

**ENTRY NO. 84**

NAME OF MACHINE Harwell V.E.C.  
 INSTITUTION Atomic Energy Research Establishment  
 ADDRESS Harwell, Oxfordshire, OX11 ORA, England  
 TEL 0235-24141 Ext. 5870 TELEX 83135  
 IN CHARGE M. S. Coates REPORTED BY E. J. Jones

**HISTORY AND STATUS**

DESIGN, date 1961-62 Model tests 1961-63  
 ENG DESIGN, date 1962-64  
 CONSTRUCTION, date 1962-65  
 FIRST BEAM, date (or goal) int. 1965; ext. 1966  
 MAJOR ALTERATIONS None  
 COST, ACCELERATOR £1.2 x 10<sup>6</sup>  
 COST, FACILITY, total £1.6 x 10<sup>6</sup>  
 FUNDED BY U.K.A.E.A.

**ACCELERATOR STAFF, OPERATION AND DEVELOPMENT**

SCIENTISTS 1 ENGINEERS 1  
 TECHNICIANS 8 CRAFTS 9  
 GRAD STUDENTS involved during year -  
 OPERATED BY Research staff or x Operators  
 OPERATION 80 hr/wk. On target 65 hr/wk  
 TIME DISTR. in house 80%, outside 20%  
 BUDGET, op & dev £750K  
 FUNDED BY U.K.A.E.A./Isotope Sales/EURATOM  
**RESEARCH STAFF**, not included above  
 USERS, in house 6 outside 6  
 GRAD STUDENTS involved during year 4  
 RESEARCH BUDGET, in house  
 FUNDED BY U.K.A.E.A./Isotope Sales/EURATOM

**MAGNET**

POLE FACE diameter (compact) 178 cm, R-extraction 80 cm  
 R injection 2-7 cm  
 GAP, min 19 cm, Field 21.6 kG  
 max 43 cm, Field 13.1 kG at 5.5 x 10<sup>5</sup>  
 AVERAGE FIELD at R ext 17 kG Ampere turns  
 B max/<B> 1.30  
 NUMBER OF SECTORS {compact 3} Spiral, max 48 deg  
 SECTOR ANGLE (SSC) deg  
 TRIMMING COILS 12 circular coils for field trimming;  
 3 coils per sector for harmonic correction  
 CONDUCTOR, material and type Copper  
 STORED ENERGY (cryogenic) 2 MJ  
 POWER: main coils 300 max kW; current stability 2 x 10<sup>-5</sup>  
 trimming coils 650 max kW; current stability 2 x 10<sup>-4</sup>  
 WEIGHT: Fe 170 tons; coils 10 tons  
 COOLING system Demineralised water  
 ION ENERGY (Bending limit) E/A = .86 q<sup>2</sup>/A<sup>2</sup> MeV/amu  
 (Focusing limit) E/A = .65 q/A MeV/amu

**ACCELERATION SYSTEM**

DEES, number 1 angle 180 deg  
 BEAM APERTURE 4.5 cm; DC Bias 0 kV  
 TUNED by, coarse Short plane fine Trim cap.  
 RF 7.5 to 23 MHz, stable ± 1 x 10<sup>-8</sup>  
 Orb F 1.1 to 20.6 MHz  
 HARMONICS, RF/Orb F, used 1,3,5,7,9  
 DEE-Gnd, max 80 kV, min gap 0.7 cm  
 STABILITY, (pk-pk noise)/(pk RF volt) 0.001  
 ENERGY GAIN, max kV/turn  
 RF PHASE, stable to ± deg  
 RF POWER input, max. 200 kW  
 FREQUENCY MODULATION, rate /s  
 modulator, type -  
 beam pulse, width -

**VACUUM SYSTEM**

OPERATING PRESSURE 1 x 10<sup>-6</sup> Torr or mbar  
 PUMPS, No. Type, Size 3 oil diffusion pumps (one 60 cm  
 and two 76 cm); Liq. N<sub>2</sub> cryopanels

**ION SOURCES**

Internal Penning

**INJECTION SYSTEM**

Internal ion source  
**EXTRACTION SYSTEM** 2 channel electrostatic deflector  
 + magnetic channel (for radial focussing)

**FACILITIES FOR RESEARCH**

SHIELDED AREA, fixed 360 m<sup>2</sup>; movable 0 m<sup>2</sup>  
 TARGET STATIONS 7 in 3 rooms  
 STATIONS served at same time, max 1  
 MAG SPECTROGRAPH, type -  
 COMPUTER model PDP II  
 OTHER FACILITIES 1. Isotope Production Rig with variable target assemblies, 2. Radiation Damage Rig with temp. control and programmed beam scanning and target rocking.

**CHARACTERISTIC BEAMS**

PARTICLE	ENERGY (MeV)	CURRENT (pμA)		
		Goal	Achieved	Internal External
p	60	80	0.2	70
16 <sup>0</sup> 6 <sup>+</sup>	190	0.2	0.1	
40 <sup>+</sup> Ar <sup>8+</sup>	132	0.2	0.1	
58 <sup>+</sup> Ni <sup>6+</sup> , 10 <sup>+</sup>	50, 150	14, 02	7, 01	
SECONDARY				(part/s)

**BEAM PROPERTIES**

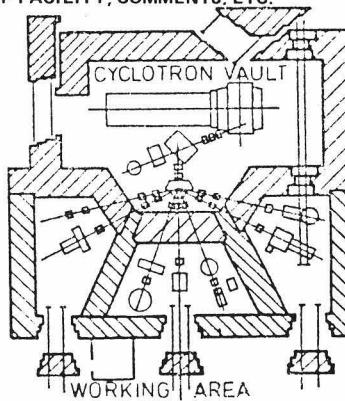
MEASURED		CONDITIONS	
PULSE WIDTH	20-40 RF deg	pμ A of	MeV ions
PHASE EXC. max	RF deg	pμ A of	MeV ions
EXTRACT eff	85 %	50 pμ A of	60 MeV p. ions
RESOL ΔE/E	0.25 %	20 pμ A of	60 MeV p. ions
EMITTANCE	7 (π mm-mrad)	10 pμ A of	60 MeV p. ....
	7 rad		

**OPERATING PROGRAMS**, time distribution

BASIC NUCLEAR PHYSICS 8% SOLID STATES PHYSICS ....  
 BIOMEDICAL APPLICATIONS ISOTOPE PRODUCTION 26%  
 Nuclear Chemistry 6% Radiation Chemistry 2%  
 Radiation Damage 43% Development 15%

**REFERENCES/NOTES**

- 1) RHEL Report NIRL/R/85, Harwell Report R5744(pp 5-9)
- 2) Proc. Fifth Int. Cyc. Conf. 200, 318 (1969)
- 3) IEEE Trans. Nucl. Sci NS-19, No.2 101 (1972)

**PLAN VIEW OF FACILITY, COMMENTS, ETC.**

The cyclotron delivers routinely beams of light ions (p, d, α) for radio-isotope production, medium heavy ions (Li, B,C,N,O,Ne) for nuclear underlying work and metal ions (Cr, Fe, Ni) for radiation damage studies.

There are also available a number of 'mixed beams' which have been specially developed for radiation damage work on fusion reactor materials.