

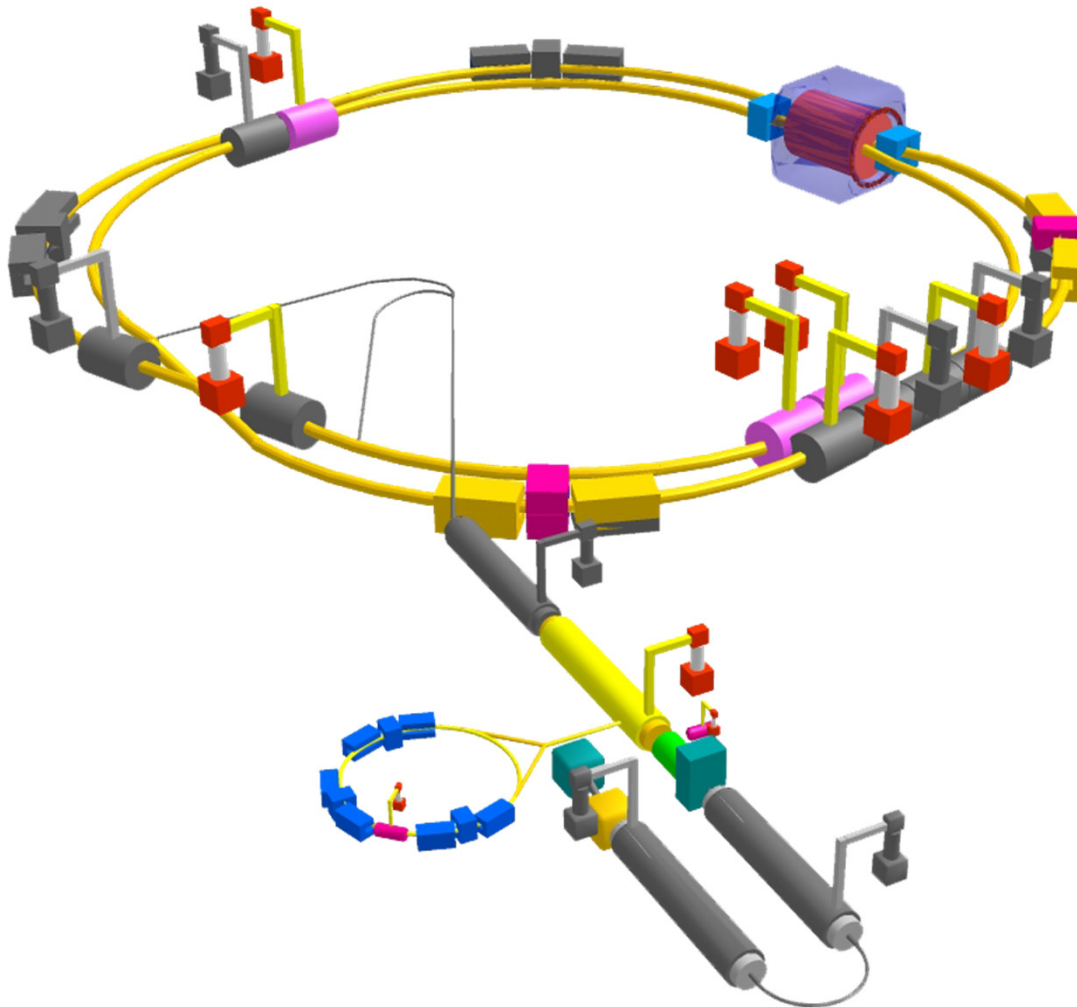
Beam commissioning of SuperKEKB rings at Phase-2

M. Tobiyama, M. Arinaga, J. W. Flanagan, H. Fukuma, H. Ikeda,
H. Ishii, S. Iwabuchi, G. Mitsuka, K. Mori, E. Mulyani,
and M. Tejima

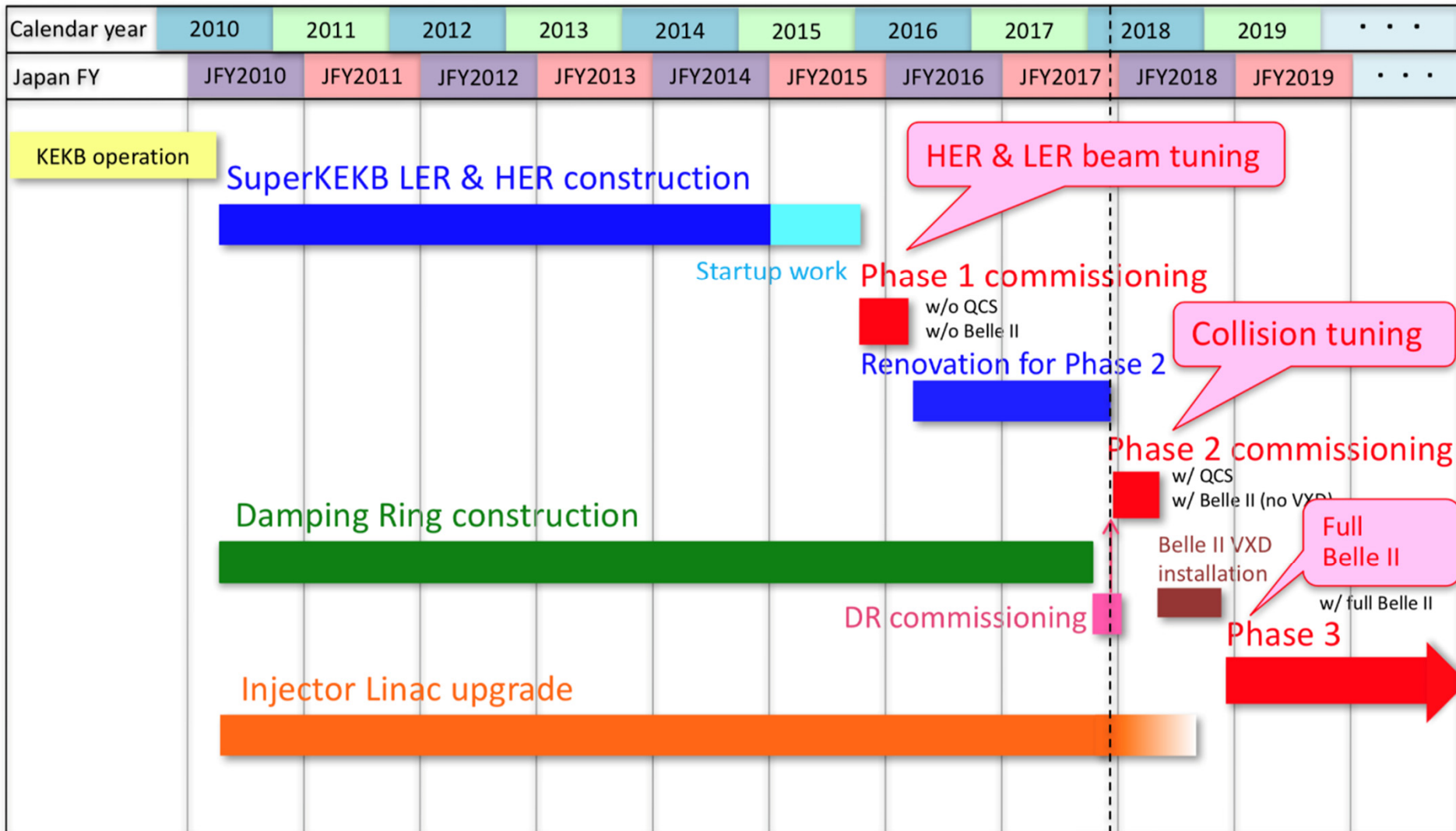
(KEK Accelerator Laboratory and SOKENDAI)

G. Varner (U. Hawaii), G. Bonvicini (Wayne State U.)

SuperKEKB accelerators

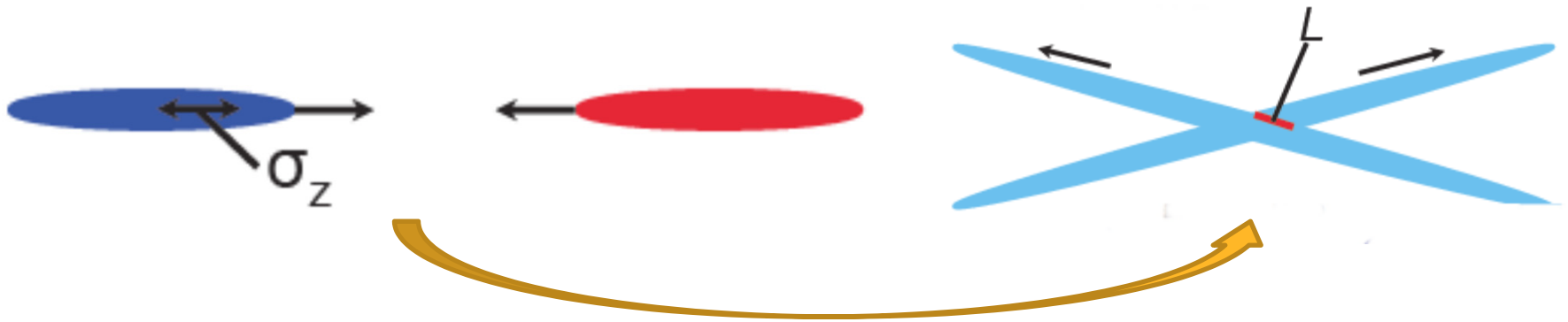


- Circumference 3km
- LER: e^+ 4GeV 3.6A
- HER: e^- 7GeV 2.6A
- $f_{RF}=508.886\text{MHz}$
- $h=5120$
- Low emittance
3.2/4.6nm with
 $\sim 0.28\%$ xy-coupling
- Bunch length 6/5
mm @1mA/bunch
- β^* at IP H/V
32/0.27mm
25/0.3mm
- Luminosity 80×10^{35}
 - x40 of KEKB



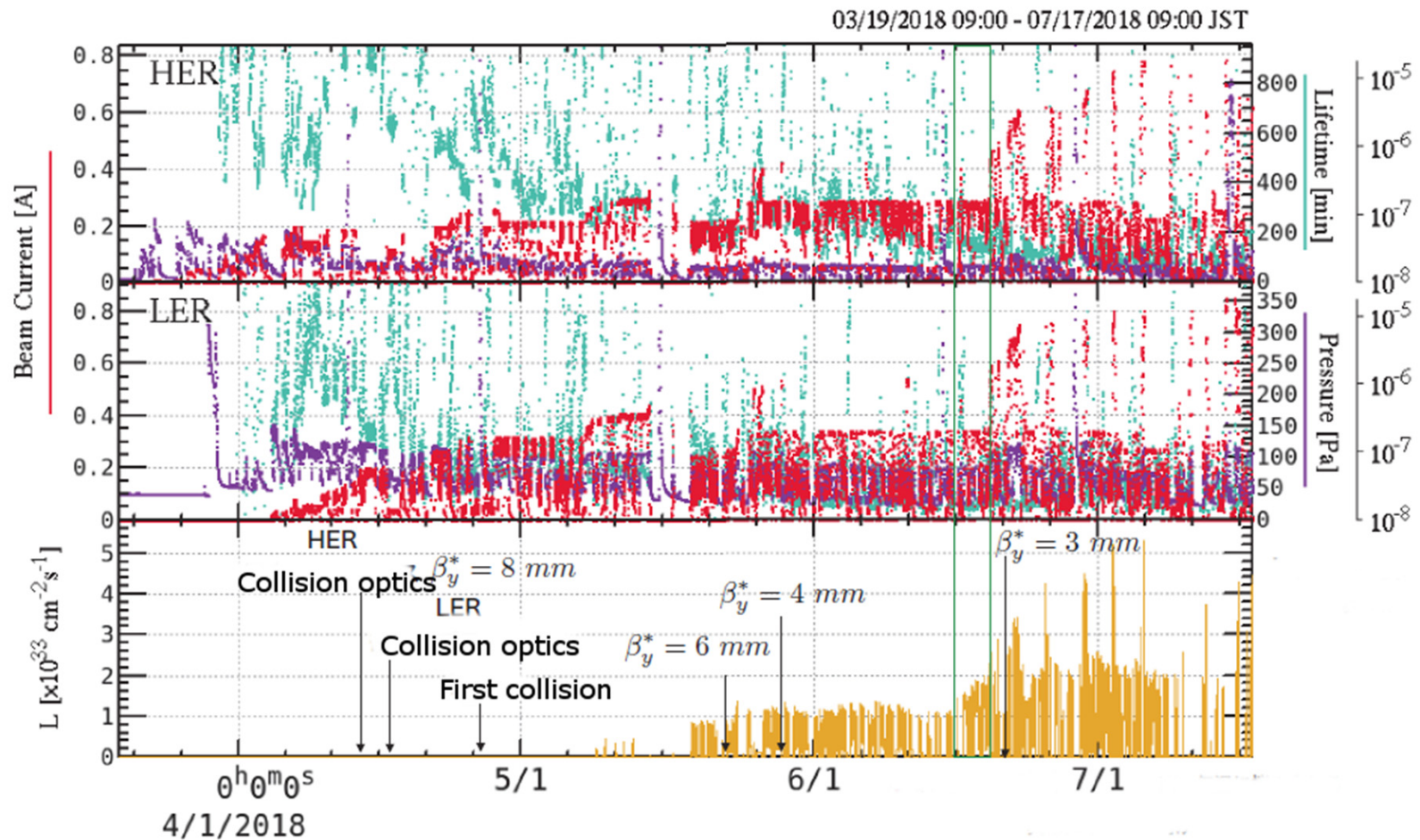
Target of Phase-2 operation

- Verify the “Nano Beam scheme”.



- Achieve a machine luminosity of $O(10^{34}/\text{cm}^2/\text{s})$ and see a clear path to further improvement.
- Examine the VXD background to verify that we can install the VXD at the start of phase 3 and then operate it for the initial first few years of phase 3.

History of Phase 2 operation

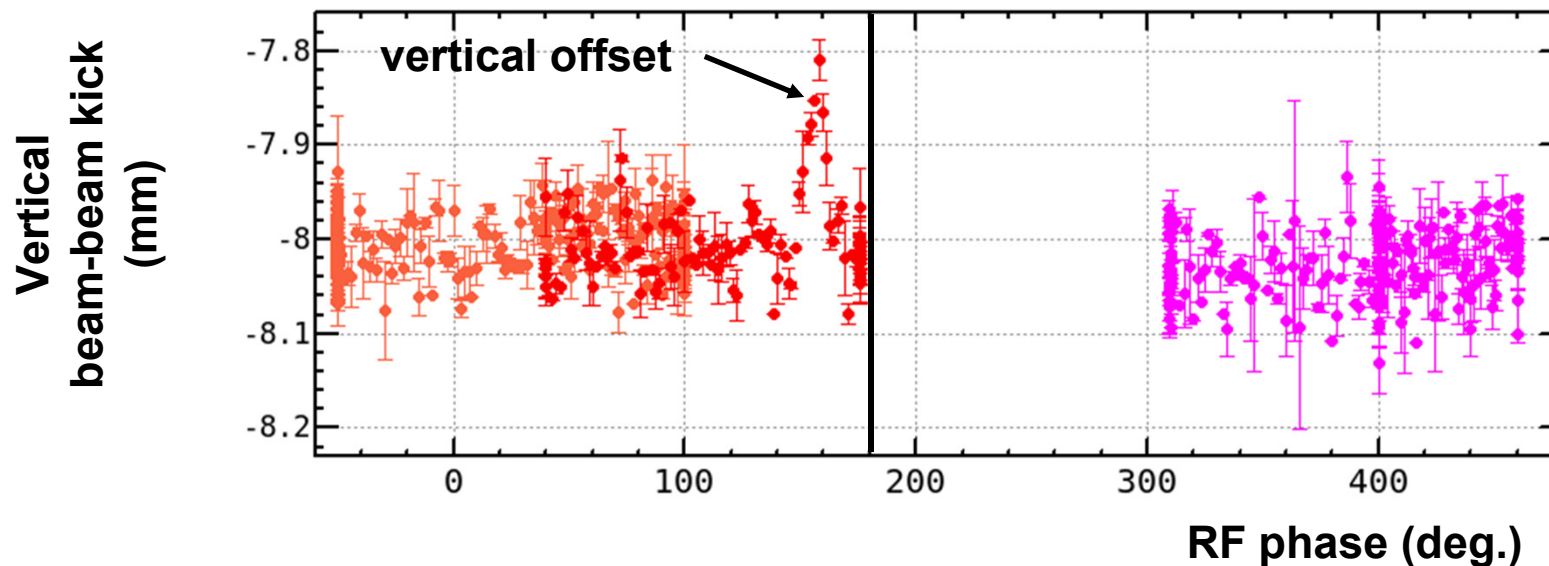
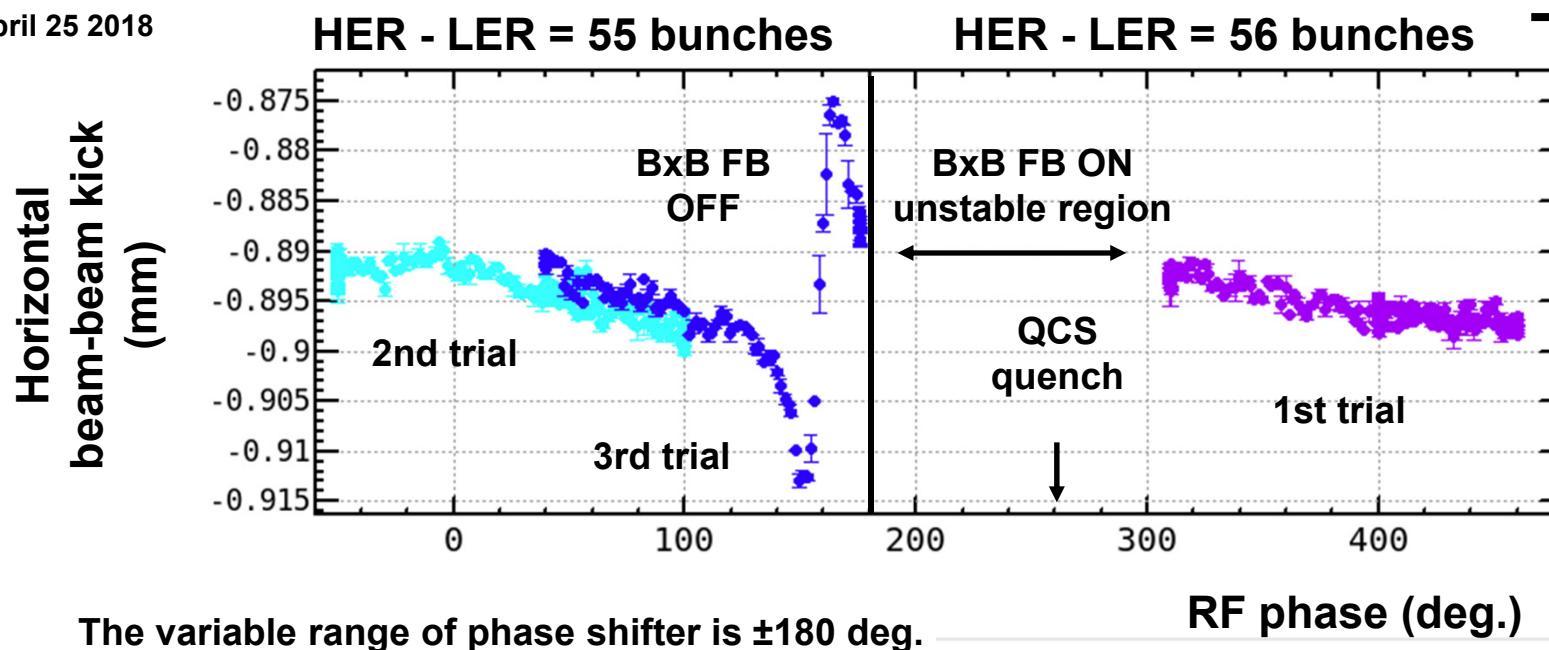


Peak luminosity $> 5 \times 10^{33} / \text{cm}^2/\text{s}$

First observation of beam-beam deflections

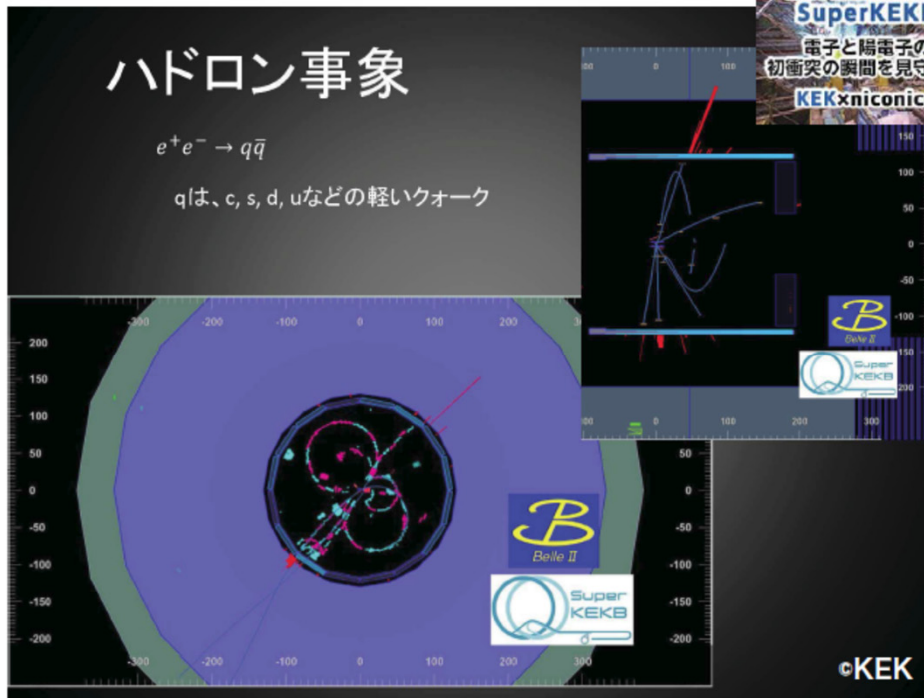
HER - LER = 57 was also surveyed.

April 25 2018



First hadronic event on 26/Apr

2018年 4月26日 午前0時38分



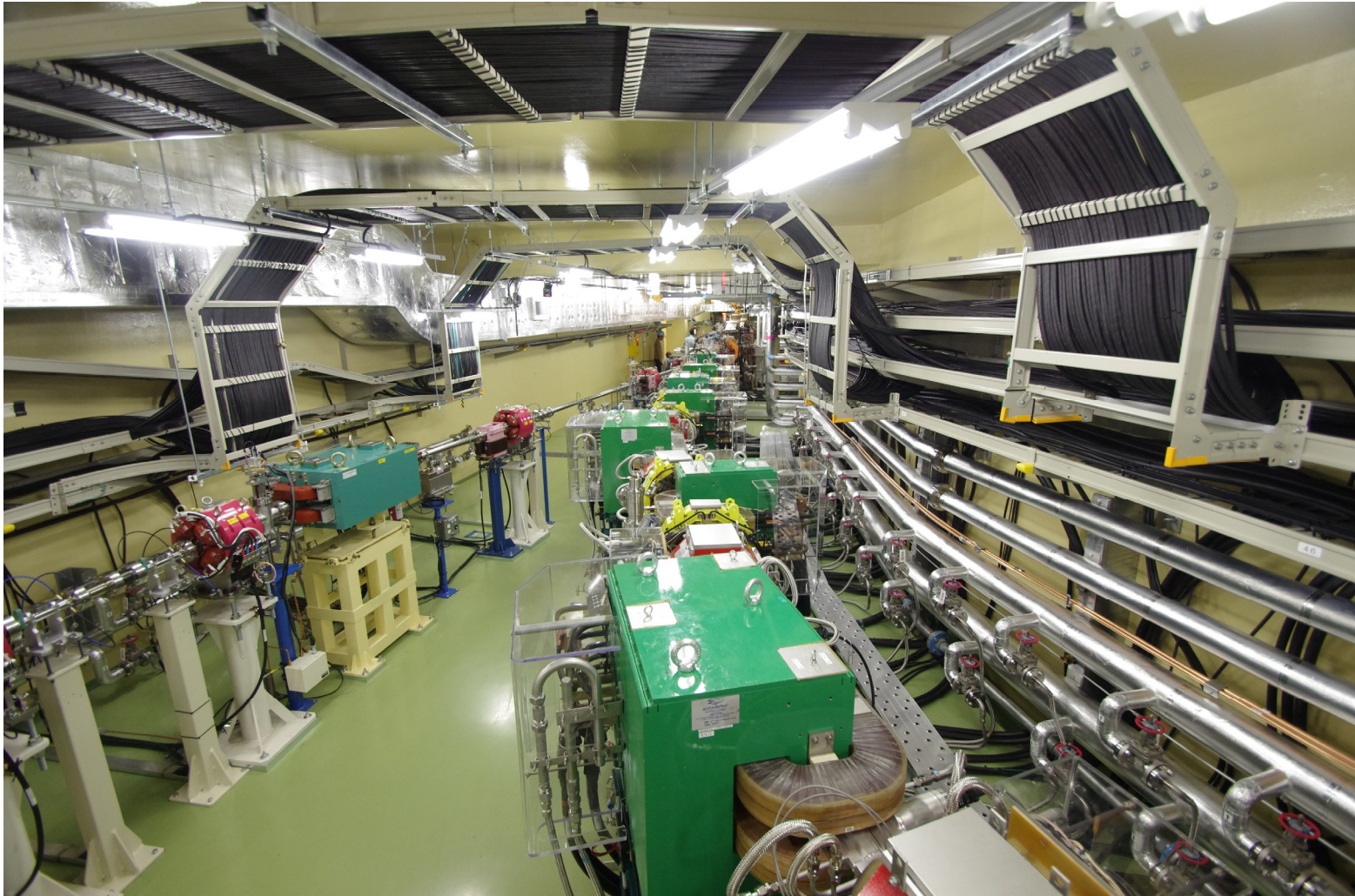
加速器コントロール・ルーム



Belle II測定器コントロール・ルーム



DR commissioning

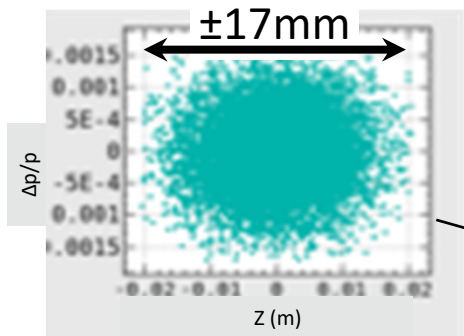


Detailed discussion will be shown by Dr. H. Ikeda at **MOPA02**

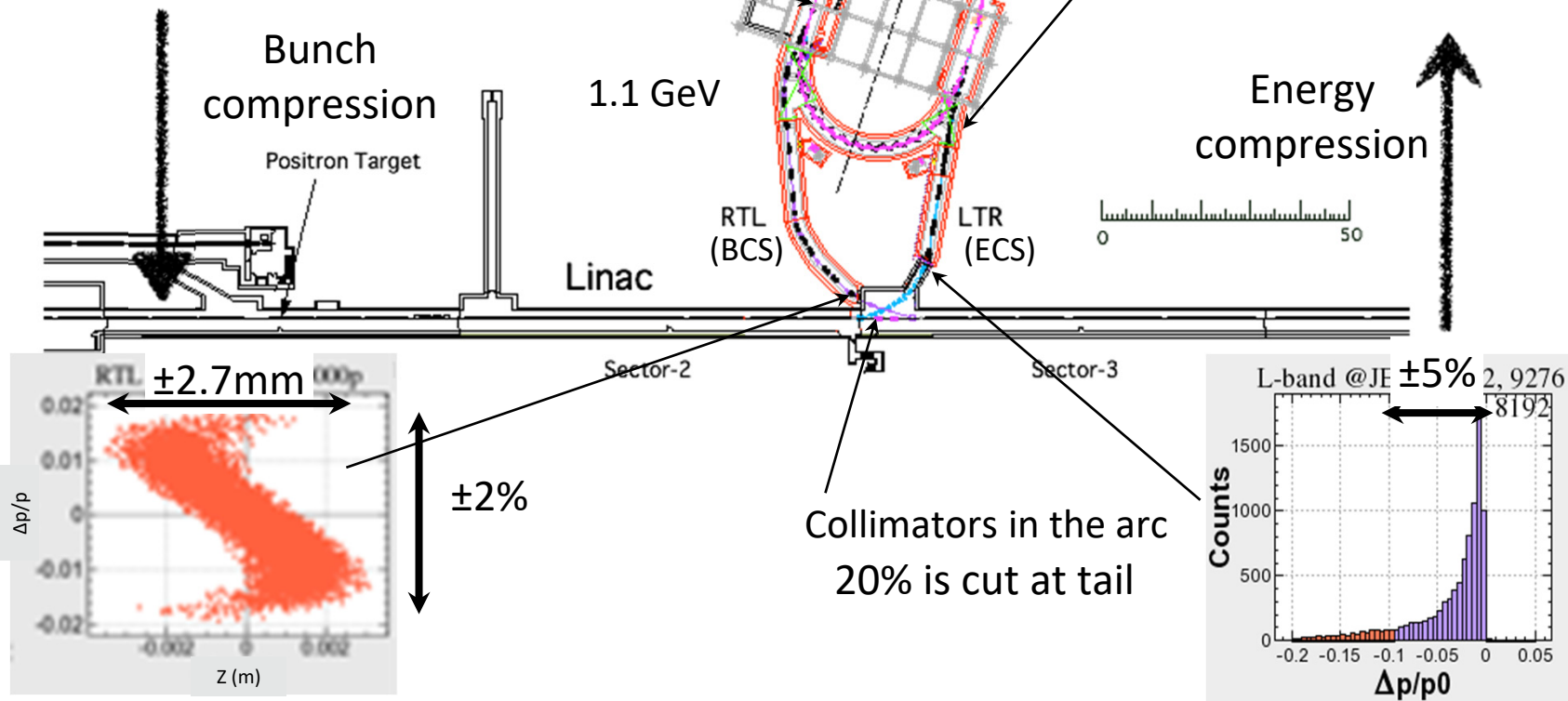
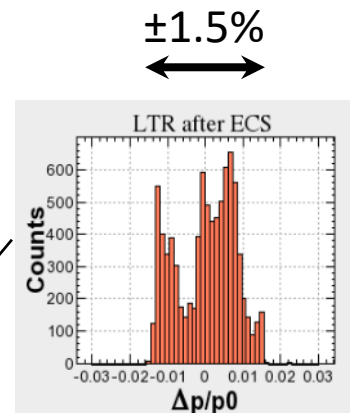
Positron Damping Ring

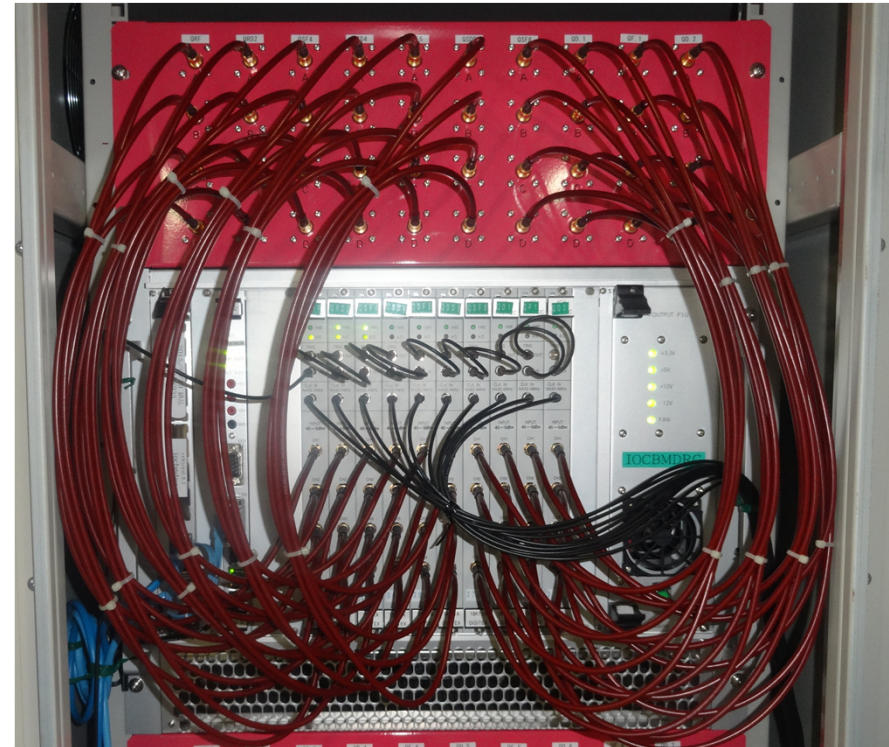
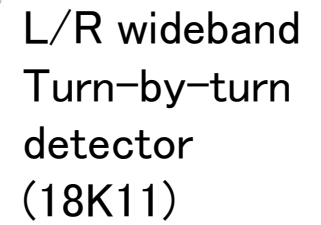
M. Kikuchi et al.

FODO with Reverse-bend



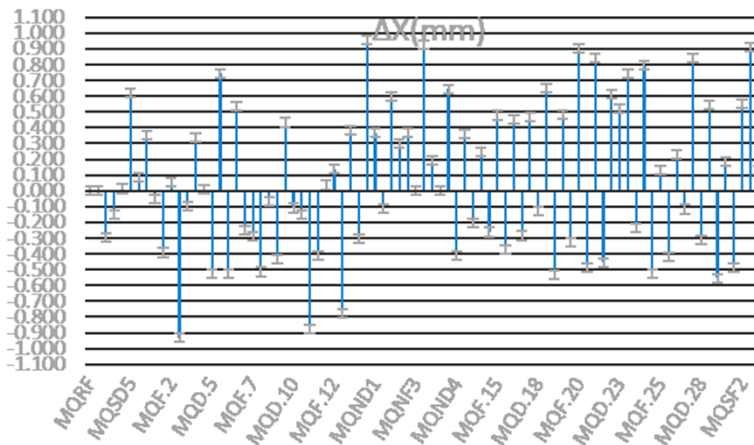
$\pm 0.14\%$



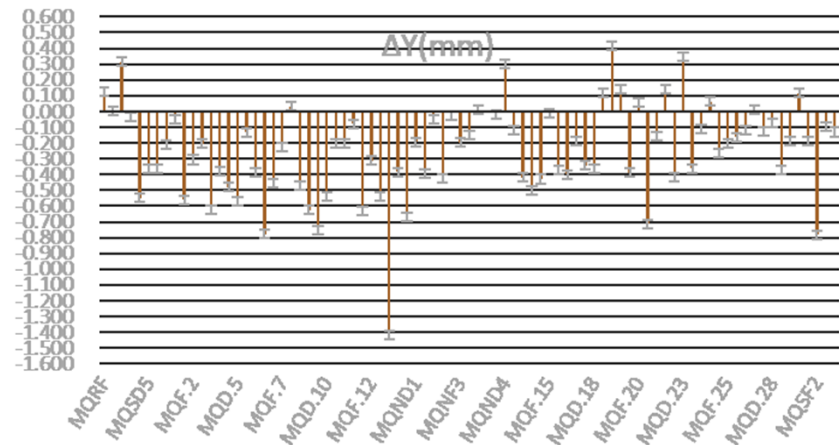


BPM block position survey

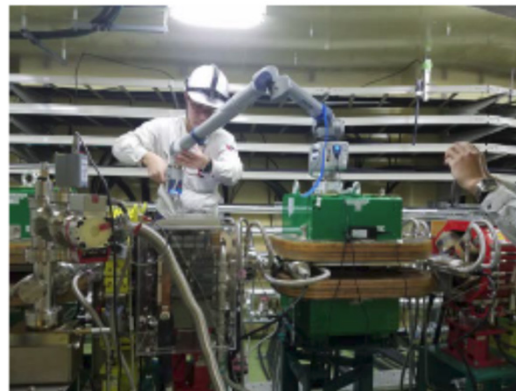
- Measured the BPM block position relative to Qmag using FARO 3D-arm.



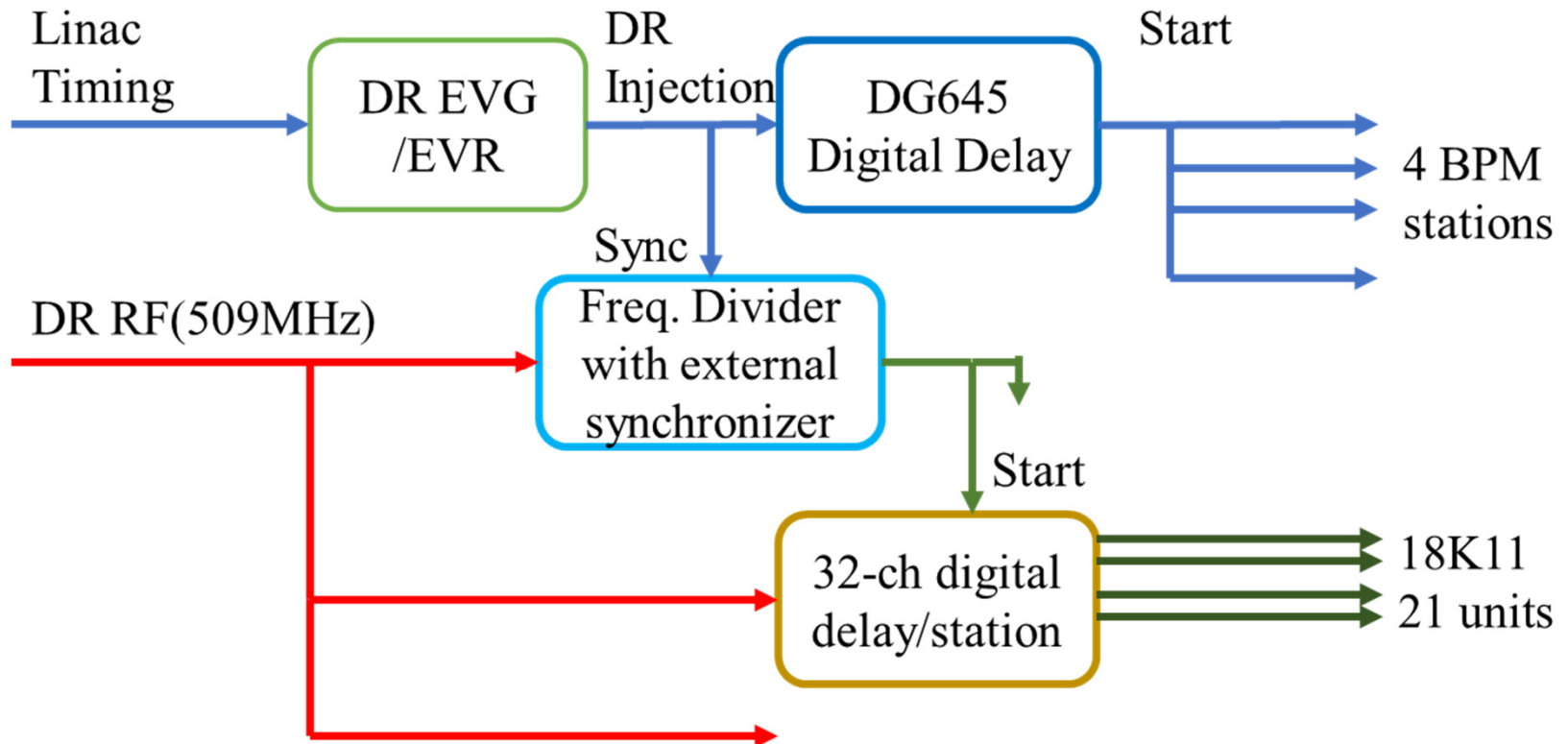
- $0.07 \text{ mm} \pm 0.47 \text{ mm}$



- $-0.25 \text{ mm} \pm 0.29 \text{ mm}$



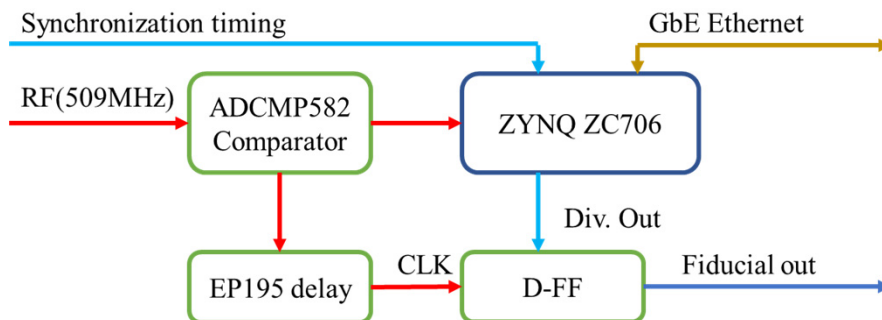
DR BPM Timing system



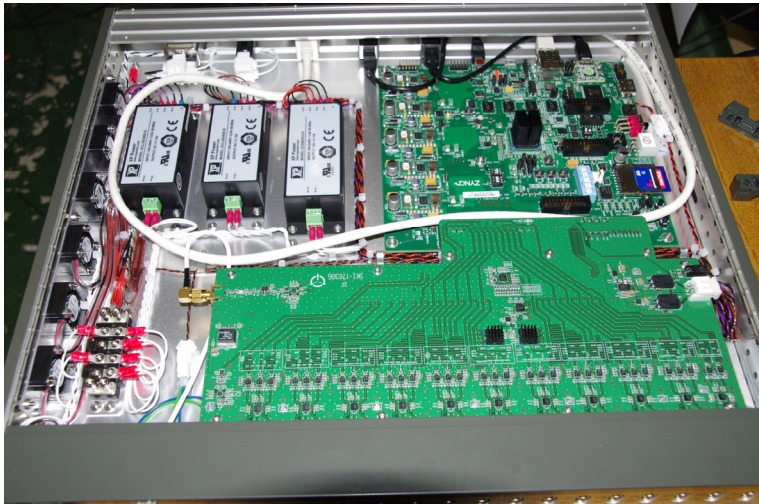
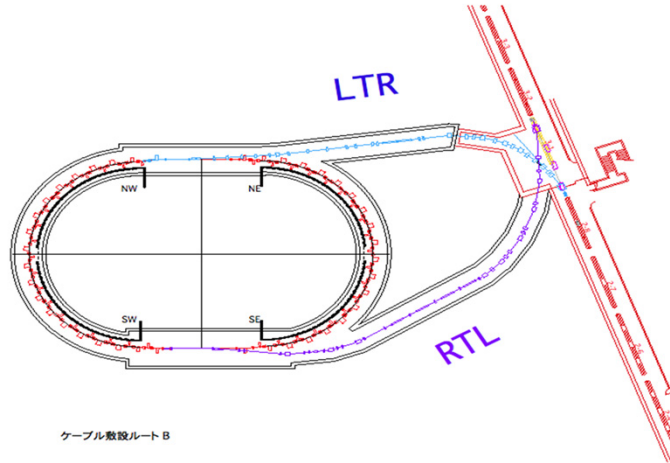
Freq. Divider with external sync.



- SKI-16115 32-bit 2ch frequency divider
- Working up to 720 MHz
- 32-bit divider and 32-bit delay
- ZYNQ ZC706 FPGA

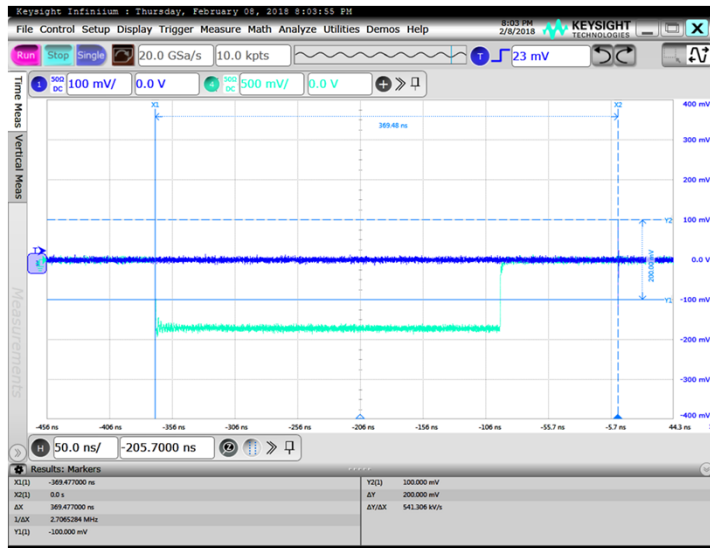


32-ch 32bit digital delay



- Largest timing difference in a BPM station amounts to more than 180 ns.
- SKI-17029 32-ch delay working with 508 MHz Ring RF.
- ZYNQ ZC702 eval. board with a daughter card .

Timing adjustment using beam



DR32CHF

BM01

Q08	127	129	QD13	122	122
QF8	128	128	QF13	123	123
Q09	126	126	QD14	122	122
QF9	128	128	QF14	122	122
QD10	126	126	QND1	121	121
QF10	126	126	QNF1	122	122
QD11	127	127	QND2	121	121
QF11	127	127	QNF2	122	122
QD12	126	126	QND3	123	123
QF12	127	127	QNF3	121	121
			QID1	124	124

BM01 Rack OFFSET 0

BM09

Q1F	78	78	QD17	129	129
QID2	76	76	QF17	134	134
QND4	86	86	QD18	139	139
QNF5	92	92	QF18	144	144
QND5	96	96	QD19	148	148
QNF6	101	101	QF19	154	154
QD15	105	105	QD20	158	158
QF15	111	111	QF20	163	163
QD16	115	115	QD21	167	167
QF16	121	121	QF21	176	176
					0

BM09 Rack OFFSET 0

BM11

QD22	154	154	QD27	157	157
QF22	155	155	QF27	157	157
QD23	155	155	QD28	156	156
QF23	154	154	QF28	157	157
QD24	154	154	QSD1	156	156
QF24	153	153	QSF1	156	156
QD25	154	154	QSD2	156	156
QF25	154	154	QSF2	157	157
QD26	154	154	QSD3	161	161
QF26	155	155	QSF3	166	166
			QRD1	173	173

BM11 Rack OFFSET 0

BM13

Q1F	227	227	QF2	30	30
QRD2	220	220	QD3	35	35
QSF4	221	221	QF3	40	40
QSD4	224	224	QD4	43	43
QSF5	225	225	QF4	50	50
QSD5	1	1	QD5	55	55
QSF6	6	6	QF5	59	59
QD1	11	11	QD6	64	64
QF1	17	17	QF6	70	70
QD2	21	21	QD7	75	75
			QF7	80	80

BM13 Rack OFFSET 0

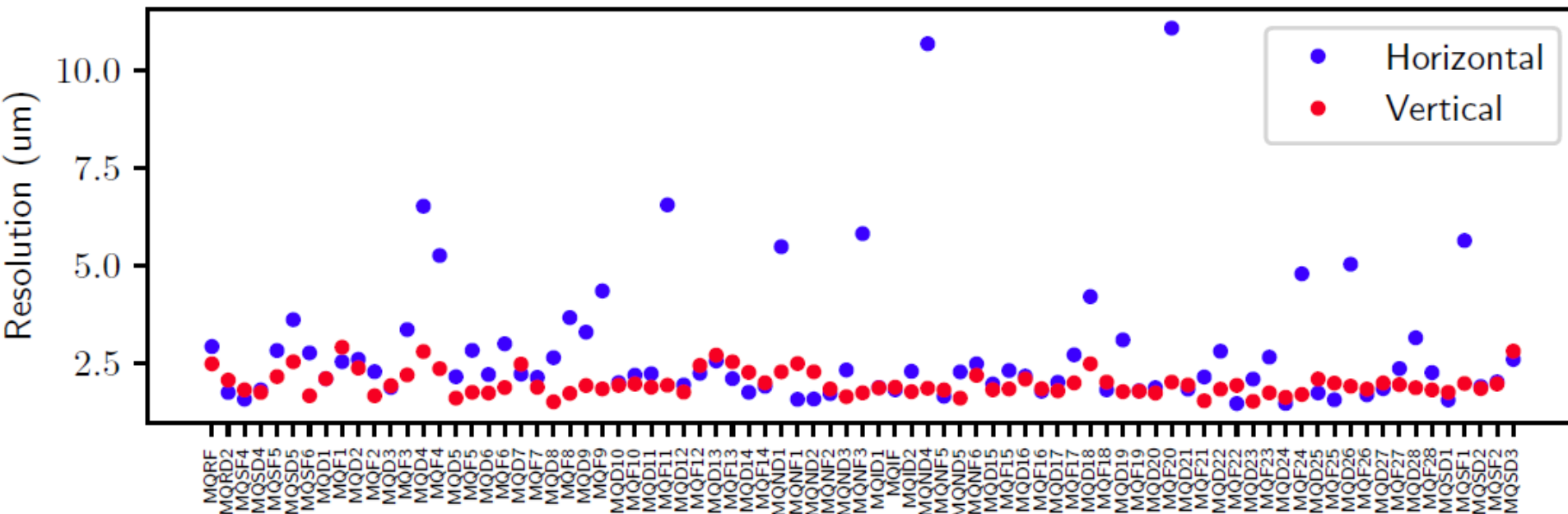
ALL Set

Update

- Preset individual delay estimated from cable length and positions.
- Adjust the station timing offset by observing the injected bunch signal from most upstream electrode and the revolution timing from 32-ch delay.
- Add this offset to individual delays (21-units).
- Within 2-3 hours after first injection all the BPM timings have been adjusted.

BPM resolution

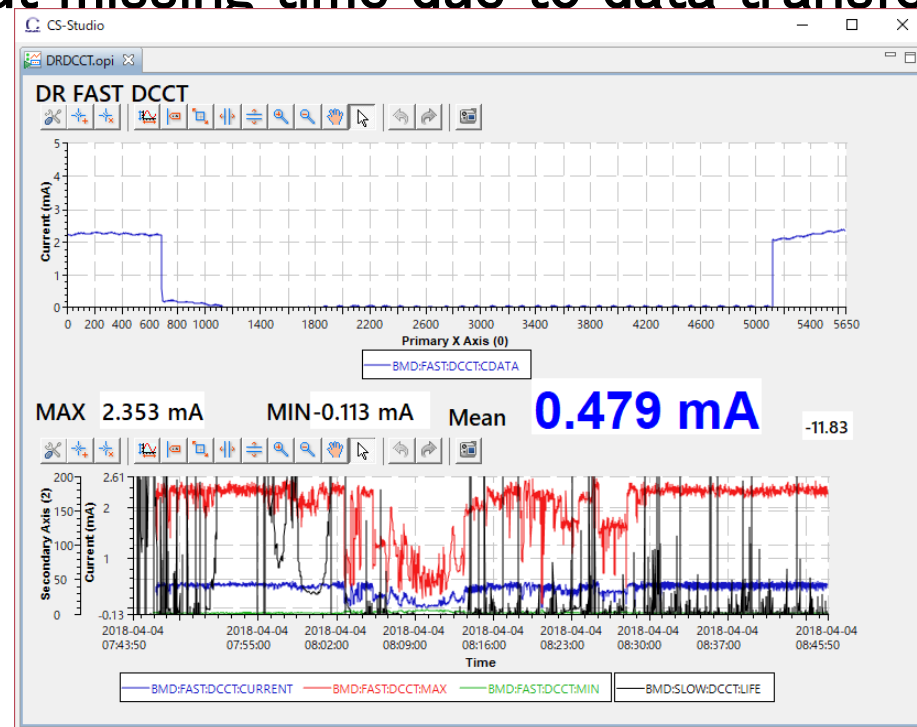
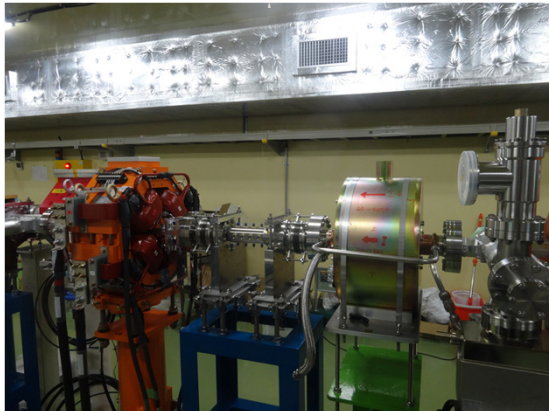
- Estimated using 3-bpm method.
- Mean beam position for 2k turns (could increase up to 32k turns).



- Roughly 2–3 μm with 1nC bunch (2.4 mA)

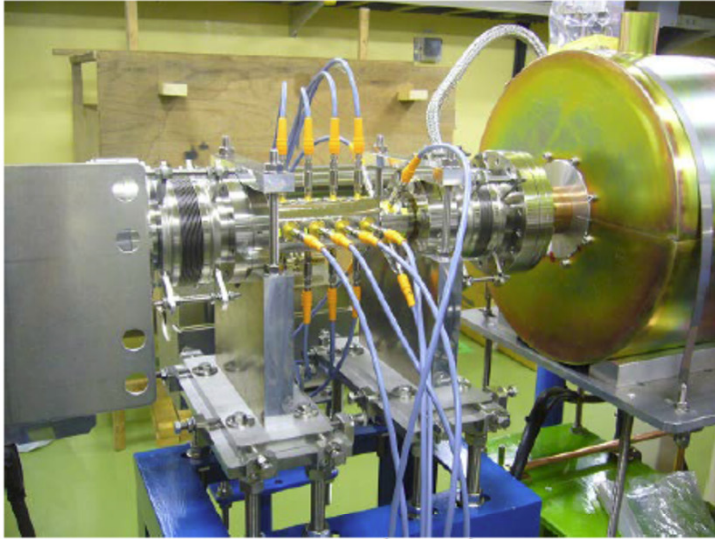
DCCT

- Measure the current with Keysight 34465A DVM with roughly 5kSPS without missing time due to data transfer.



- Reflects imperfect step response of DCCT

Bunch feedback system



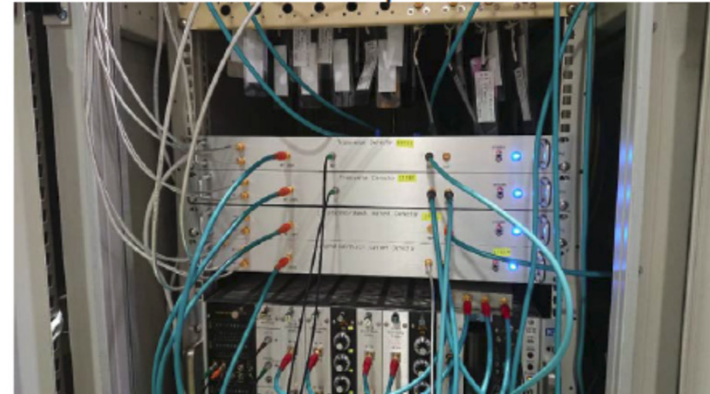
Monitor chamber



Transverse strip-line kicker

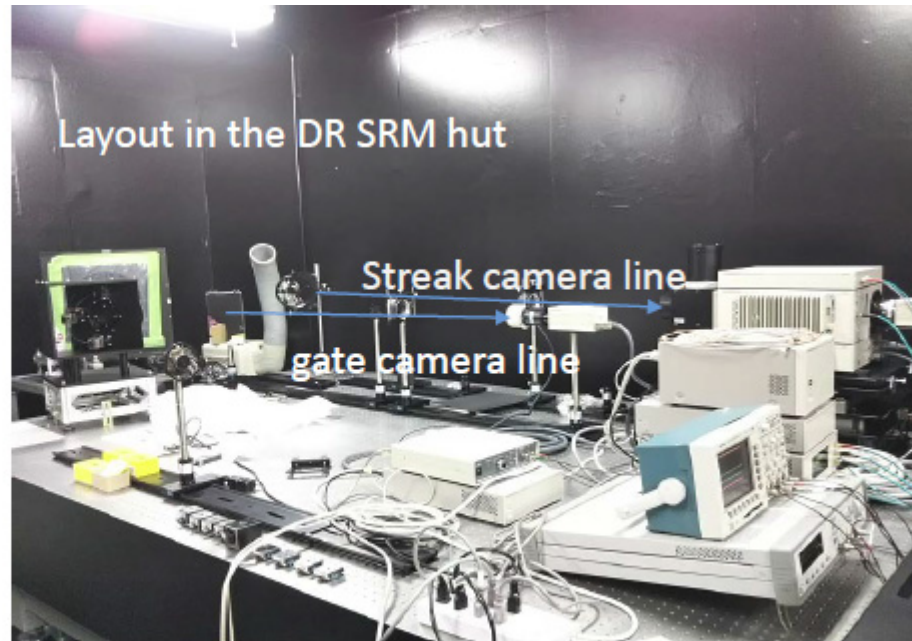


iGp12 feedback processor

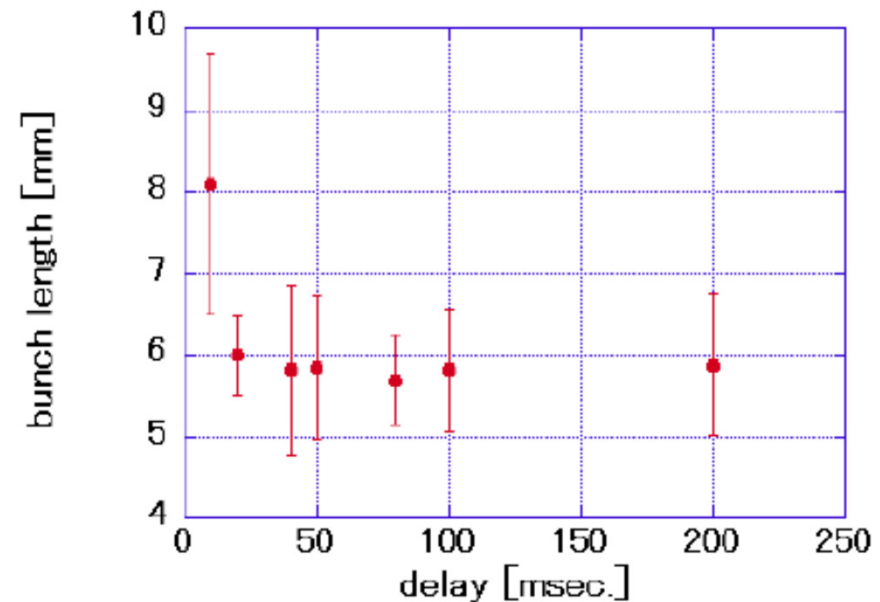
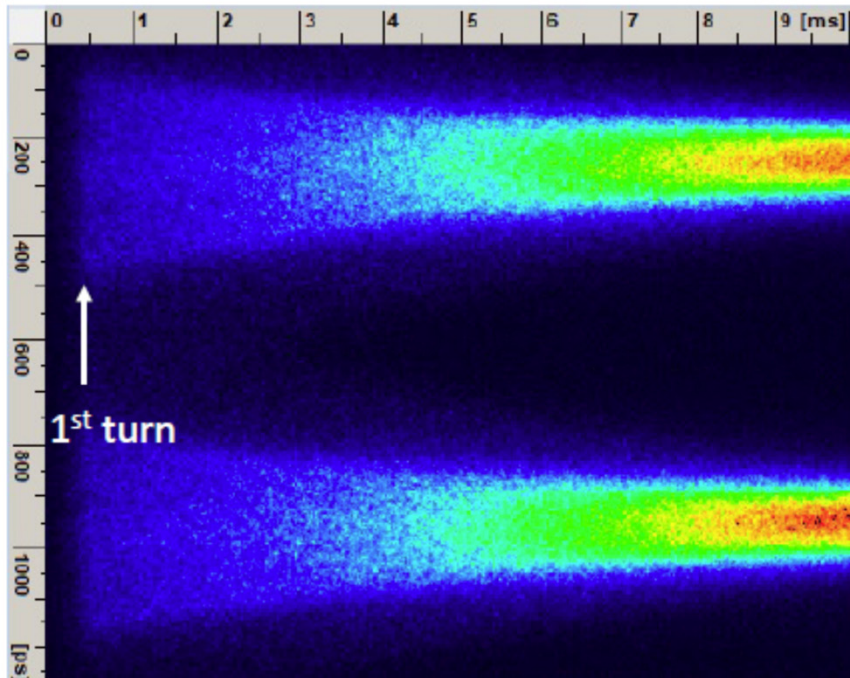


bunch detector

SRM

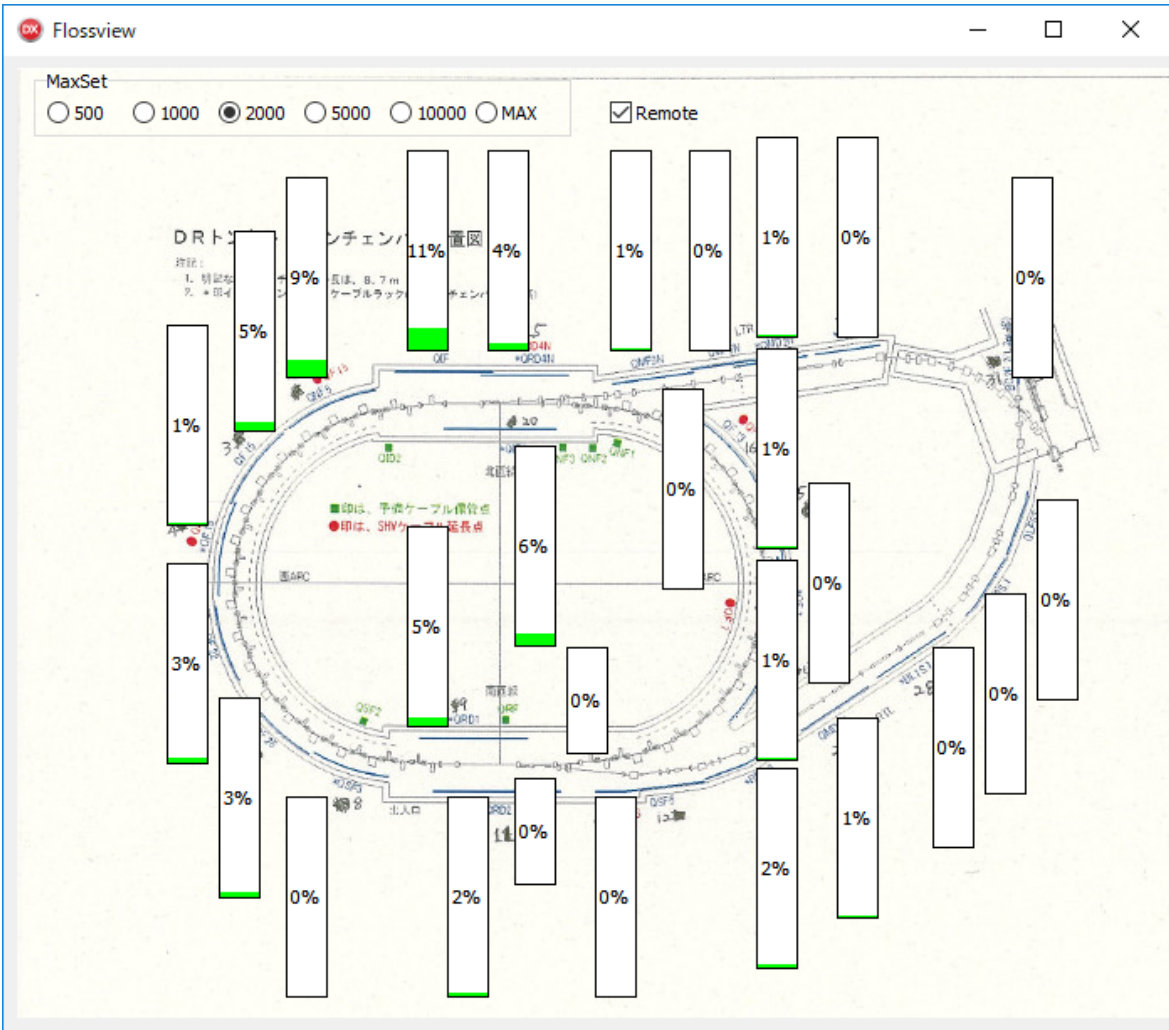


Bunch length after injection



- Damped around 20 ms after injection.
- Equilibrium value (6.5 mm) consistent with design bunch length.

Loss monitor



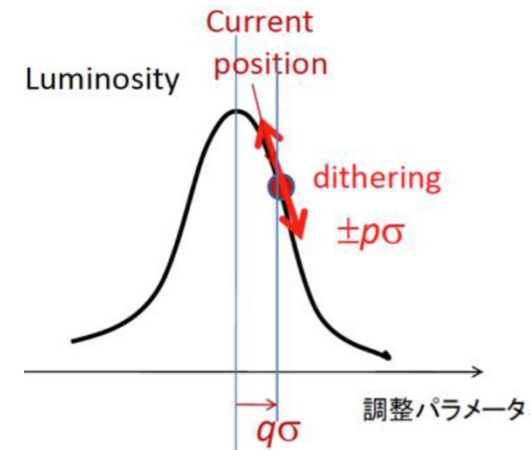
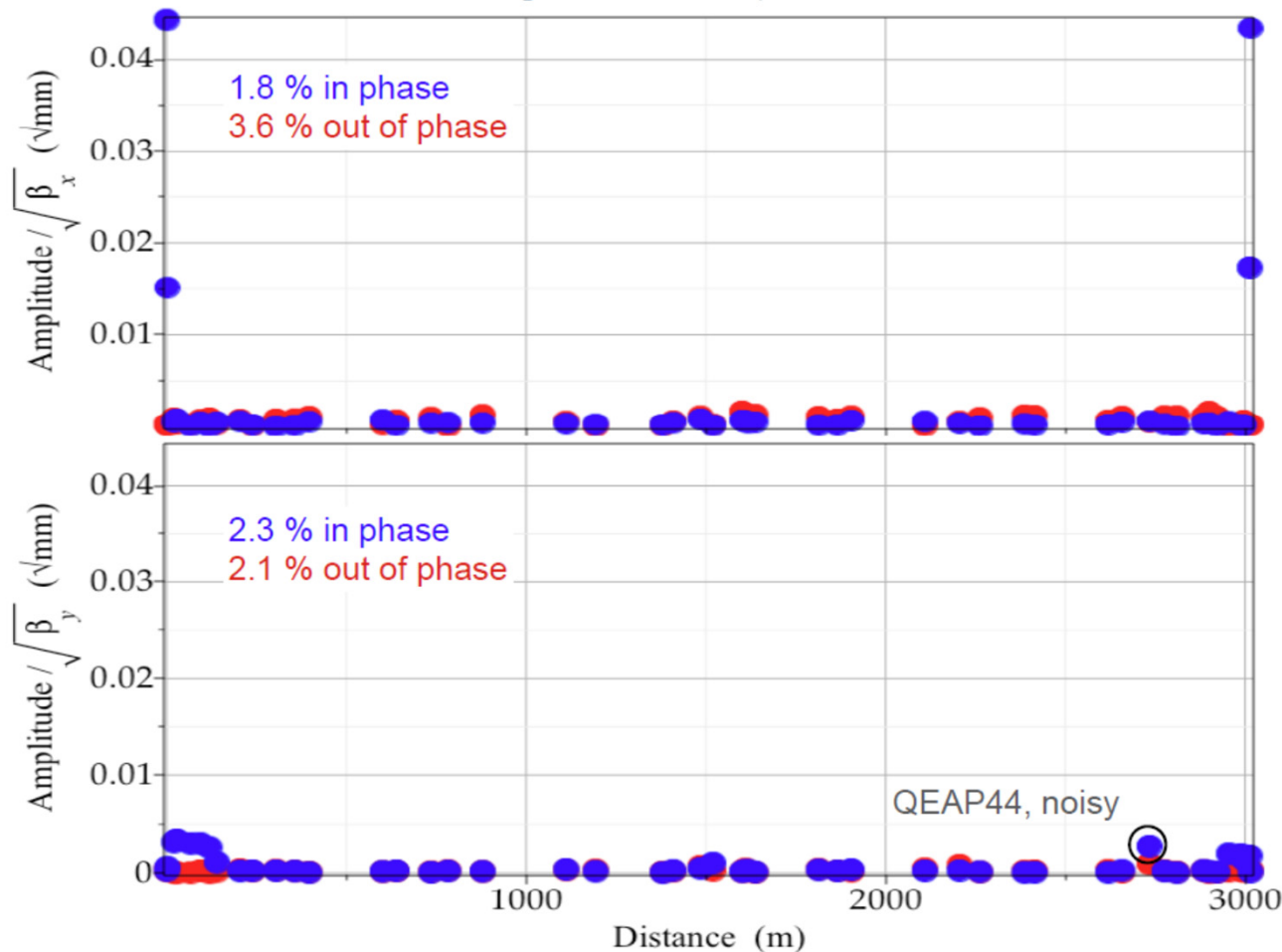
28 Ion Chambers around the ring and the transport lines
Stop injection when loss exceeds threshold value

HER/LER commissioning

- **Gated turn by turn monitors**
 - Add 19 units (mainly around IR, local chromaticity correction sections)
 - Revolution timing at local stations have been changed due to
 - New positron damping ring
 - Collision timing tuning (definition of bucket 0 has changed)
 - HER : +920 ns
 - HER : +880 ns
 - Used for
 - To reduce the injection oscillation (kicker timing and amplitude)
 - Optics measurements, corrections especially around the IP
 - Tuning the orbit bump of dithering system (TUPC13)

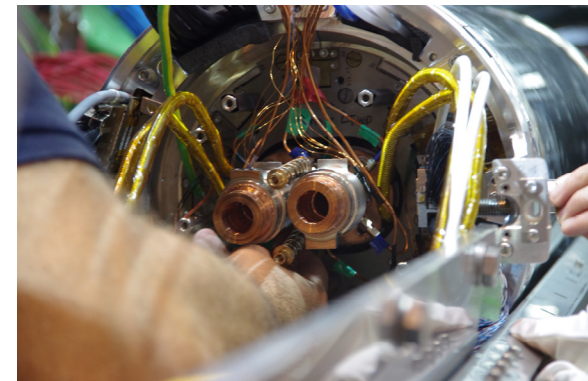
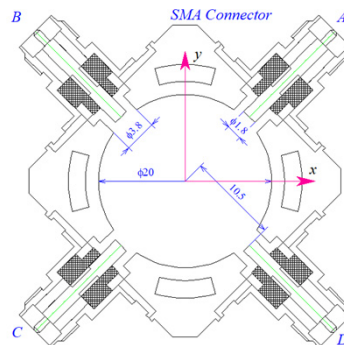
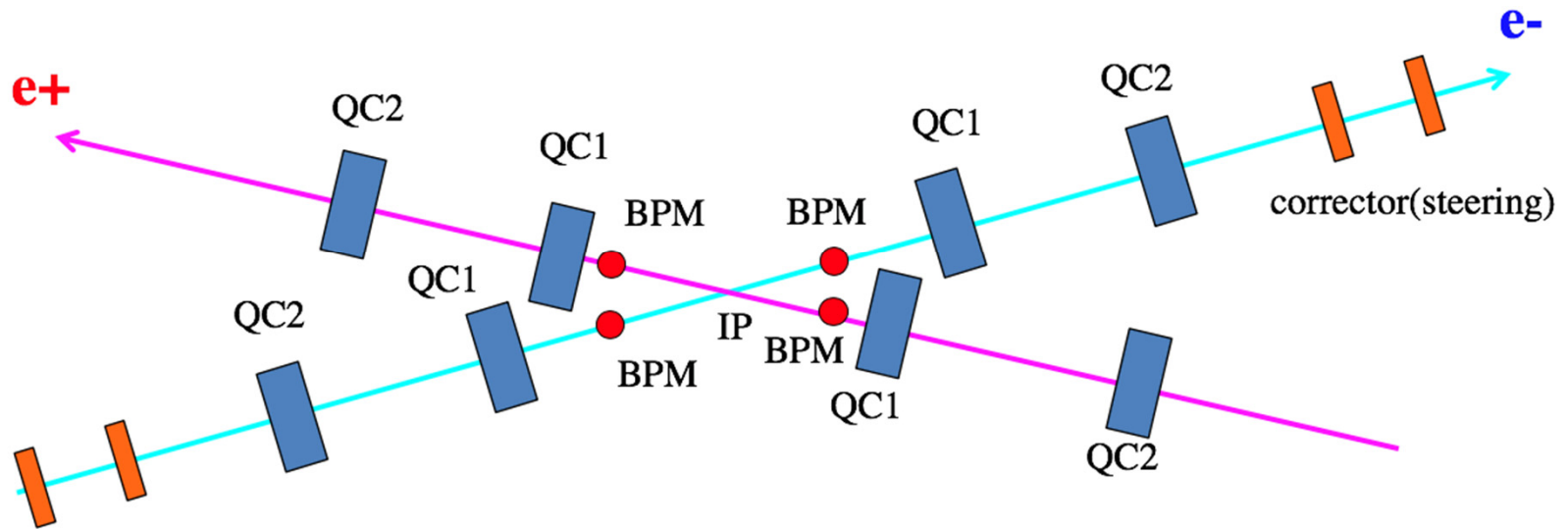
Orbit bump for dithering

Normalized Amplitudes, Common Scale

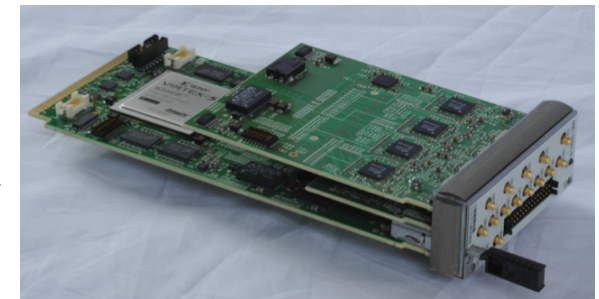
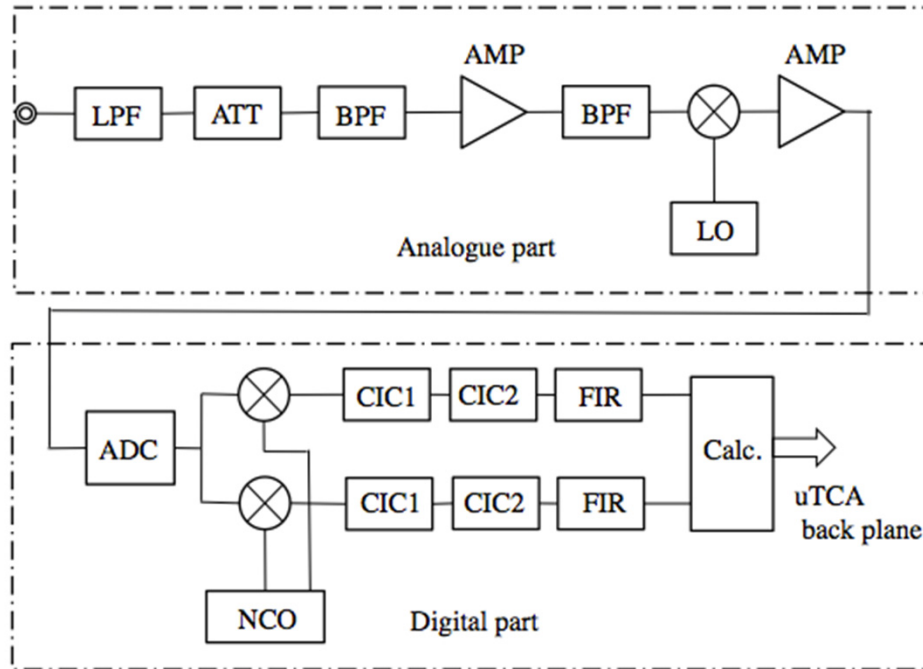


Modulate IP positions and angles with a sinusoidal signal (77Hz) and detect the frequency and phase response of luminosity monitor

IP feedback systems



Detector

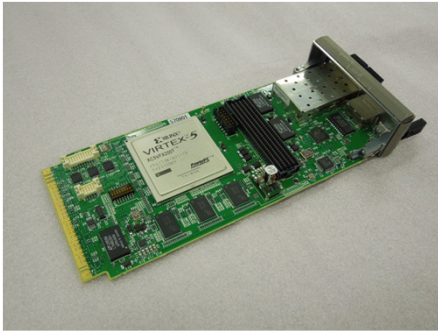


Digital LPF board

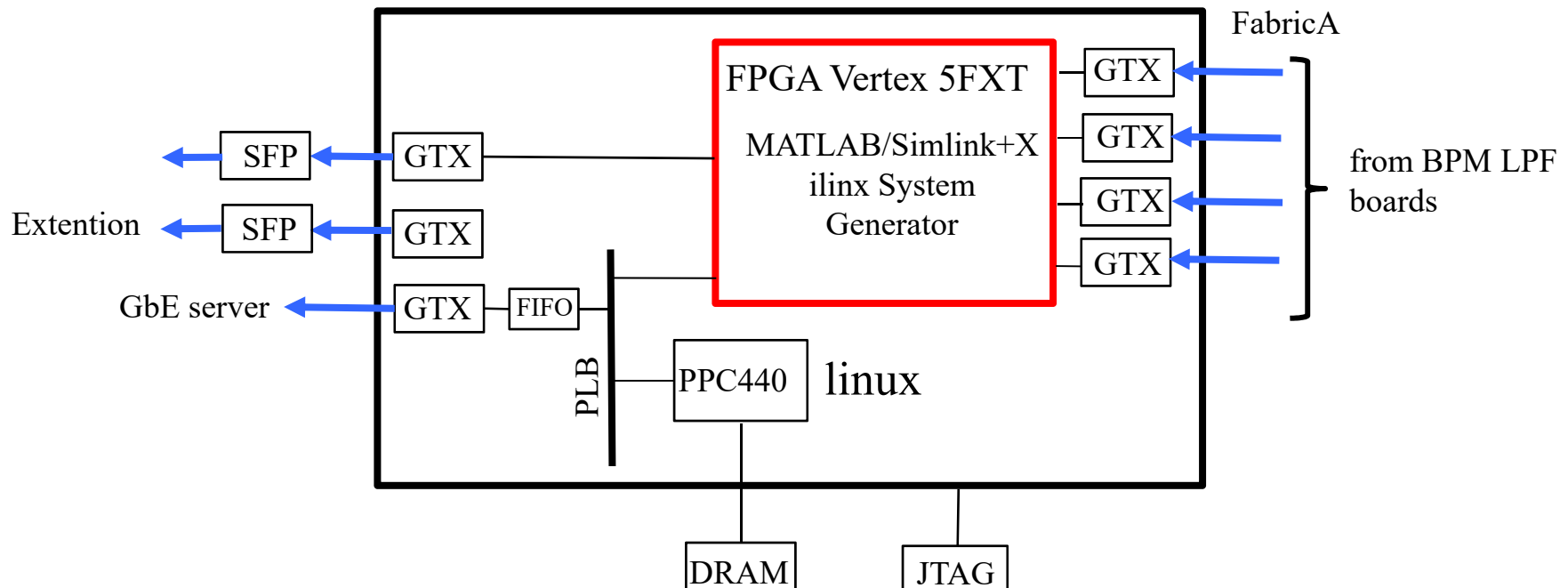
- The digital part is implemented in a μ TCA board developed for SuperKEKB LLRF system.
- EPICS is embedded in the board.

{ Required position resolution $< 1 \mu\text{m}$
 { Repetition 5kHz to 32kHz
 { Bandwidth 2kHz

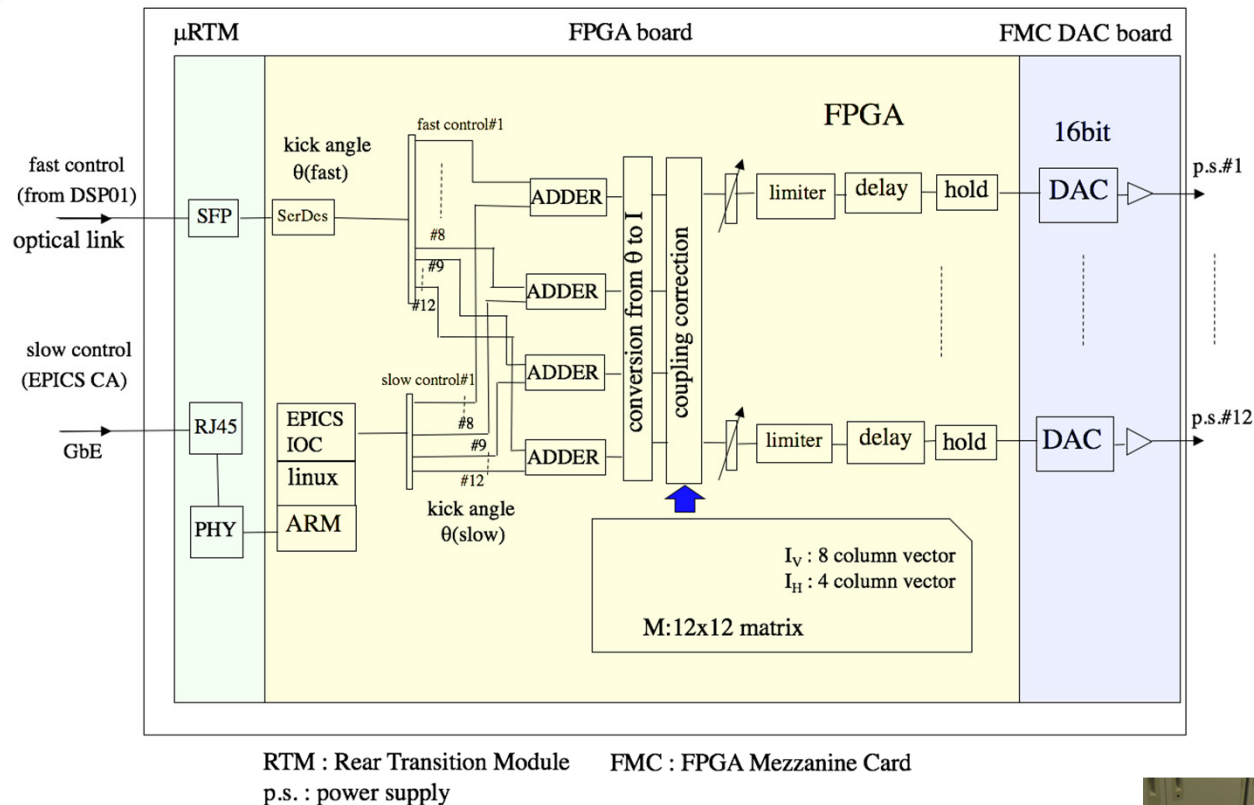
Processor board (DSP)



- Implemented with Matlab/Simulink with system generator for easy coding.
- Embedded EPICS
- Feedback repetition 32kHz



Power supply controller (MTCA.4)



slow control + fast control $\rightarrow$ DAC

- Simulated bandwidth of FB < 100 Hz.



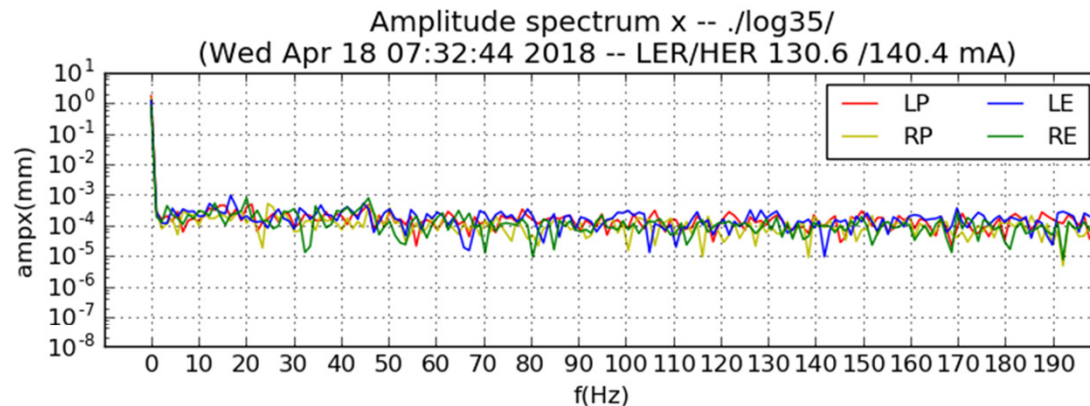
Example of beam vibration data

4/18 7:32 LER 130mA , HER 140mA

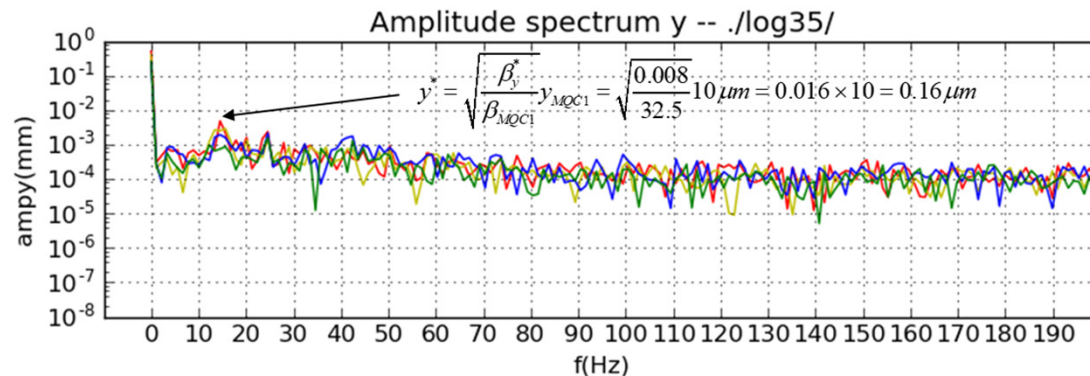
$\beta^*(H/V)$ LER 200/8, HER 200/8mm

No collision

$\beta_{MQC1}(H/V)$ LER 1.5/32.5, HER 1.6/35.1m

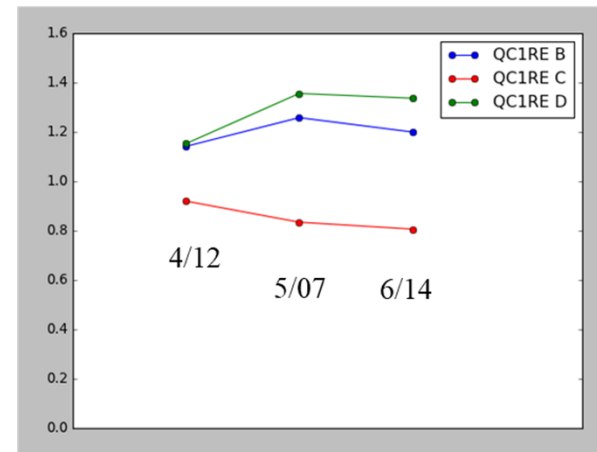
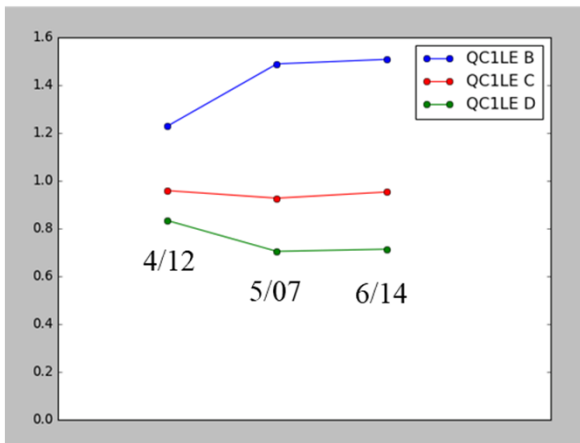
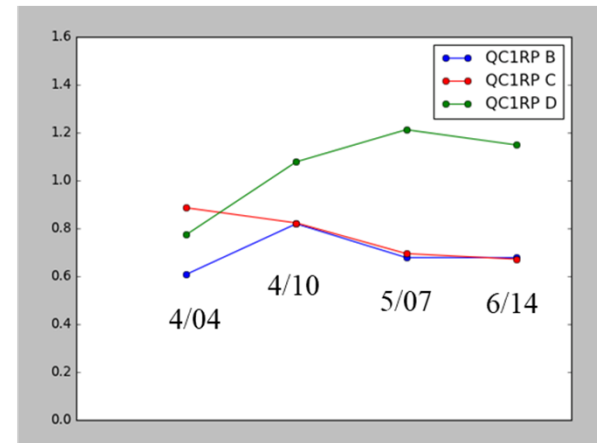
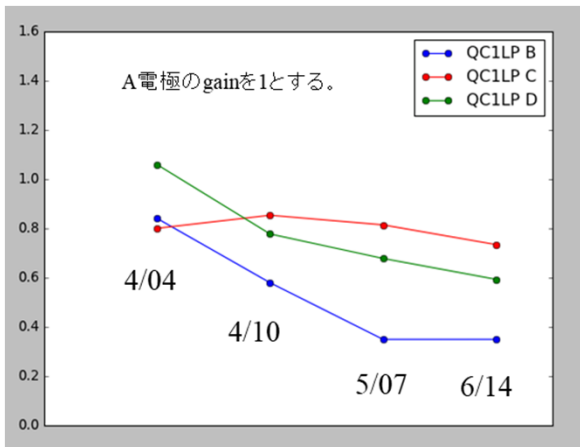


Vertical amplitude was the order of 1/10 of beam size at IP



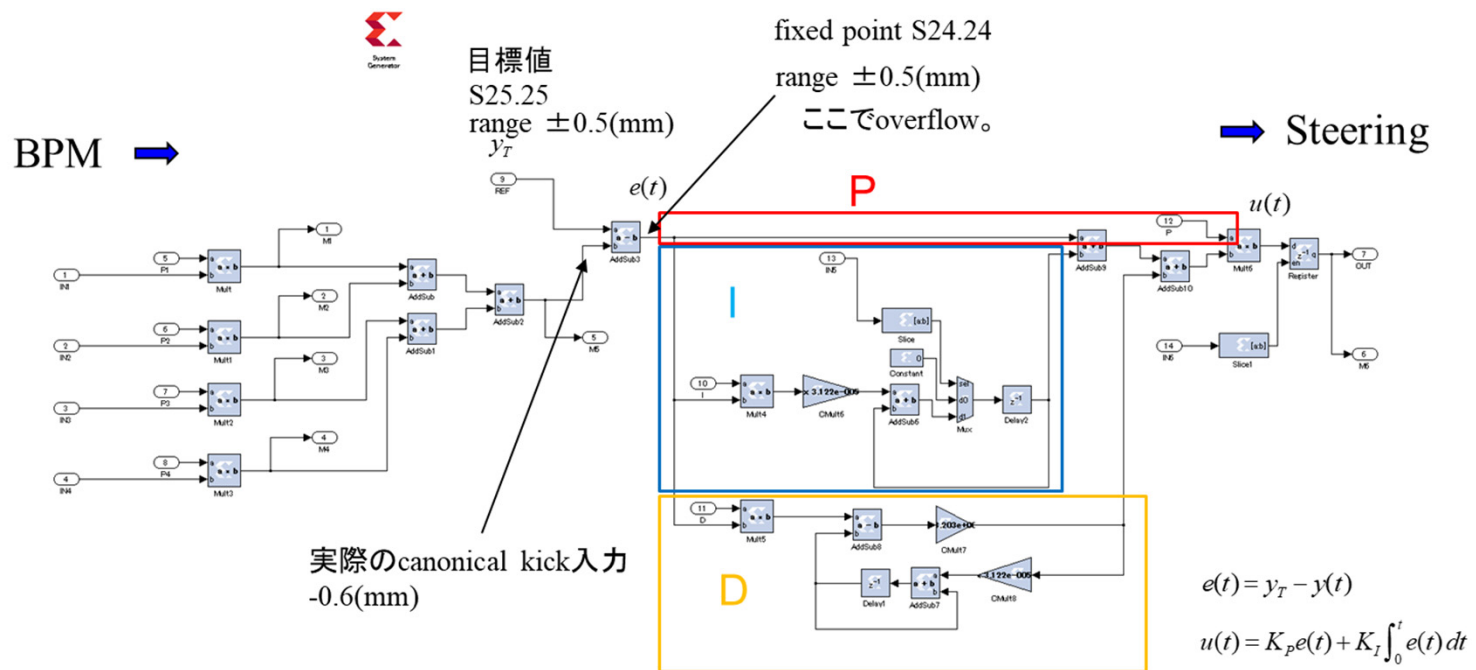
Difficulties (1)

■ Huge gain imbalance in QC1 BPMs



Difficulties (2)

- Overflow in the circuit, mainly due to huge beam offset coming from the gain imbalance.



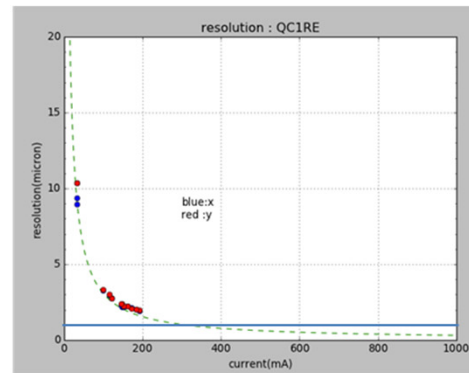
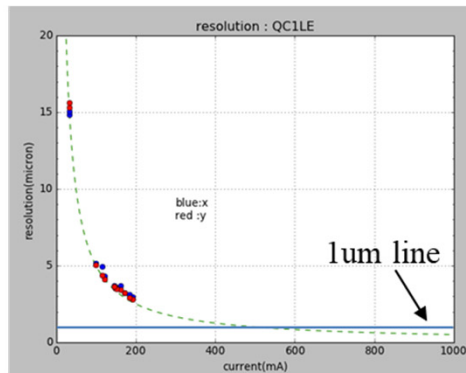
PID controller

System Generator (Simulink)

Difficulties (3)

- Unexpected larger loss in the coaxial cable complex
 - Too long thin semi-rigid cables (diam. of 1.5 mm)
 - Longer cables path from L-side BPM

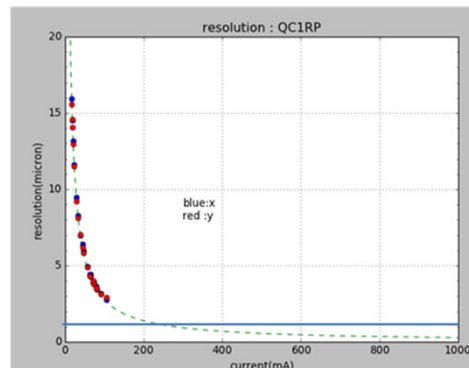
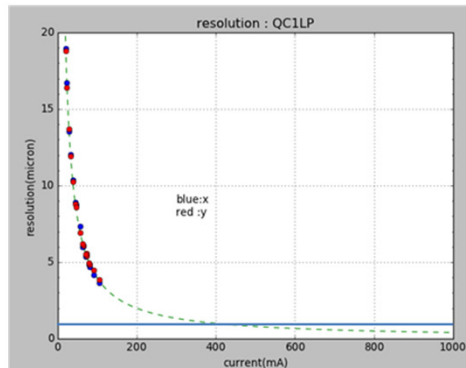
HER



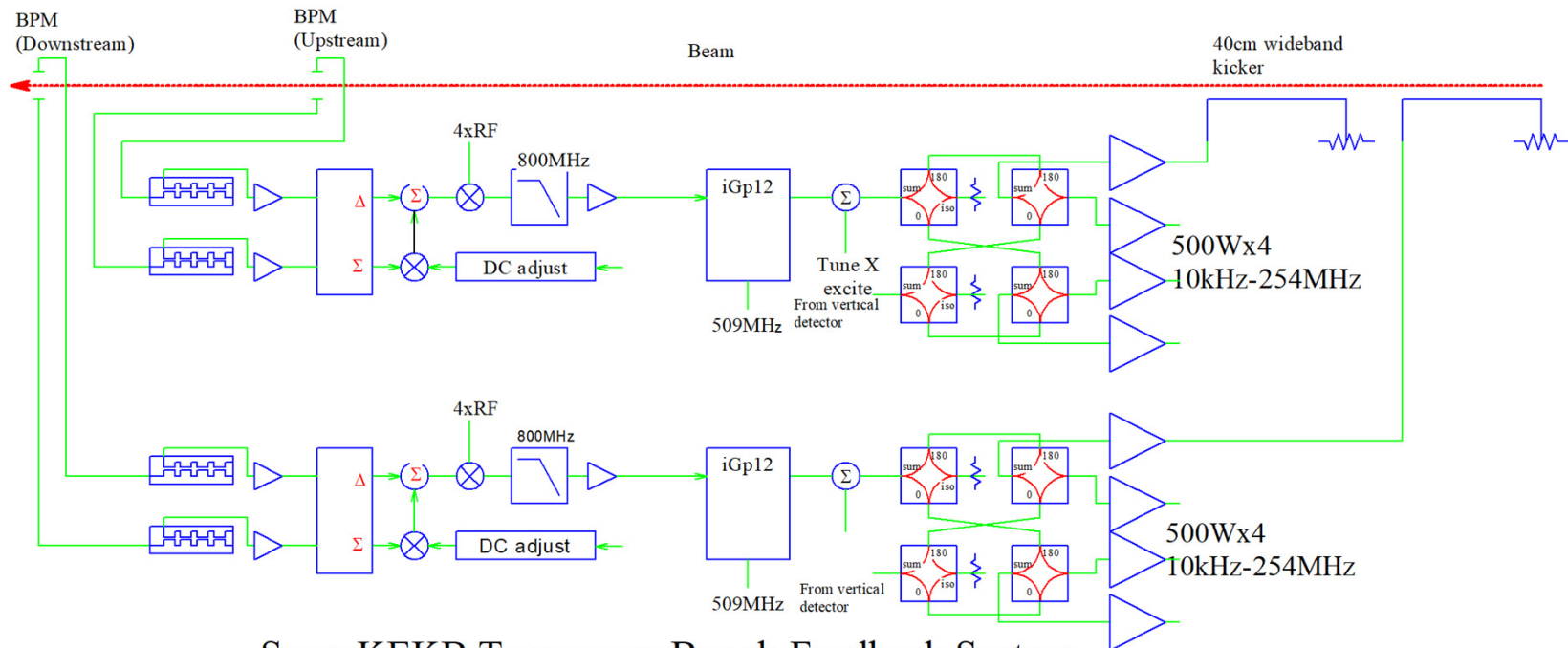
BPM resolution @ 100mA

5mm for L-side
2.5mm for R-side

LER



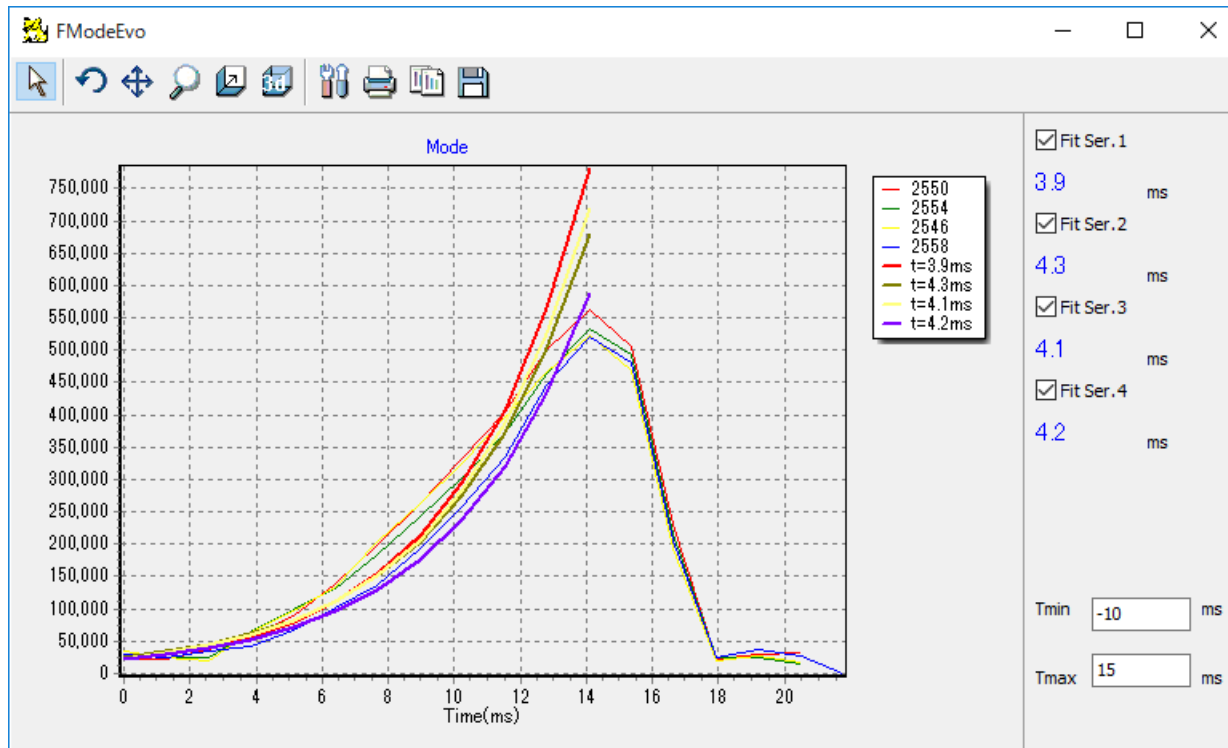
Bunch feedback systems



SuperKEKB Transverse Bunch Feedback System

Worked well, especially in the early stage of the commissioning to suppress instabilities. Several failures in the final power amplifiers due to breakdown of chips of driver stage. Tune measurements to excite only non-colliding bunch (iGp12) worked well. PLL-based betatron oscillation excitation for optics measurements using GTBT worked well— still need to tune the amplitude due to fairly limited physical aperture.

Example of grow-damp experiment(LER)



ECE related instability growth time much slower than that of phase-1 (0.8ms→4ms)
 Feedback damping time was the same (<1ms)

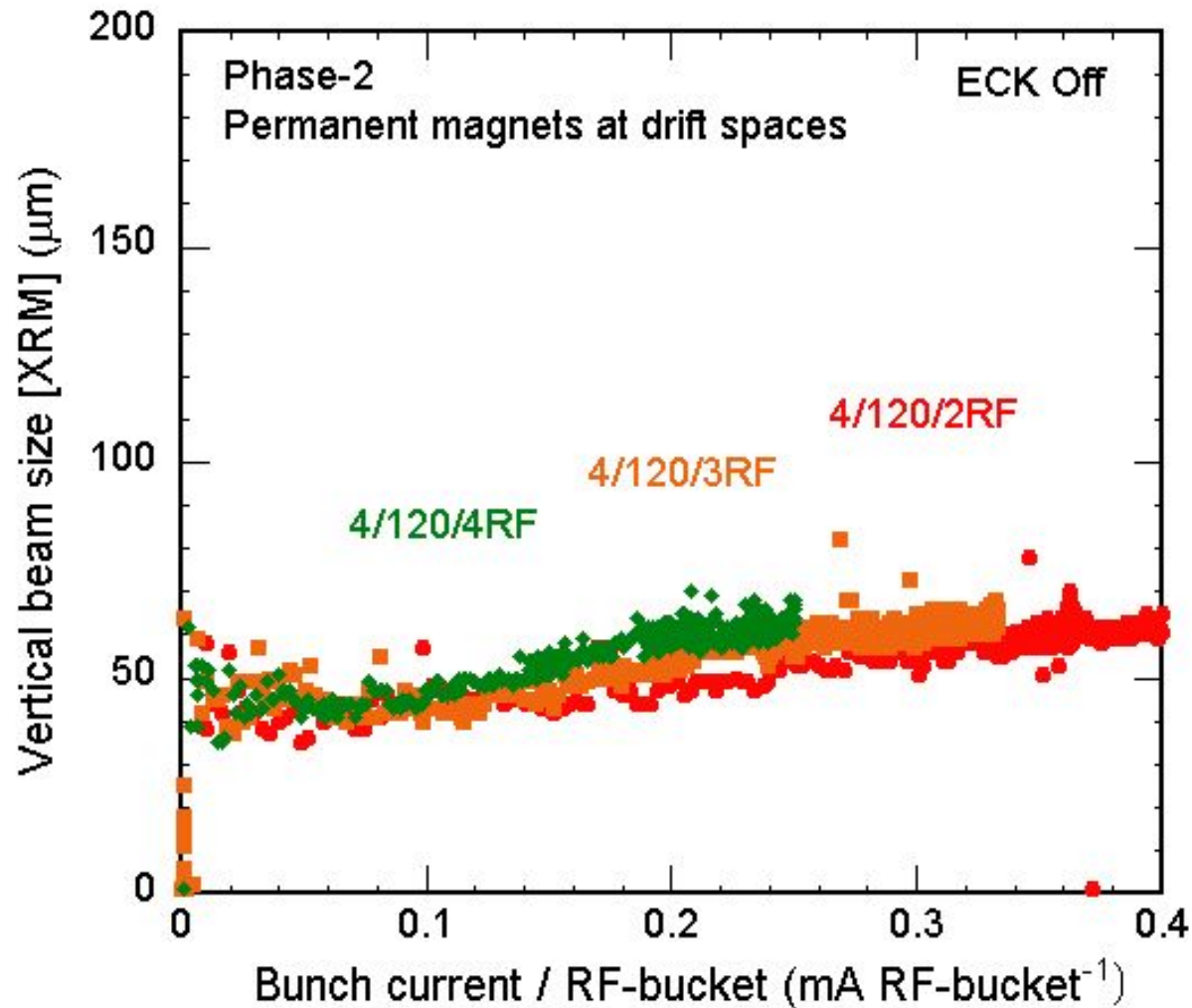
Photon monitors

- Deep-Si pixel detectors and the readout system was not in time → Used scintillator with a CCD camera
- Detailed discussions will be presented in **WEOC02**
- **Mystery of HER beam size at phase-1**
 - Removed thick Be absorber in HER line (16mm→0.2mm)
 - Increased β_y at the source point of HER (7.6m→28m)



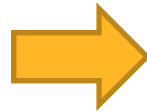
- Point spread function greatly reduced in HER
- Measured HER vertical size was consistent with that estimated from the optics measurements (x-y coupling)

Example of vertical beam size of LER during ECE exp.



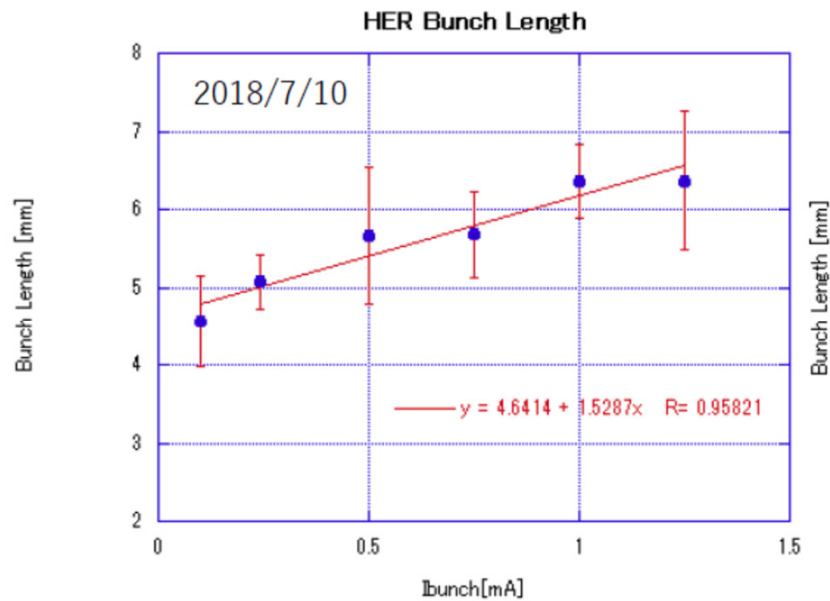
Visible SR line

- Exchanged diamond mirror with 200% large aperture to get much photons.

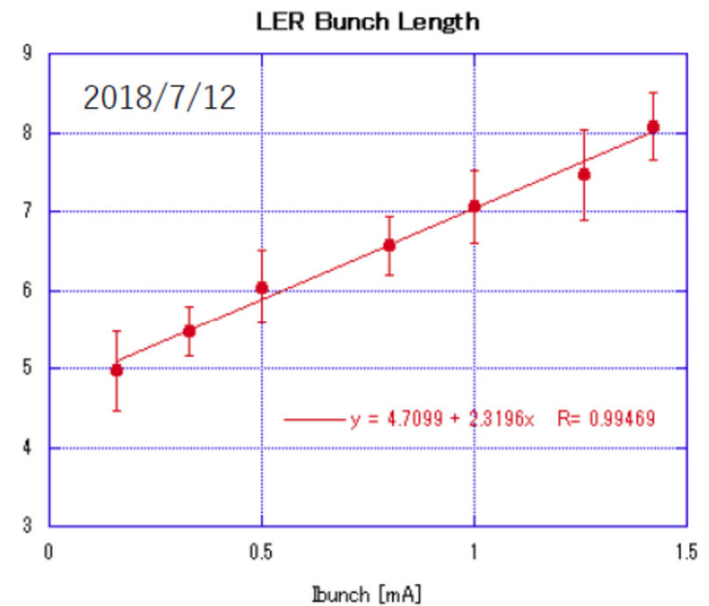


- Examined the streak camera at LER and found huge degradation of the streak tube.

Bunch length measurement



$V_c = 12.8 \text{ MV}$



Summary

- **Beam instrumentations of SuperKEKB, especially DR have been successfully commissioned.**
 - All the system has shown excellent performance.
 - Helped very smooth beam commissioning of the rings
 - 1 month commissioning for DR from scratch
 - 3.5 month commissioning for HER/LER to achieve design target (luminosity, beam backgrounds..)
- **For Phase 3 (with fill set of Belle-II detector)**
 - Preparing to improve the instrumentation systems, especially
 - QC1 BPMs and IP feedback systems
 - GTBT systems
 - Longitudinal BxB feedback systems.