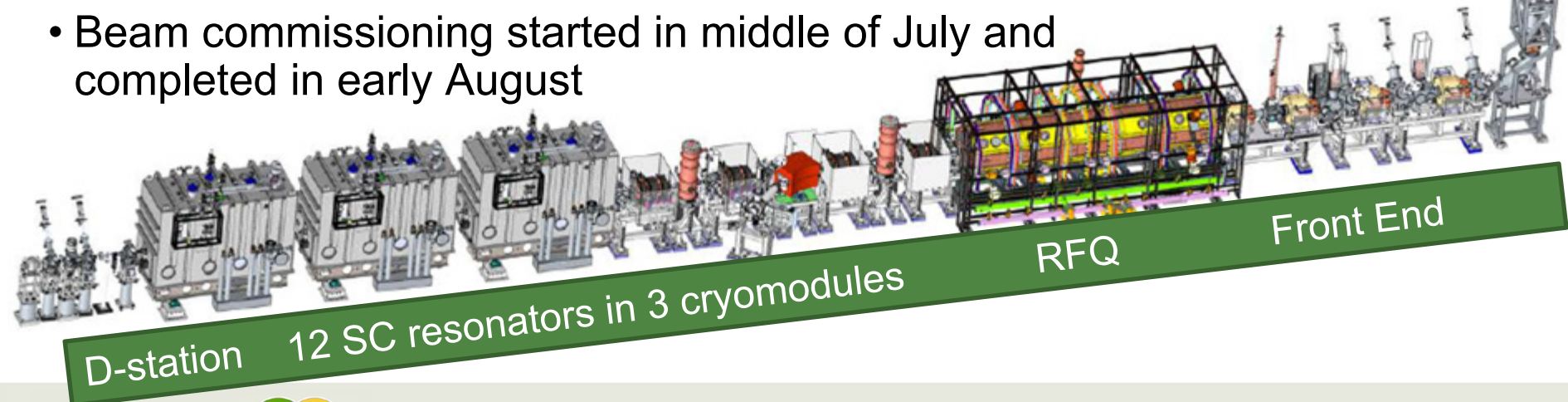
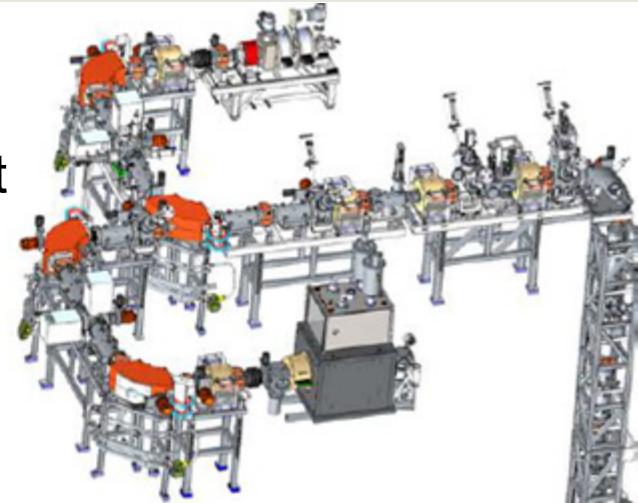
Front-End Commissioning (Stage 1) Completed

- Front-End has been in operation for about seven months
 - Major hardware systems are running reliably and stably
 - Beam test studies were performed to improve understanding of beam parameters, beam optics and transport, and to develop high level software
- Front-End is used to commission diagnostics, instrumentation, Machine Protection System and Run Permit System
- Front-End operation also provides opportunity to test and improve operational procedures

Objective Measures	Date
Beams from FRIB RT ion source	10/2016 ✓
Beams through end of upper LEBT	4/2017 ✓
Beams through end of LEBT	6/2017 ✓
Beams accelerated through RFQ	9/2017 ✓
Deliver all Key Performance Parameters	2/2018 ✓

Commissioning of the First 3 Cryomodules

- First three beta=0.041 QWR cryomodules
 - Cryomodules cooled down in late May
 - All 12 resonators conditioned to designed gradient in early June
 - Superconducting solenoids with X-Y steerers tested in middle June
 - commissioning diagnostics station ready for beam in June
 - Accelerator readiness review completed early June
 - Beam commissioning started in middle of July and completed in early August



First Three Cryomodules and the Commissioning Diagnostics Station Installed

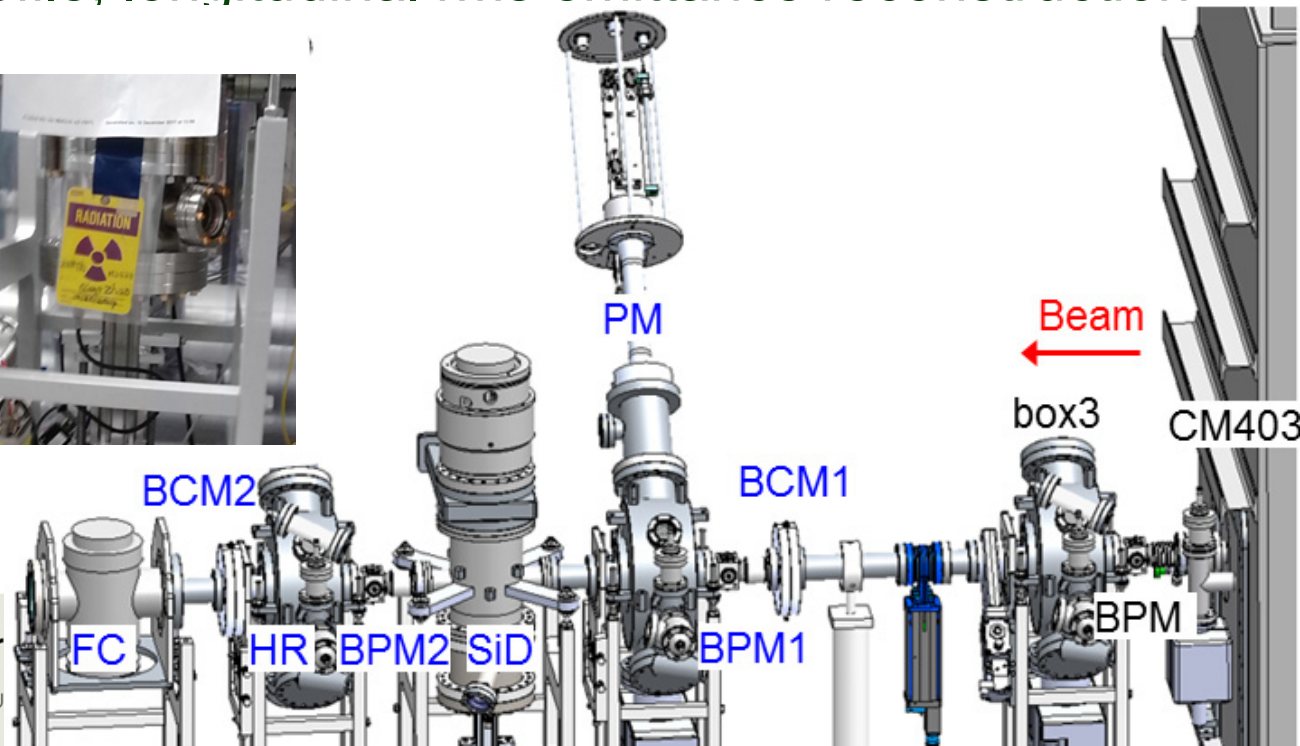
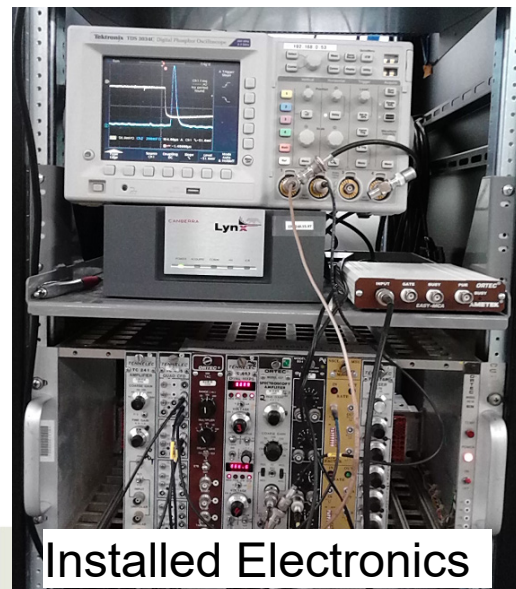
- All beam line elements installed in a portable clean room
 - Stringent SRF cleaning/assembly procedures followed



Beam Measurements with D-station

S. Lidia, OPA08, Design and Implementation of the FRIB 0.041 Cryomodule Diagnostics

- Beam position and bunch phase
- Transverse profile, rms emittance reconstruction
- Absolute energy, energy spread, contaminant ions and their relative intensity
- Beam halo signal
- Absolute beam current (pulsed) and differential signal
- Bunch longitudinal profile, longitudinal rms emittance reconstruction



Installed Electronics

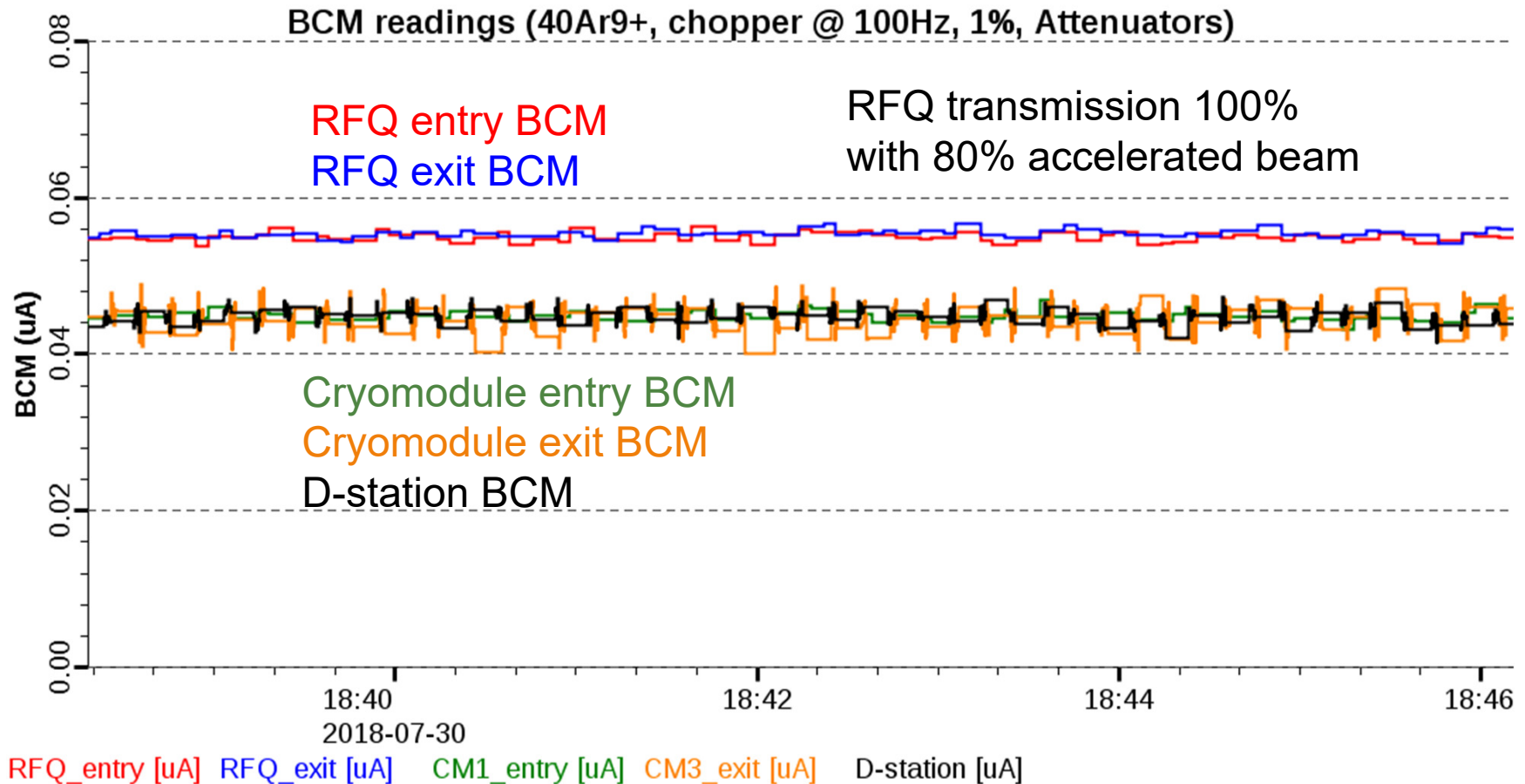
FRIB



University for
U.S. Department
Michigan State U

100% Beam Transmission through Cryomodules

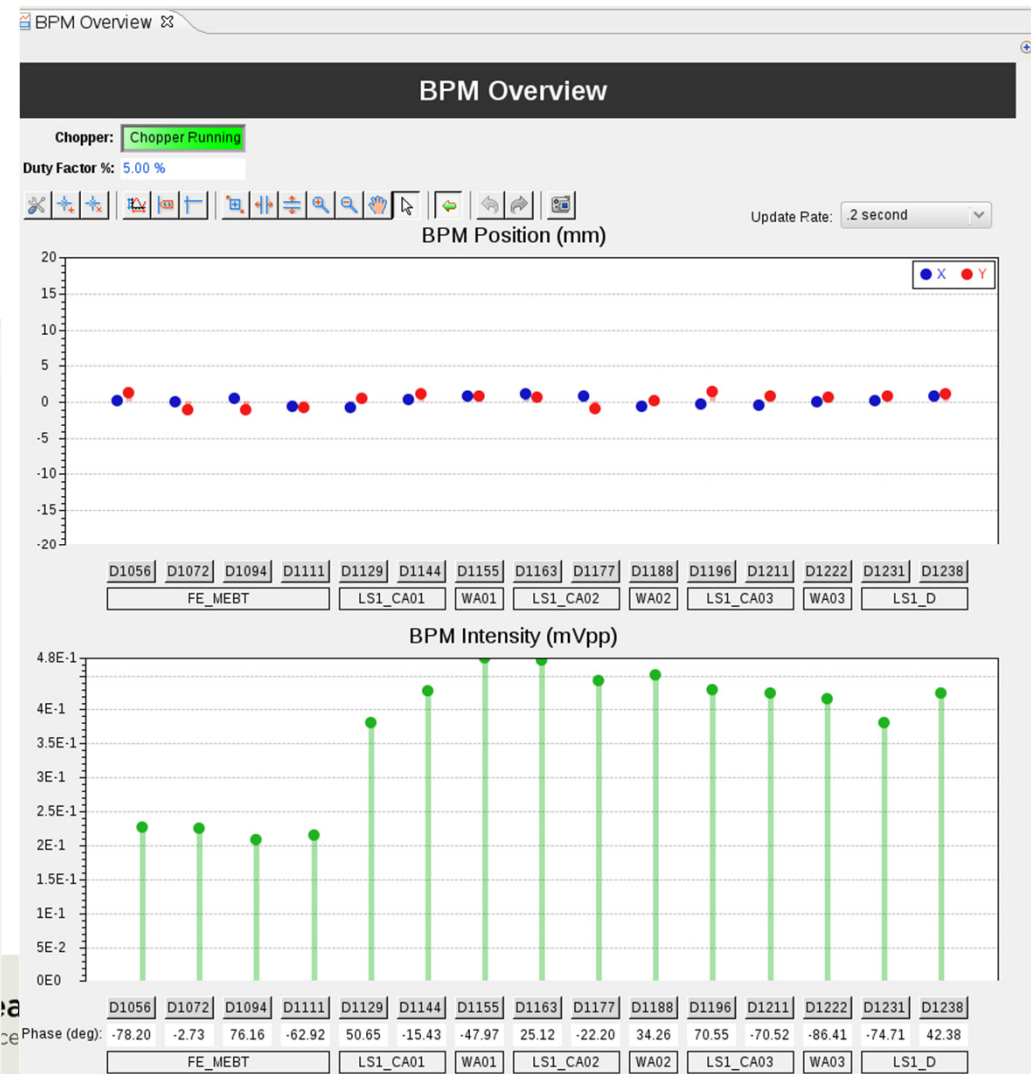
- 100% beam transmission from MEBT to D-station measured by BCMs
- BCMs work well with chopper (100 Hz, 1% Duty Factor)



Pulsed Beam Transport Established Using BPMs

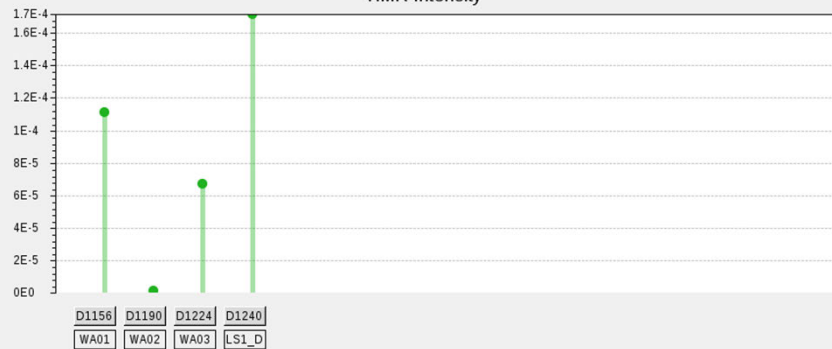
S. Cogan, TUPC07, First Results of FRIB Button BPMs

- Beam position within ± 2 mm from MEBT through to the LS1
- No beam center correction is required; Beam halo monitors read only noise
 - Halo monitor signal indicative of tuning errors – orbit or envelope

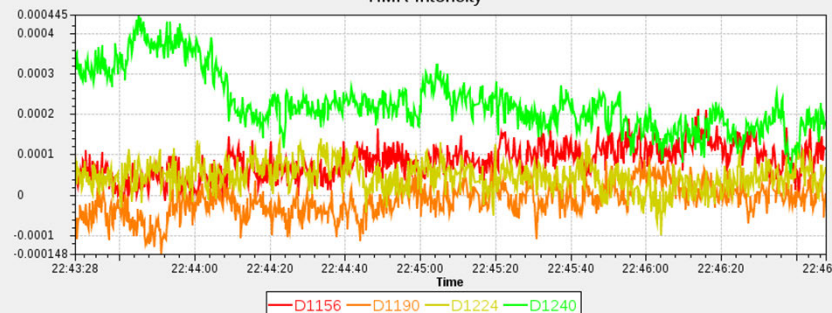


HMR Overview

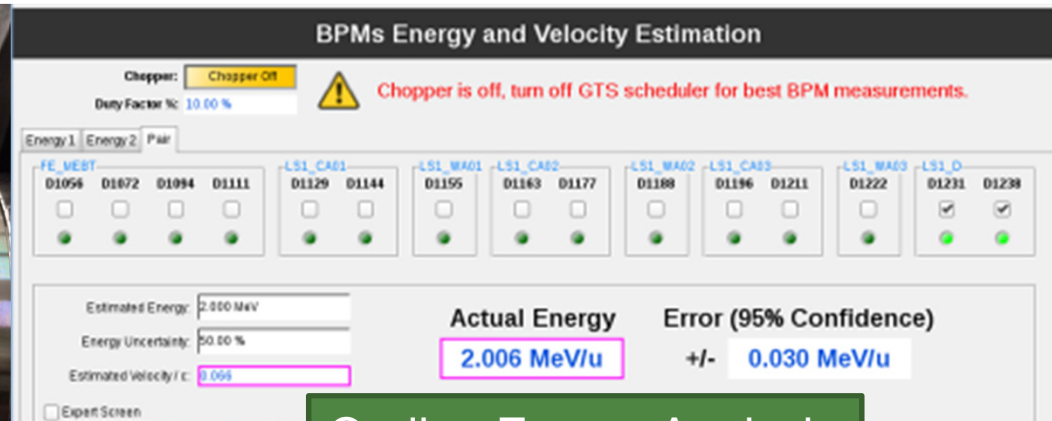
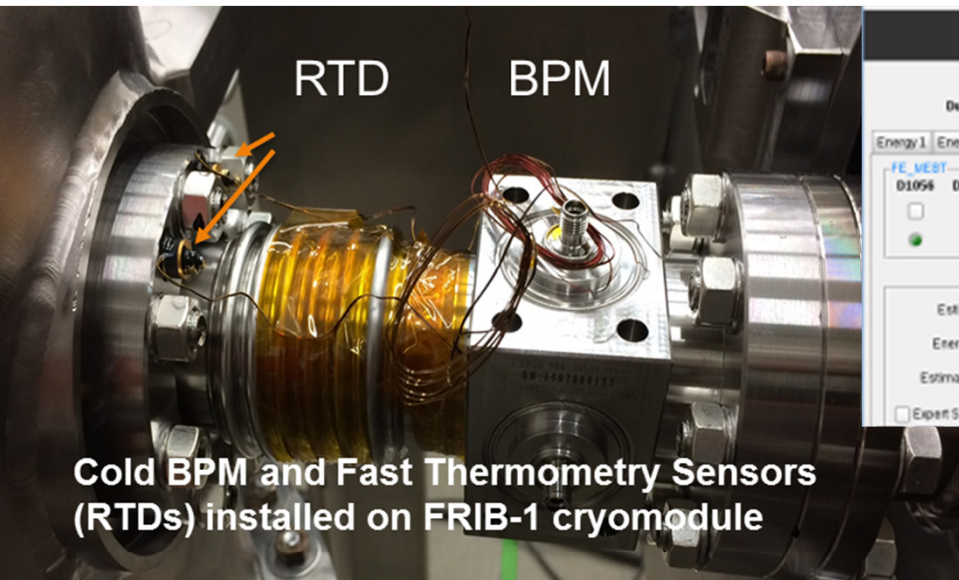
HMR Intensity



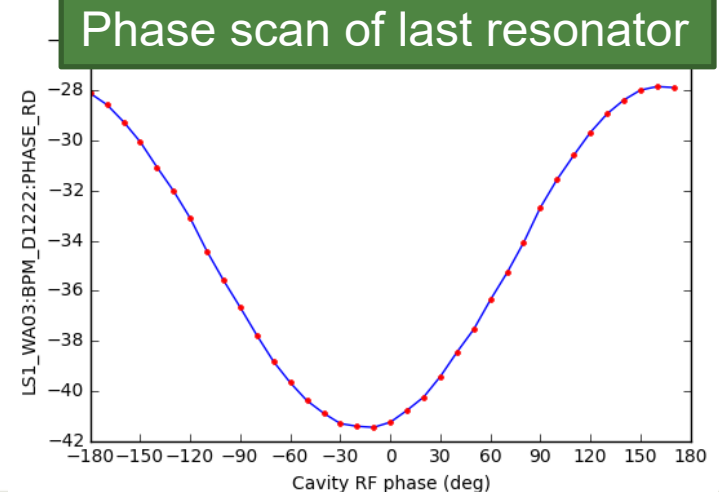
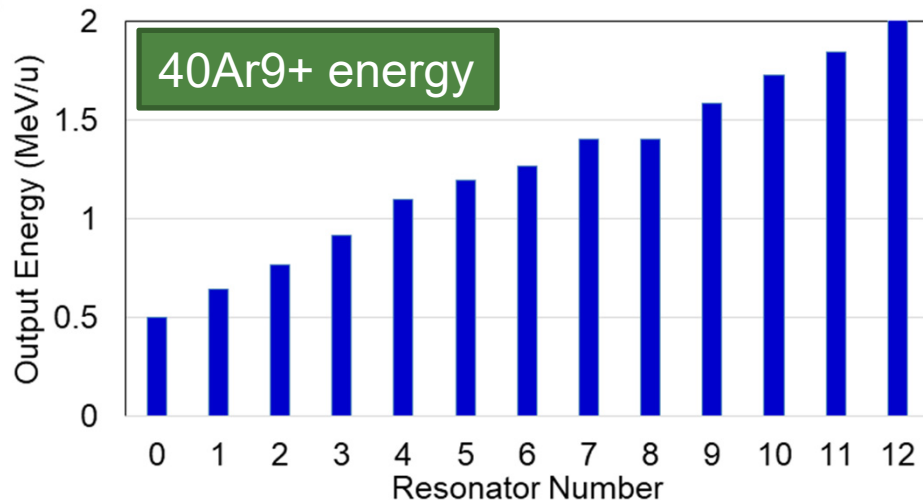
HMR Intensity



BPMs Used for On-Line, Time-Of-Flight Energy Measurement

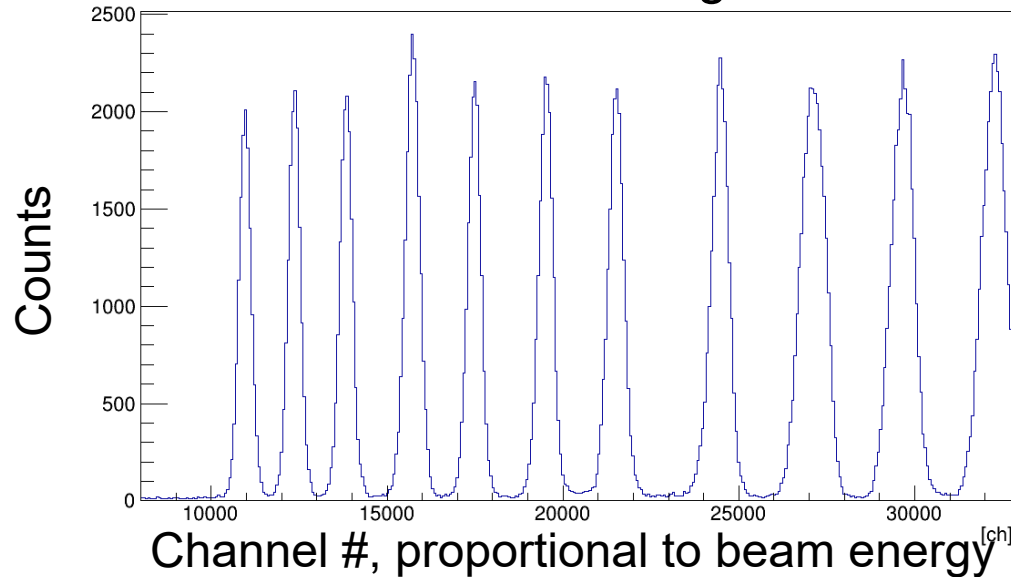


On-line Energy Analysis

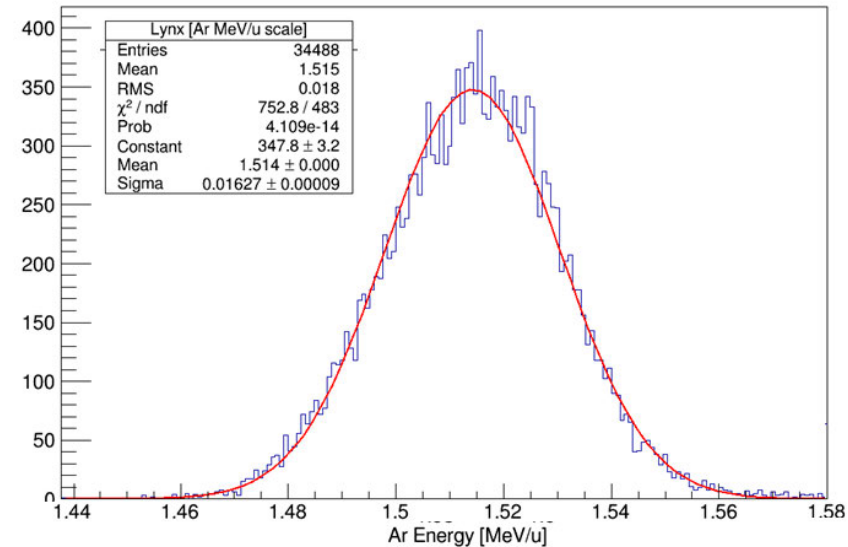


Beam Measurements with Silicon Detector

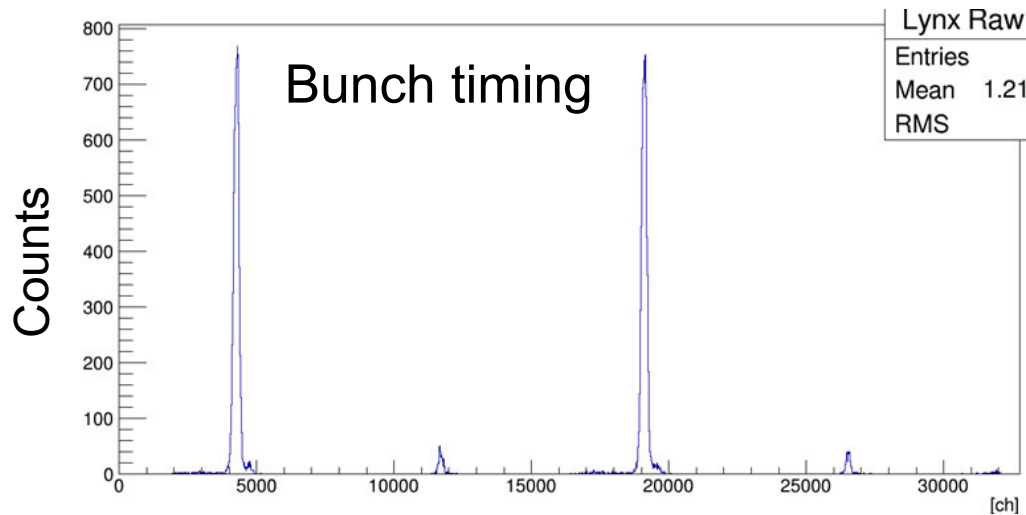
Absolute energies



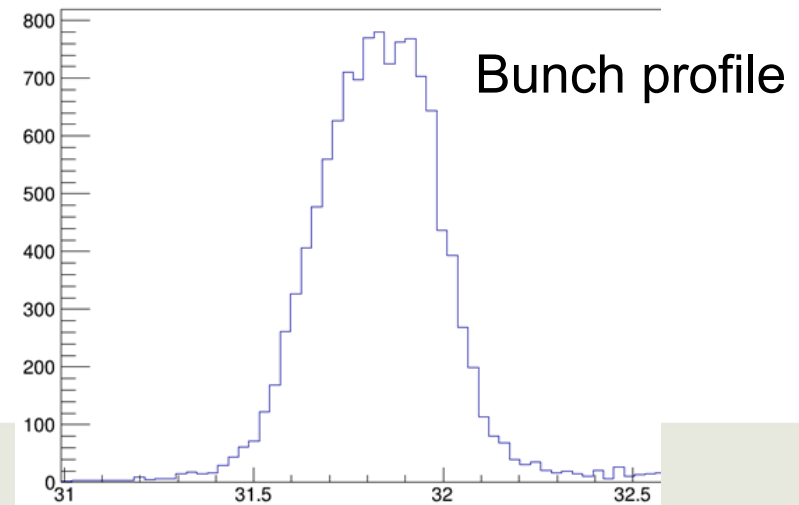
Energy spectrum



Bunch timing

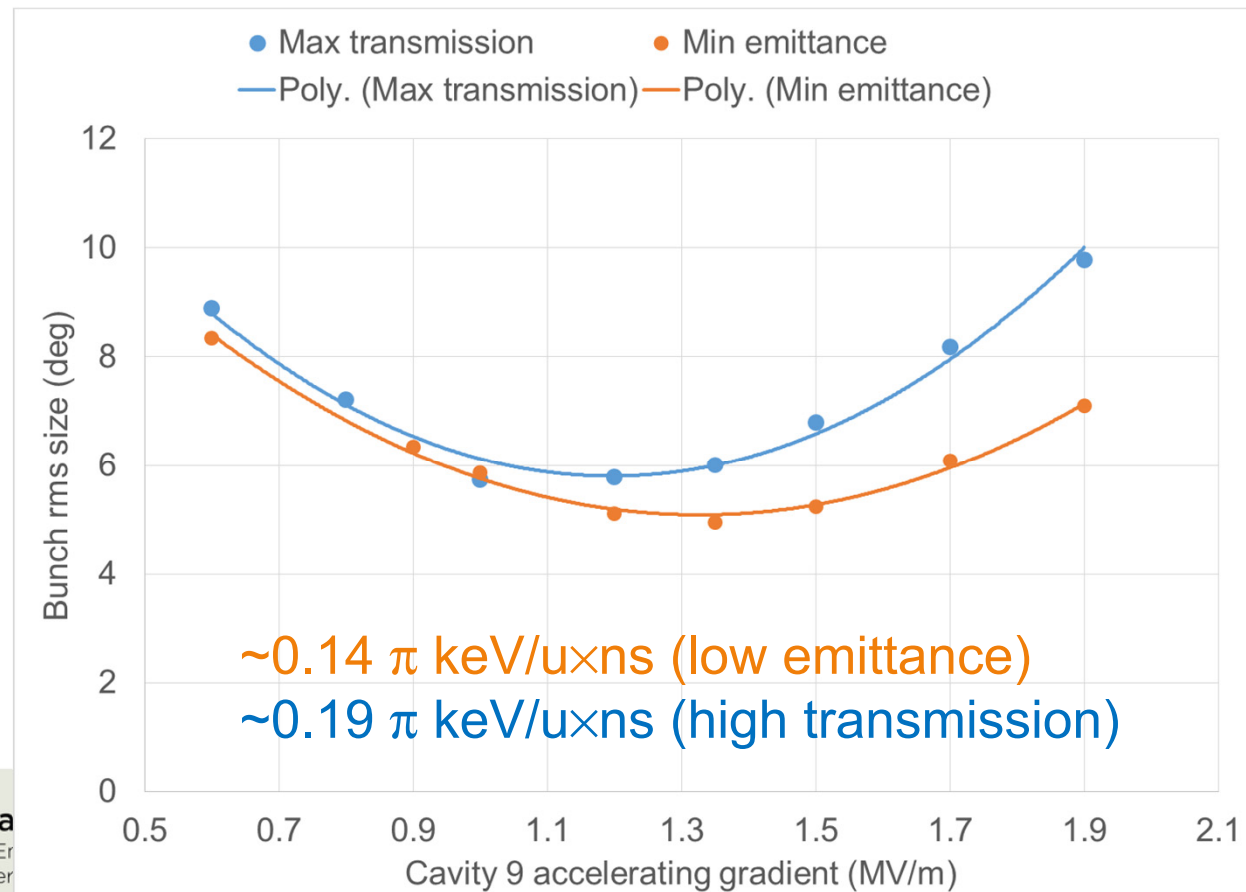


Bunch profile



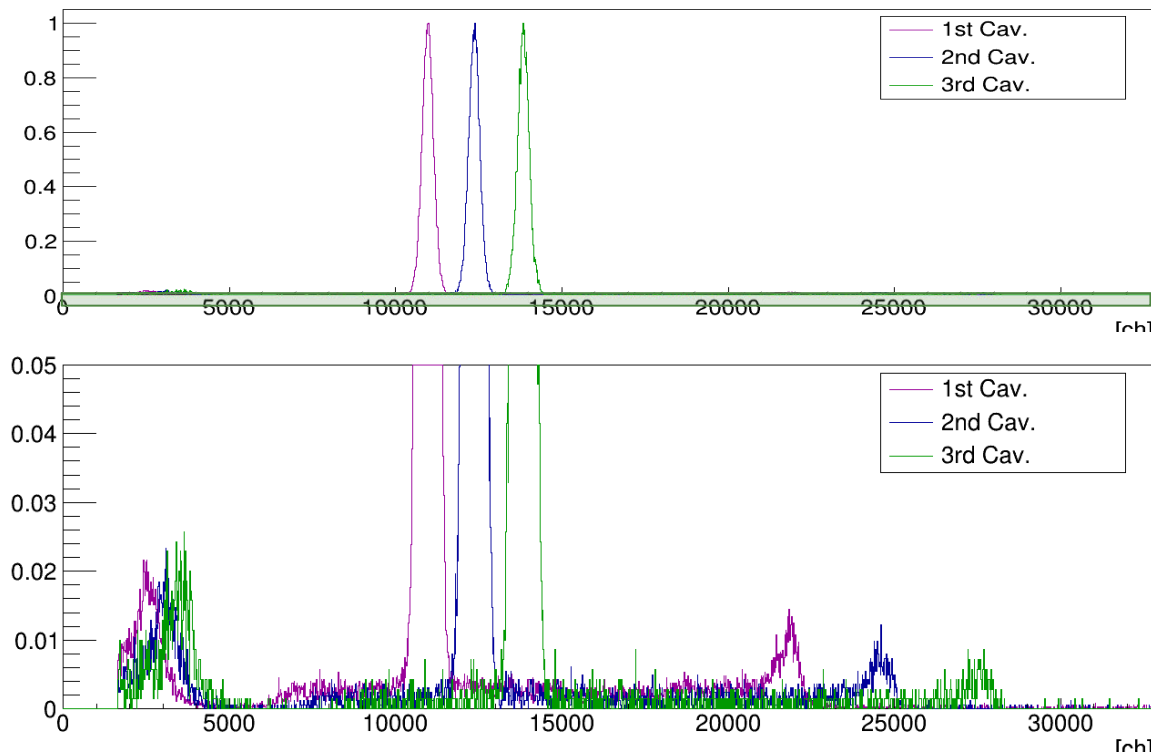
Longitudinal Emittance Measured at D-Station

- Longitudinal rms emittance is consistent with simulations
 - $0.14 \pi \text{ keV/u} \times \text{ns}$ (low emittance)
 - $0.19 \pi \text{ keV/u} \times \text{ns}$ (high transmission)
- MHB in LEBT can be set differently
 - Highest transmission
 - Lower transmission but smaller longitudinal emittance

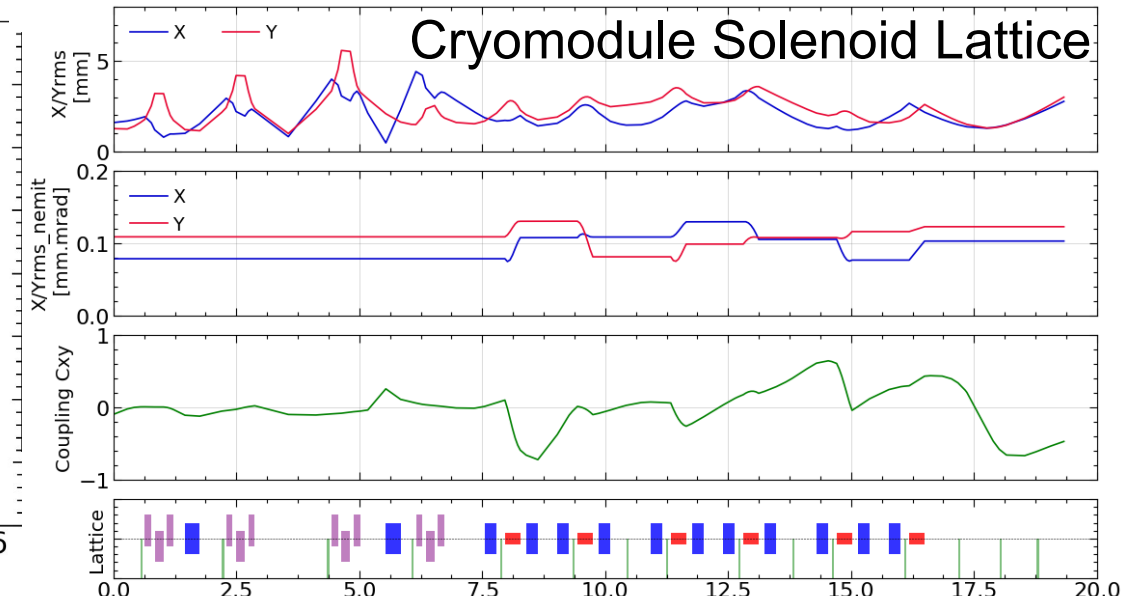
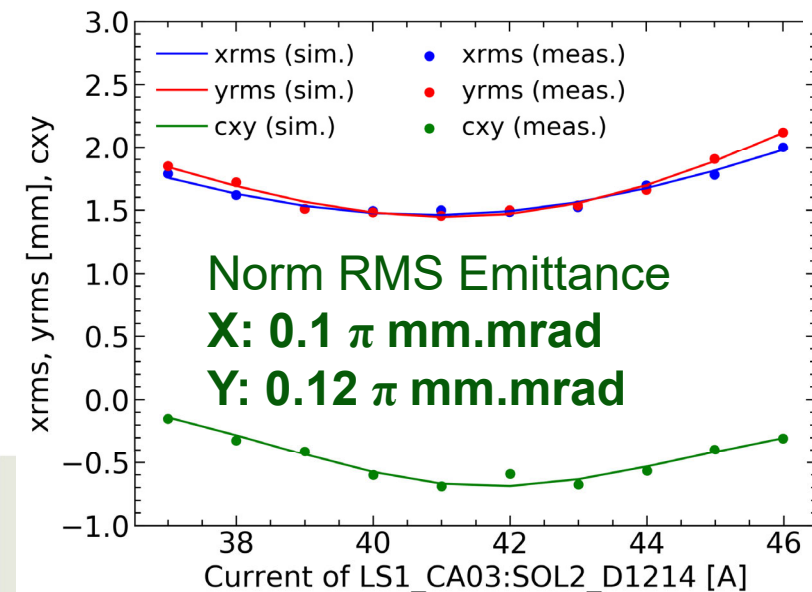
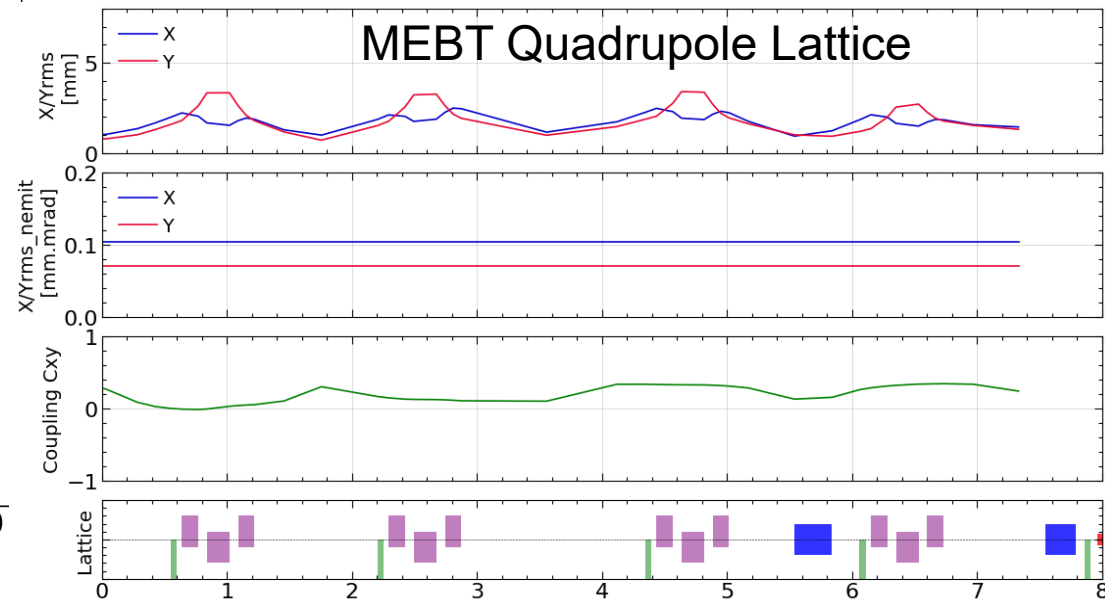
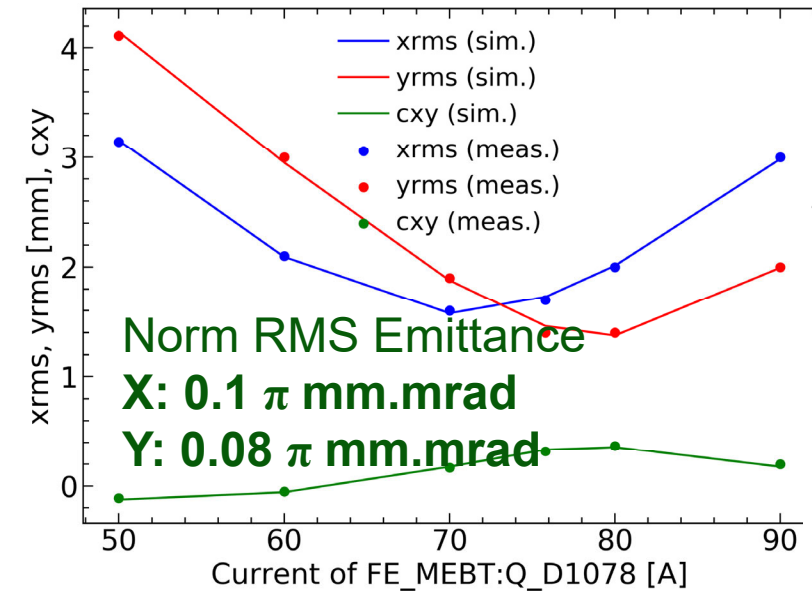


Beam Contaminants Observed with SiD

- Two beam contaminants are observed by the silicon detector during cavity tuning
 - The contaminants are also accelerated as beam ions
 - A few percent fraction of beam ions

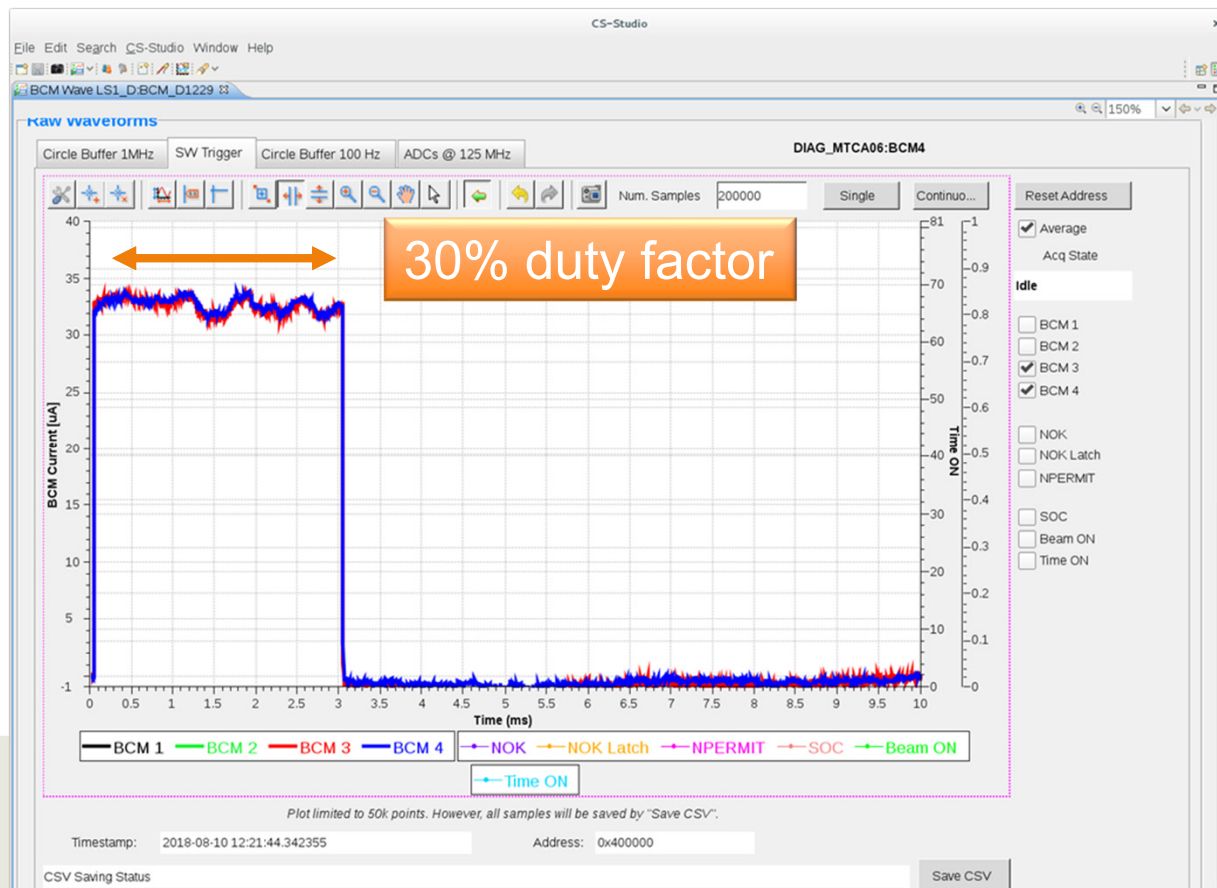


Beam Quality Maintained from MEBT to D-Station



Accelerated 230 W Beam to 1.5 MeV/u

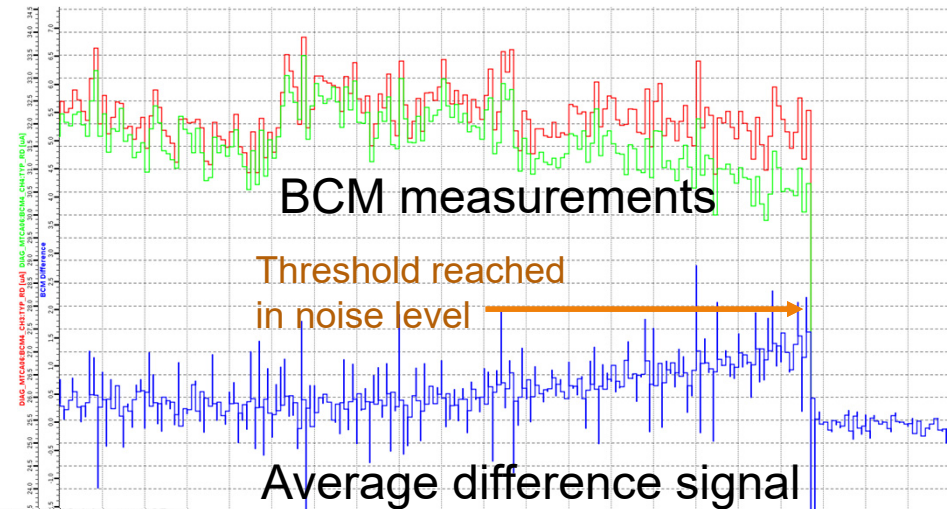
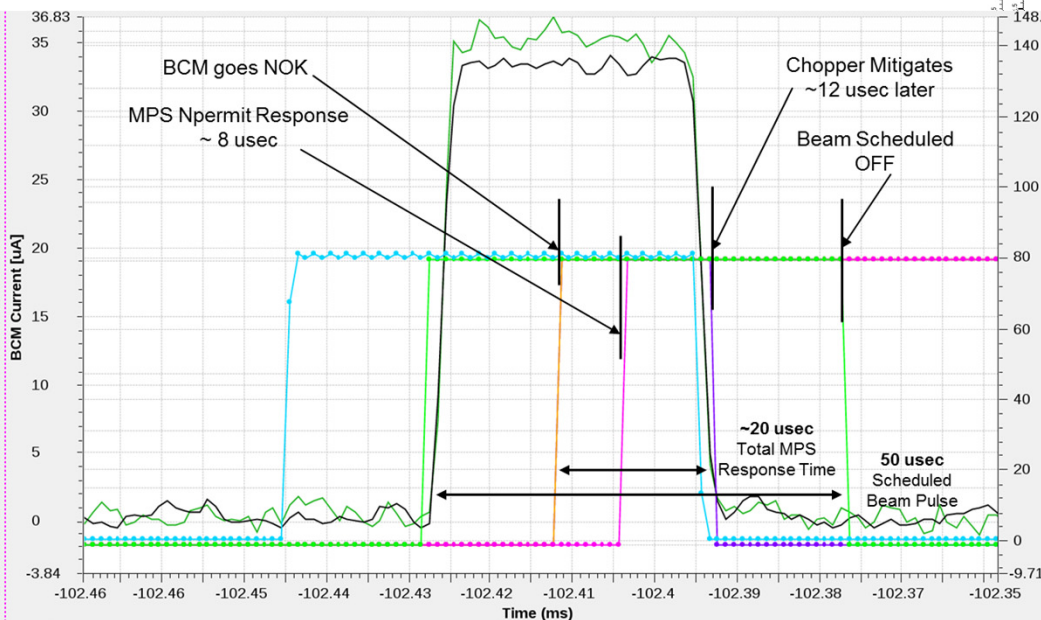
- 33 μA Ar^{9+} accelerated to 1.5 MeV/u with 30% duty factor
- 3 msec pulse at 100 Hz repetition rate
- Further increase of duty factor was limited by outgassing from Faraday cup



If further accelerated to linac exit, it would be ~38 kW on target with energy of 250 MeV/u as designed

Fast Differential Current Monitoring Established

- Observed current monitors upstream and downstream of cryomodules
- 2 different averaging timescales
 - 15 μs – fast losses
 - 150 μs – more averaging to reduce noise influence
 - Beam mitigated within 35 μs , e.g.
 - BCM $\rightarrow$ MPS: 8 μs
 - MPS $\rightarrow$ Chopper 12 μs



- 1.5 MeV/u case
- MPS trip setpoint at ΔI ~ 1.5 μA
- ~4.5% difference

Postmortem buffer demonstrates time sequence of MPS mitigation

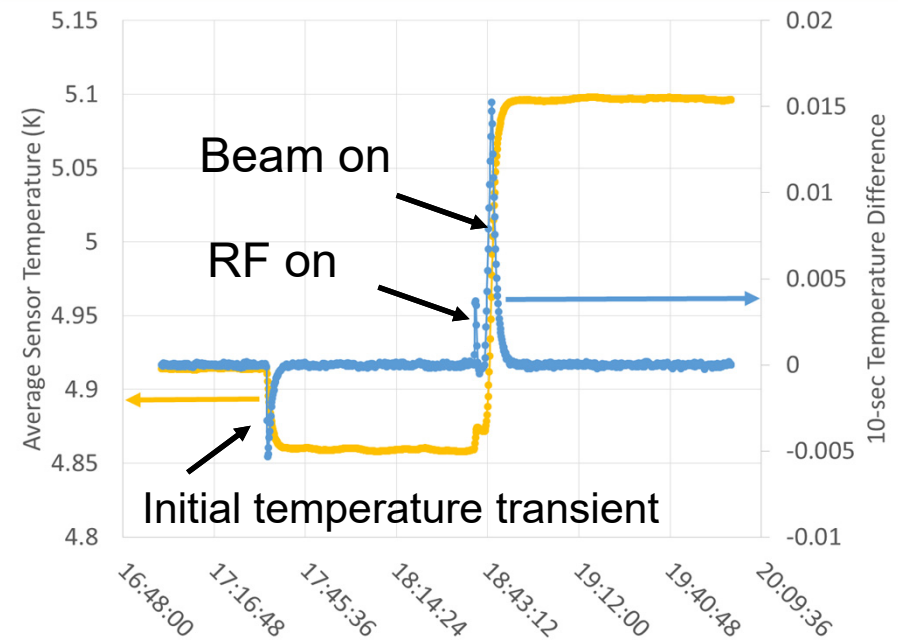
Chronic Beam Loss Monitors Commissioned

■ Halo Monitor Rings

- Very sensitive to low losses, but somewhat noisy at ~ 1 μ s time scale
- Added averaging can detect nA-scale losses

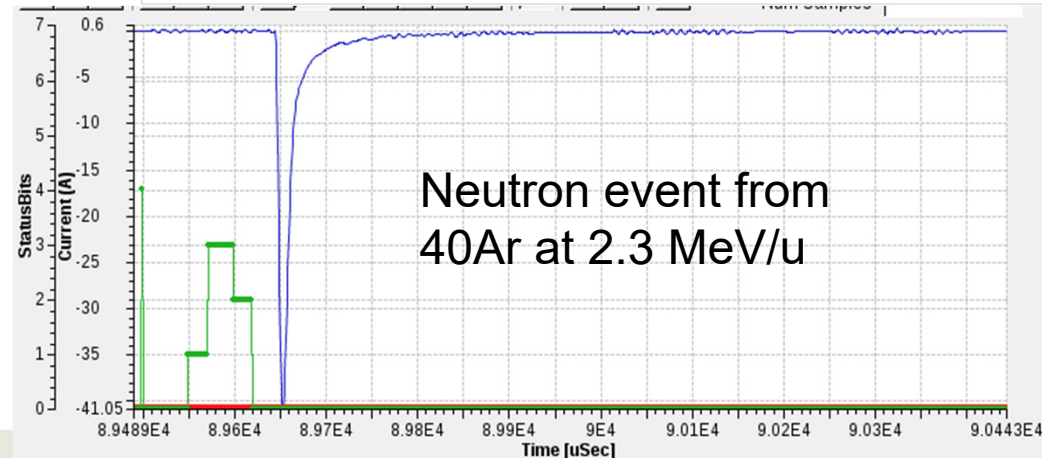
■ Fast Thermometry Monitoring

- Exercised during beam tuning with sequential cavity energization
- Responsive to localized beam losses on 10s seconds time scale
- Sensitive to beam losses in cryomodule cold mass



■ Neutron monitors

- Personnel Protection and Diagnostics monitors used to validate onset of neutron production with beam energy
- Both monitors have sensitivity to gammas; respond to cavity emission
- Neutron signal strength larger and detector signal shows decay behavior (asymmetry)



First 3-Cryomodule Commissioning (Stage 2)

Goals Met

Goal	Demonstration	Goal Met
Accelerate 40Ar beam up to 1.46 MeV/u and detect with Faraday Cup or BCM	>30 uA $^{40}\text{Ar}^{9+}$ accelerated to 2.3 MeV/u. 30% duty factor demonstrated	✓
Accelerate 86Kr beam with three $\beta=0.041$ cryomodules and detect with Faraday Cup or BCM	$^{86}\text{Kr}^{17+}$ accelerated to 2.0 MeV/u with scaled lattice and cavity settings	✓
Demonstrate RF phase and amplitude tuning of the second buncher in Medium Energy Beam Transport (MEBT)	Beam is longitudinally matched for acceleration with 100% transmission. Bunching and debunching recorded with BPM intensity signals.	✓
Evaluate accelerated beam properties including transverse and longitudinal RMS emittances of 40Ar and 86Kr beams with available diagnostic devices in D-Station.	Transverse and longitudinal emittances measured with profile monitor and silicon detector	✓
Verify Fast Machine Protection interlocks	Beam mitigated within 35 usec using Differential Beam Current Monitor	✓

Summary

- Commissioning of FRIB Front-End (Stage 1) and First Three-Cryomodule (Stage 2) have been successfully completed with both $^{40}\text{Ar}^{9+}$ and $^{86}\text{Kr}^{17+}$
 - Beam properties were measured, consistent with simulations
 - Diagnostics and MPS/RPS verified
- All accelerator components (Ion source, RFQ, RF, diagnostics, controls, vacuum, cryoplane, cryomodule, and machine protection systems) are operated as expected
- Commissioning of Stage 3 linac systems on track for successful completion
 - All cryomodules installed being cooled down
 - Superconducting resonators to be conditioned
 - All magnets and most diagnostics installed
- FRIB project is on track

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Facility for Rare Isotope Beams
U.S. Department of Energy Office of Science
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Halo Monitor Rings

- Halo Rings and Current Monitors are complementary for beam tuning
 - Intercepted beam signals on HMRS anti-correlate with Faraday cup
 - Useful tool for optimizing transmission through cryomodules

